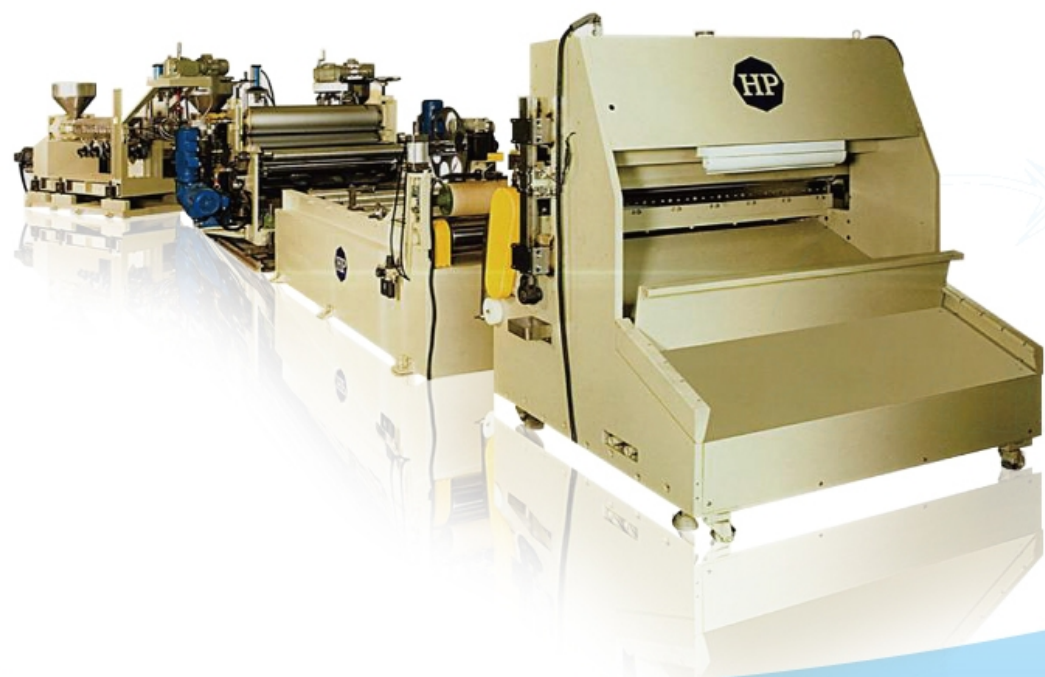
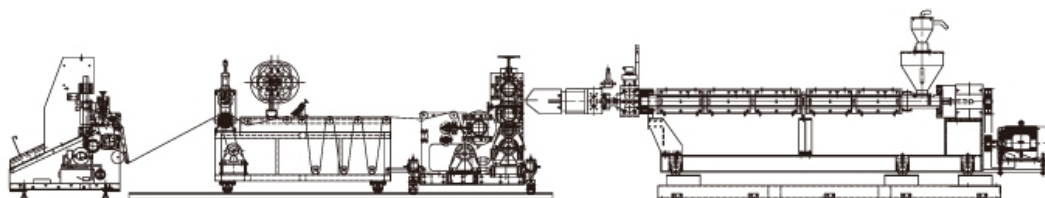


PP Sandwich Foam Sheet Co-Extrusion Machine

PP 三層發泡板共擠押出機



Specification

SPECIFICATION INFORMATION

適用原料	SUITABLE MATERIAL		PP
耗電量	POWER CONSUMPTION	kw	310
押出產能	EXTRUSION OUTPUT(PP)	kg / hr	220 ~ 250
機械占地面積	MACHINE OCCUPANCY AREA	M (L X W X H)	13 X 6 X 5
押出機 EXTRUDER			
主副機別	MAIN OR AUXILIARY EXTRUDER	Main	Auxiliary
螺桿直徑	SCREW DIAMETER	mm	Φ 100 Φ 55 x 2
螺桿長徑比	SCREW L / D RATIO	N / A	32 : 1 32 : 1
驅動馬達	DRIVING MOTOR	HP	75 30 X 2
溫度控制區	TEMPERATURE CONTROL	zone	5 4 X 2
分流器 FEED BLOCK			
分層類型	LAYER TYPE	-	A / B / C
模頭 T-DIE			
模頭寬度	T-DIE WIDTH	mm	1300
流道設計	PATH DESIGN	-	衣架歧管式 Hydrodynamic
成品寬度	PRODUCT WIDTH	mm	1000
成品厚度範圍	PRODUCT THICKNESS RANGE	mm	0.4 ~ 2.5
溫度控制區	TEMPERATURE CONTROL	zone	5
成型台 FORMATION			
成型輪寬度	FORMING ROLLER WIDTH	mm	1300
壓花成型輪直徑	EMBOSSING ROLLER DIAMETER	mm	Φ 400
噴砂成型輪直徑	SAND ROLLER DIAMETER	mm	Φ 400
冷卻成型輪直徑	COOLING ROLLER DIAMETER	mm	Φ 400
驅動馬達	DRIVING MOTOR	HP	5 + 5 + 5
吹風裝置	BLOW DEVICE	set	1
冷凍機	CHILLER	ton x set	10 X 1
熱水箱	HOT WATER TANK	kw x zone	1.5 X 3
機台昇降裝置	ELEVATING DEVICE	set	1
輔助引取 TAKE-OFF UNIT			
引取鋼輪	STEEL ROLLER	pcs	1
引取膠輪	RUBBER ROLLER	pcs	1
驅動馬達	DRIVING MOTOR	HP	3
自動切片機 AUTO CUTTING MACHINE			
驅動馬達	DRIVING MOTOR	HP	2
油壓單元	HYDRAULIC UNIT	set	1
油壓幫浦	OIL PUMP	HP	2
長度設定裝置	LENGTH SETTING DEVICE	set	1
自動計數器	AUTO COUNTER	set	1
靜電消除器	STATIC ELIMINATOR	set	1

ALL SPECIFICATION CAN BE ALTERED BY ORDER