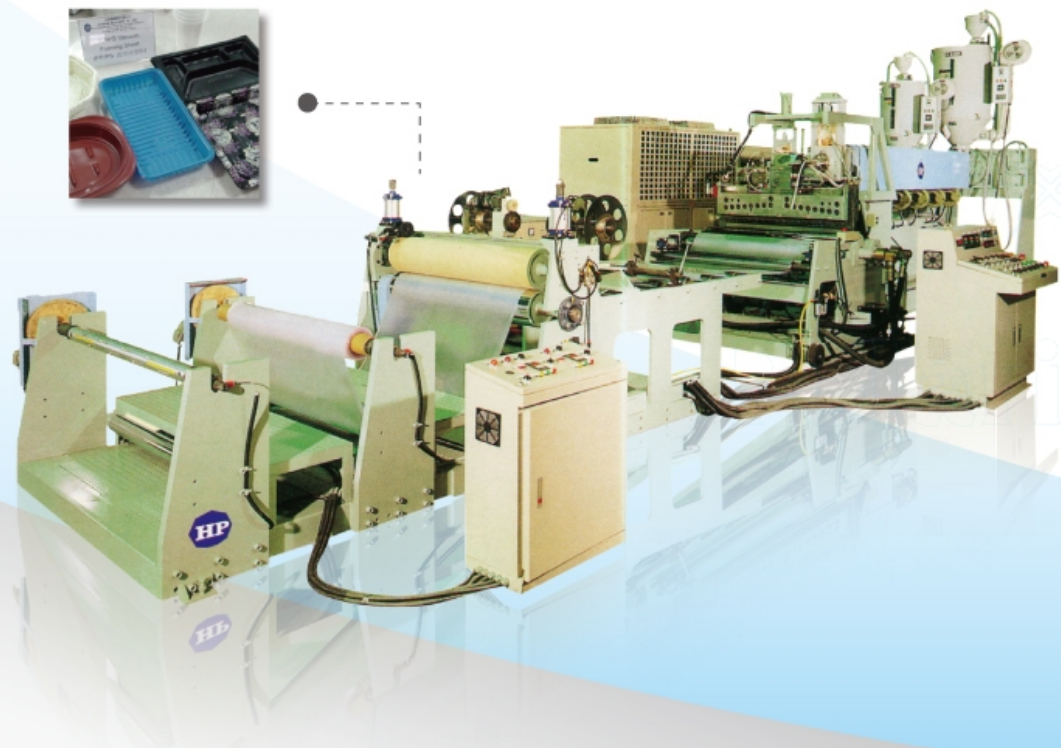
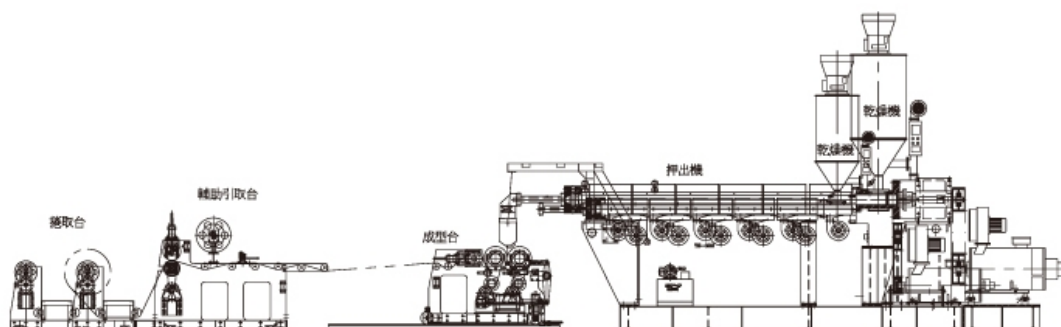


PS Two-Layer Thermoforming Sheet Co-Extrusion Machine

PS 雙層成型板材共擠押出機



Specification

SPECIFICATION INFORMATION

適用原料	SUITABLE MATERIAL		PS
耗電量	POWER CONSUMPTION	kw	270
押出產能 (PP)	EXTRUSION OUTPUT (PP)	kg / hr	250 ~ 300
機械占地面積	MACHINE OCCUPANCY AREA	M (L X W X H)	13 X 8 X 5
押出機 EXTRUDER			
主副機別	MAIN OR AUXILIARY EXTRUDER	Main	Auxiliary
螺桿直徑	SCREW DIAMETER	mm	Φ 100 Φ 75
螺桿長徑比	SCREW L/D RATIO	N / A	32 : 1 32 : 1
驅動馬達	DRIVING MOTOR	HP	100 60
溫度控制區	TEMPERATURE CONTROL	zone	5 4
分流器 FEED BLOCK			
分層類型	LAYER TYPE	-	A/B ; A/B/A
模頭 T-DIE			
模頭寬度	T-DIE WIDTH	mm	1200
流道設計	PATH DESIGN	-	衣架歧管式 Hydrodynamic
成品寬度	PRODUCT WIDTH	mm	1000
成品厚度範圍	PRODUCT THICKNESS RANGE	mm	0.4 ~ 2.0
溫度控制區	TEMPERATURE CONTROL	zone	5
成型台 FORMATION			
成型輪寬度	FORMING ROLLER WIDTH	mm	1200
鏡面成型輪直徑	MIRROR ROLLER DIAMETER	mm	Φ 350
鏡面成型輪直徑	MIRROR ROLLER DIAMETER	mm	Φ 350
冷卻成型輪直徑	COOLING ROLLER DIAMETER	mm	Φ 300
驅動馬達	DRIVING MOTOR	HP	5 + 5
冷凍機	CHILLER	ton X set	10 X 1
熱水箱	HOT WATER TANK	kw X zone	1.5 X 3
機台昇降裝置	ELEVATING DEVICE	set	1
矽膠水槽 SILICON BASIN			
鏡面輪	MIRROR ROLLER	set	1
矽膠輪	SILICON ROLLER	set	2
驅動馬達	DRIVING MOTOR	HP	3
不鏽鋼水槽	STAINLESS BASIN	set	1
輔助引取 TAKE-OFF UNIT			
引取鋼輪	STEEL ROLLER	pcs	1
引取膠輪	RUBBER ROLLER	pcs	1
驅動馬達	DRIVING MOTOR	HP	3
捲取裝置 WINDING UNIT			
最大捲取直徑	WINDING DIAMETER (MAX)	mm	Φ 1000
驅動馬達	DRIVING MOTOR	HP	5
換軸馬達	PIVOTING MOTOR	HP	2
氣壓軸	AIR SHAFT	pcs	2
長度設定裝置	LENGTH SETTING DEVICE	set	1

ALL SPECIFICATION CAN BE ALTERED BY ORDER