

KS-FEH TYPE HDPE SUPER HIGH SPEED BLOWN FILM LINE

KS-FEH 65 HDPE SUPER HIGH SPEED BLOWN FILM LINE WITH ROTARY DIE DEVICE, BATCH BLENDER (TSM, IRELAND), & AIR RING (KDESIGN, GERMANY)



Kung Hsing
PLASTIC MACHINERY

ISO 9001 
Taiwan



KS-FEH55 SUPER HIGH SPEED BLOWN FILM LINE

A. FILM WIDTH: 900 MM	FILM THICKNESS: 7 MICRON	LINE SPEED: 180 M / MIN	PRODUCTION: 143 KG / HR
B. FILM WIDTH: 740 MM	FILM THICKNESS: 9.6 MICRON	LINE SPEED: 171.60 M / MIN	PRODUCTION: 140 KG / HR



KS-FEH 65 HDPE SUPER HIGH SPEED BLOWN FILM LINE WITH HORIZONTAL TYPE OSCILLATING TAKE UP UNIT



KS-FEH 45 HDPE SUPER HIGH SPEED BLOWN FILM LINE

SPECIFICATIONS:

	MODEL	KS-FEH TYPE SUPER HIGH SPEED BLOWN FILM LINE				
		KS-FEH 45	KS-FEH 50	KS-FEH 55	KS-FEH 65	KS-FEH 80
FEATURE	MATERIAL TO BE USED		HDPE + (LLDPE + CACO3)			
	MAX. FILM WIDTH	500 MM	700 MM	900 MM	1200MM	1500MM
	THICKNESS OF FILM		0.007 ~ 0.05 MM			
	MAX. EXTRUSION OUTPUT	100 KG/HR	130 KG/HR	160 KG/HR	220 KG/HR	300 KG/HR
EXTRUDER	SCREW DIA.	45 MM	50 MM	55 MM	65 MM	80 MM
	SCREW L/D & MATERIAL			30 : 1		
		SACM-645 STEEL WITH HARD WITH NITROGEN TREATMENT				
	CYLINDER COOLING	1/2 HP × 2	1/2 HP × 2	1/2 HP × 3	1/2 HP × 3	1/2 HP × 4
	DRIVING MOTOR	30 HP	40HP	50 HP	75 HP	125 HP
	HEATER CAPACITY	20 KW	22 KW	25 KW	30 KW	40 KW
	DIES (MM)	φ 75	φ 100	φ 120	φ 150	φ 200
	TEMPERATURE CONTROL	6 POINTS	6 POINTS	6 POINTS	6 POINTS	7 POINTS
				2 POINTS WITH ROTARY DIE DEVICE		
	COOLING EQUIP	5 HP	7 1/2 HP	10 HP	15 HP	20 HP
TAKE-UP UNIT	TYPE		HEIGHT ADJUSTABLE / FIXED TYPE			
	PINCH ROLLER (MM)	φ 165 × 600L	φ 165 × 800L	φ 165 × 1000L	φ 185 × 1300L	φ 185 × 1600L
	TAKE-UP AC MOTOR	1 HP	1 HP	2 HP	2 HP	3 HP
	TAKE-UP SPEED			50 ~ 200 M/MIN		
	SUB-PINCH ROLLER	φ 140 × 600L	φ 140 × 800L	φ 140 × 1000L	φ 140 × 1300L	φ 165 × 1600L
WINDING UNIT	FWH TYPE	ONE STATION AUTOMATIC SURFACE TYPE WINDER				
	EFFECTIVE WIDTH & DIA.	500 MML	700 MML	900 MML	1200 MML	1500 MML
	OF FILM ROLL	DIA. 800MM	DIA. 800MM	DIA. 800MM	DIA. 800MM	DIA. 800MM
	WINDER AC MOTOR	1 HP	1 HP	2 HP	2 HP	3 HP
	WINDER SPEED			50 ~ 200 M/MIN		
	DIMENSION (L X W X H) (M)	5.5×2.5×5.2	5.5×2.5×5.2	6.5×3×7	6.8×3×7.5	8×5×8.5
OPTIONAL DEVICE	AUTO HOPPER LOADER, GRAVIMETRIC DOSING UNIT, ROTARY DIE DEVICE, CORONA TREATMENT DEVICE, EMBOSING UNIT, EDGE POSITION CONTROL					

KS-FEH TYPE HDPE SUPER HIGH SPEED BLOWN FILM LINE IS HIGH OUTPUT DESIGN. MINIMUM THICKNESS STARTS FROM 7 MICRONS



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