



SINCE 1979

# HEMINGSTONE

YOUR FIRST CHOICE

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DRAWTAPE BAG ON ROLL CONVERTING MACHINE





# HM-1000/1250MSR+IL

Super High Speed Drawtape Bag-on-Roll with Overlapped Winder

## FEATURE

- ✓ This multi-function machine makes both drawtape garbage bag and bottom sealing bag on roll.
- ✓ High speed servo-driven system designed to produce polydraw garbage bag-on-roll.
- ✓ Servo-driven shuttle system creates momentary dwell time for sealing without slowing down or stopping film feeding.
- ✓ User-friendly touch screen control system
- ✓ Auto drawtape feeding with automatic tension control.
- ✓ Available upgrades:
  - Servo driven labeling machine for high precision labeling
  - Embosser
  - Paper core rewind
  - Drawtape outer folding



Model	Technical Data											
	Film Unwind Width (mm)	Film Diameter (mm)	Bag Size		Production speed (pcs/min.)	Film Thickness (one layer)	Roll Changes Per Minute	Draw Tape Film Width (mm)	Draw Tape Film Diameter (mm)	Without Core		Power Required
			Width (mm)	Length (mm)						Roll Width (mm)	Roll Dia. (mm)	
HM-1000MSR+IL	960	800	Max. 1000	Max. 900	Max. 330	LD/LLDPE - 0.02-0.045MM HDPE -0.015-0.035MM	Max. 18	100	600	300	150	20
HM-1010MSR+IL	960	800	Max. 1000	Max. 900	Max. 380	LD/LLDPE - 0.02-0.045MM HDPE -0.015-0.035MM	Max. 18	100	600	300	150	20
HM-1250MSR+IL	1160	800	Max. 1000	Max. 1100	Max. 300	LD/LLDPE - 0.02-0.045MM HDPE -0.015-0.035MM	Max. 18	100	600	300	150	20

\*This machine is all made in Taiwan.

\*Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.



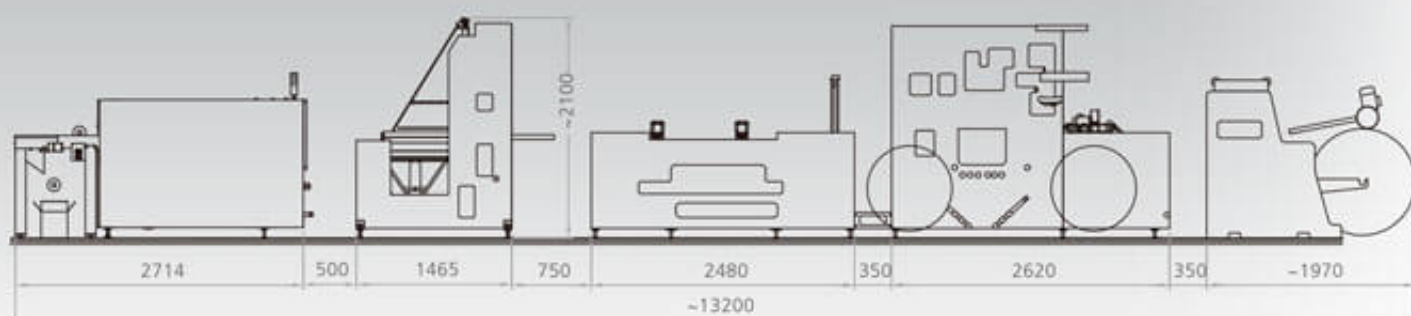
Poly Draw Bag



Perforated



Overlapped



HM-1000/1250MSR+IL

UNIT:mm



# HM-1000SR+TF/1250SR+TF

Full Automatic Poly Draw Bag Making Machine  
With Two Times Horizontal Folding Unit

## FEATURE

- ✓ High speed servo-driven system designed to produce polydraw garbages.
- ✓ With hot air sealing for non-stop and stable sealing line at the top folded area.
- ✓ User-friendly touch screen control system  
Special designed folding unit for piece by piece polydraw bags.



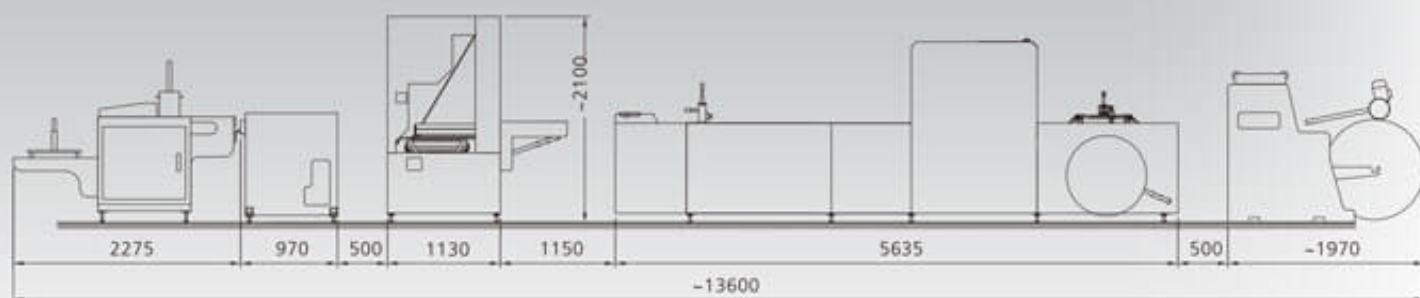
Model	Technical Data								
	Film Unwind Width (mm)	Film Diameter (mm)	Bag Size		Production speed (pcs/min.)	Thickness of Film (Total mm)	Draw Tape Film Width (mm)	Draw Tape Film Diameter (mm)	Power Required
			Width (mm)	Length (mm)					
HM-1000SR+TF	960	800	Max. 1000	Max. 900	Max. 85	0.015~0.05	100	600	11
HM-1250SR+TF	1160	800	Max. 1000	Max. 1100	Max. 85	0.015~0.05	100	600	12

\*This machine is all made in Taiwan.

\*Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.



Folded Poly Draw Bag



HM-1000/1250SR+TF

UNIT:mm

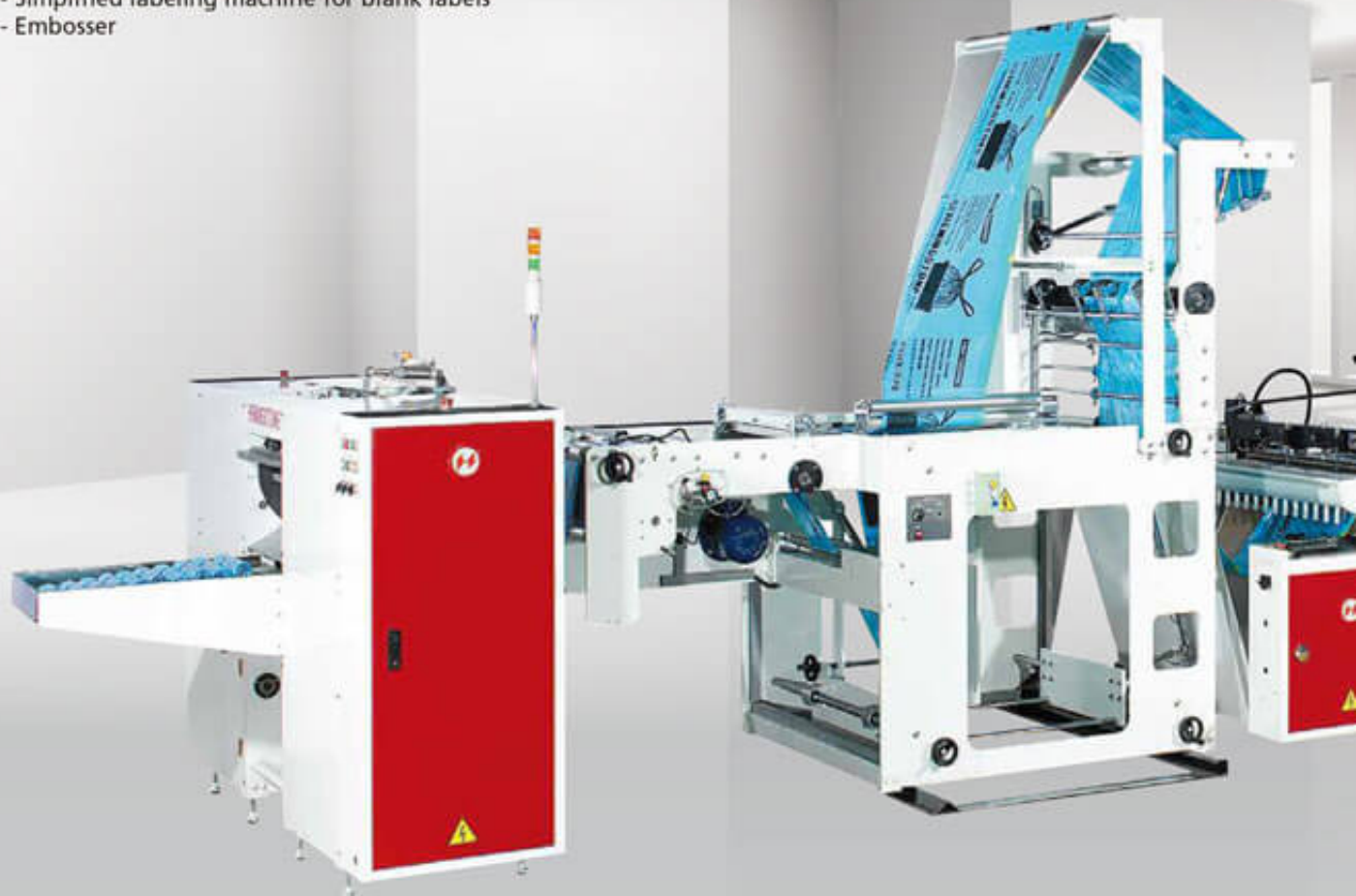


# HM-1000/1250SR

## High Speed Drawtape Bag-on-Roll

### FEATURE

- ✓ With hot air sealing for non-stop and stable sealing line at the top folded area.
- ✓ User-friendly touch screen control system.
- ✓ Auto drawtape feeding with automatic tension control.
- ✓ Available upgrades:
  - Servo driven labeling machine for high precision labeling
  - Simplified labeling machine for blank labels
  - Embosser



Model	Technical Data											
	Film Unwind Width (mm)	Film Diameter (mm)	Bag Size		Production speed (pcs/min.)	Thickness of Film (Total mm)	Roll Changes Per Minute	Draw Tape Film Width (mm)	Draw Tape Film Diameter (mm)	Without Core		Power Required
			Width (mm)	Length (mm)						Roll Width (mm)	Roll Dia. (mm)	
HM-1000SR	960	800	Max. 1000	Max. 900	Max. 120	LD/LLDPE - 0.02-0.045MM HDPE -0.015-0.035MM	Max. 8	100	600	300	100	8
HM-1250SR	1160	800	Max. 1000	Max. 1150	Max. 110	LD/LLDPE - 0.02-0.045MM HDPE -0.015-0.035MM	Max. 8	100	600	300	100	8

\*This machine is all made in Taiwan.

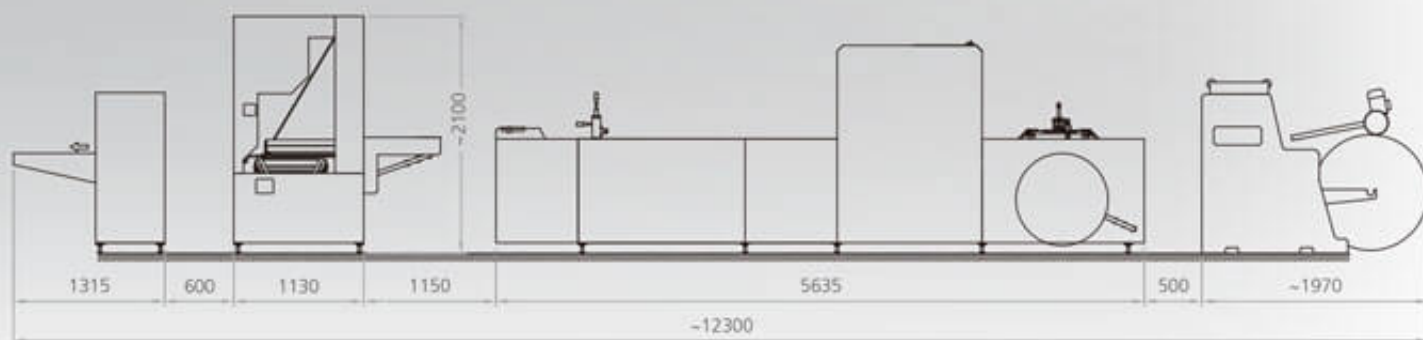
\*Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.



Poly Draw Bag



Perforated



HM-1000/1250SR

UNIT:mm

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**PROFESSIONAL BAG MAKING MACHINERY EXPERT**

*We Always Deliver*



**HEMINGSTONE**  
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VIDEO



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