



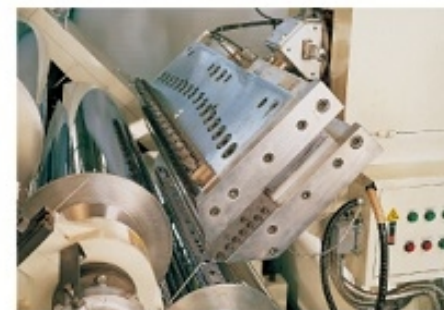
EXTRUSION
ISO 9001-2000 

PET SHEET EXTRUSION LINE >>>

(FOR VACUUM THERMO FORMING PURPOSES)



HORIZONTAL ROLL STACK



45° DEGREE ROLL STACK



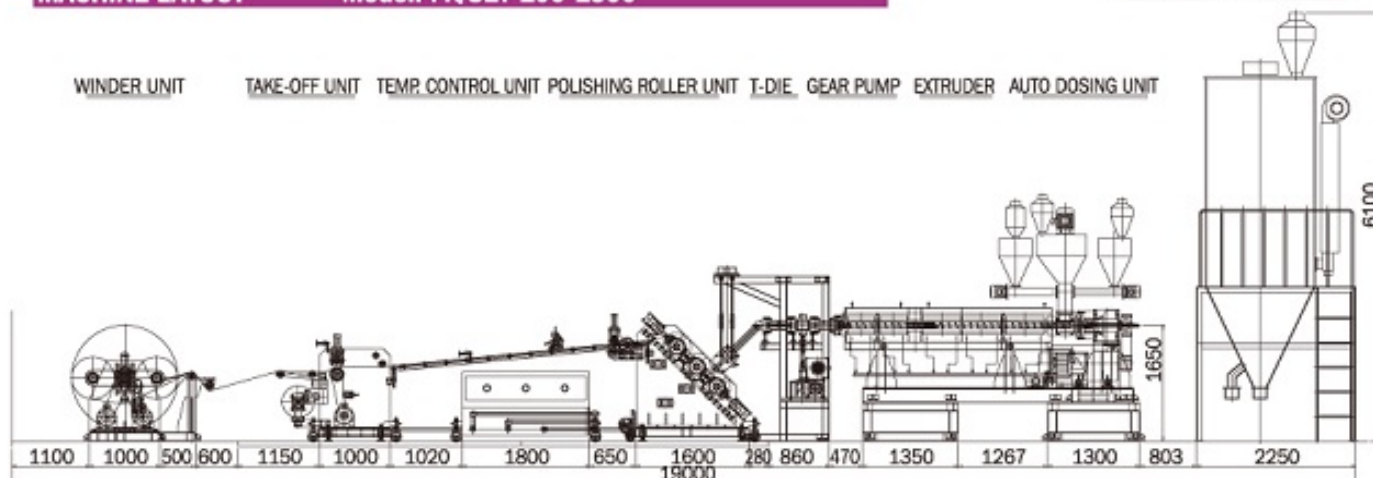
Model: FK/SET-100-1500

MACHINE LAYOUT

Model: FK/SET-100-1500

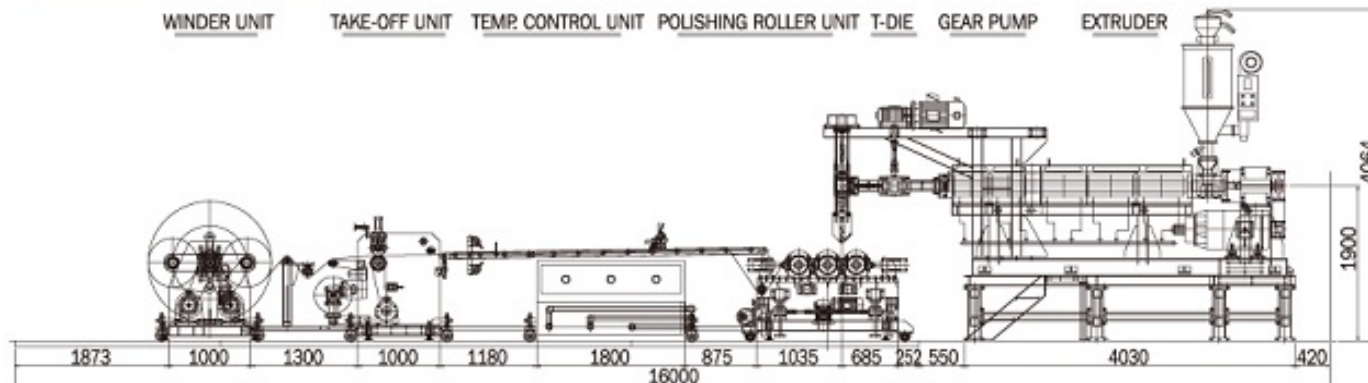
DEHUMIDIFIER DRYER TANK

WINDER UNIT TAKE-OFF UNIT TEMP. CONTROL UNIT POLISHING ROLLER UNIT T-DIE GEAR PUMP EXTRUDER AUTO DOSING UNIT

**MACHINE LAYOUT**

Model: FK/SET-100-1200

WINDER UNIT TAKE-OFF UNIT TEMP. CONTROL UNIT POLISHING ROLLER UNIT T-DIE GEAR PUMP EXTRUDER

**TECHNICAL DATA:**

MODEL		FK/SET-100-1200	FK/SET-100-1500
Extruder			
Screw Dia.	mm	100	100
Screw L/D		32	32
Main Drive	kw	75	75
Heating Capacity	kw	70.5	70.5
Temp. Control	zone	5	5
Output	kg/hr	250	300
T-Die			
Lip Width	mm	1150	1400
Product Width	mm	950	1200
Product Thickness	mm	0.13~0.25	0.25~1.2
Heating Capacity	kw	21	28
Temp. Control	zone	5	5
3 Roll Stack			
Roller Width	mm	1400	1500
Roller Diameter	mm	400	400
Drive Motor	hp	3 / 5 / 3	3 / 5 / 3
Speed Range	m/min	2.0~20	0.6~12
Heat / Cool Unit			
Media		water circulation	water circulation
Heating Capacity	kw	18 x 3	18 x 3
Temp. Control	zone	3	3
Pump	hp	5 x 3	7.5 x 3
Take-Off Unit			
Drive Motor	hp	3	3
Line Speed	m/min	2.0~20	0.6~12
Winding Unit			
Drive Motor	hp	3 x 2	3 x 2
Winding Diameter	mm	450	450
Utilities			
Total Power Consumption	kw	340	230
Average Power Consumption	kw	150	140
Space for Machine	m	19 x 6.5 x 4.5	19 x 6.5 x 6.1

* All specifications, design and characteristics shown above are subject to change without prior notice.

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An ISO 9001-2000 Company

鳳記國際機械股份有限公司**FONG KEE INTERNATIONAL MACHINERY CO., LTD.****HEAD OFFICE:**

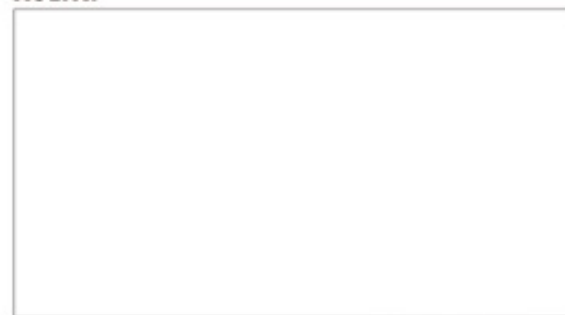
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AGENT:

FKSET-3-2009-09-1000E