

ECONOMICAL E-TYPE HDPE BLOWN FILM LINE



KS-E50S
HDPE TWIN HEAD
BLOWN FILM LINE



KS-E45
HDPE ECONOMICAL BLOWN
FILM LINE (WITH MANUAL WINDER)



Kung Hsing
PLASTIC MACHINERY

ISO 9001 
Taiwan

SPECIFICATION:

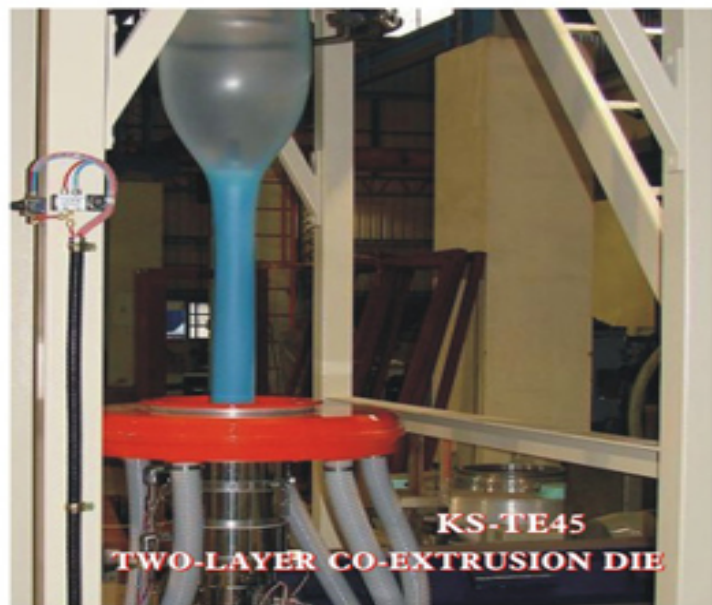
	TYPE	SINGLE HEAD					TWO COLOR		TWIN HEAD	
	MODEL	KS-E40	KS-E45	KS-E50	KS-E55	KS-E65	KS-TE35	KS-TE45	KS-E45S	KS-E50S
FEATURE	LAYFLAT WIDTH	350 m/m	500 m/m	600 m/m	700 m/m	1000 m/m	500 m/m	700 m/m	300 m/m	400 m/m
	THICKNESS OF FILM	0.005~0.08m/m								
	MAX. EXTRUSION OUTPUT	40 kg/hr	50 kg/hr	65 kg/hr	90 kg/hr	135 kg/hr	60 kg/hr	85 kg/hr	50 kg/hr	65 kg/hr
EXTRUDER	SCREW DIA.	40 m/m ϕ	45 m/m ϕ	50 m/m ϕ	55 m/m ϕ	65mm ϕ	35 m/m $\phi \times 2$	45 m/m $\phi \times 2$	45 m/m ϕ	50 m/m ϕ
	SCREW L/D	30 : 1	30 : 1	30 : 1	30 : 1	30 : 1	30 : 1	30 : 1	30 : 1	30 : 1
	SCREW/ CYLINDER MATERIAL	SACM645STEELWITHHARDWITHNITROGEN TREATMENT								
	CYLINDER COOLING BLOWER	1/4 HP $\times 2$	1/4 HP $\times 2$	1/4HP $\times 1$,1/2HP $\times 1$	1/2 HP $\times 3$	1/2 HP $\times 3$	1/4 HP $\times 4$	1/4 HP $\times 4$	1/4 HP $\times 2$	1/4 HP $\times 2$
	DRIVING MOTOR	15 HP	20 HP	25 HP	40 HP	50 HP	10 HP $\times 2$	20 HP $\times 2$	20 HP	25 HP
	HEATER CAPACITY	10 KW	14 KW	18 KW	20 KW	25 KW	25 KW	30 KW	18 KW	22 KW
	DIES	35/50mm ϕ	60/75 m/m ϕ	70/100 m/m ϕ	90/120 m/m ϕ	120/150mm ϕ	60 m/m ϕ	85 m/m ϕ	40 m/m $\phi \times 2$	50 m/m $\phi \times 2$
CONTROL PANEL	TEMPERATURE CONTROL	4 POINTS	4 POINTS	6 POINTS	7 POINTS	7 POINTS	8 POINTS	10 POINTS	10 POINTS	10 POINTS
COOLING EQUIP	BLOWER	1 HP	3 HP	5 HP	5 HP	71/2 HP	5 HP	5 HP	1 HP $\times 2$	2 HP $\times 2$
TAKE-UP UNIT	TYPE	FIXEDTYPE								
	PINCH ROLLER (m/m)	165 $\phi \times 400$ L	165 $\phi \times 550$ L	165 $\phi \times 650$ L	165 $\phi \times 750$ L	165 $\phi \times 1100$ L	165 $\phi \times 550$ L	165 $\phi \times 750$ L	165 $\phi \times 350$ L $\times 2$	165 $\phi \times 450$ L $\times 2$
	TAKE-UP MOTOR	1/2 HP	1 HP	1 HP	2 HP	2 HP	1 HP	1 HP	1/2 HP $\times 2$	1/2 HP $\times 2$
	TAKE-UP SPEED (m/min)	12 ~ 120	12 ~ 120	12 ~ 120	12 ~ 120	12 ~ 120	12 ~ 120	12 ~ 120	12 ~ 120	12 ~ 120
	SUB-PINCH ROLLER (m/m)	100 $\phi \times 400$ L	100 $\phi \times 550$ L	100 $\phi \times 650$ L	100 $\phi \times 750$ L	100 $\phi \times 1100$ L	100 $\phi \times 550$ L	100 $\phi \times 750$ L	100 $\phi \times 350$ L $\times 2$	100 $\phi \times 450$ L $\times 2$
	GUIDE MOTOR	15 kg/cm $\times 1$	15 kg/cm $\times 1$	20 kg/cm $\times 1$	20 kg/cm $\times 1$	20 kg/cm $\times 1$	15 kg/cm $\times 1$	20 kg/cm $\times 1$	15 kg/cm $\times 2$	15 kg/cm $\times 2$
WINDING UNIT	TYPE	ATTACHEDTYPE, SURFACE, MANUALTYPE BOBBINCHANGE							SURFACE, MANUALTYPE BOBBINCHANGE	
	DIA.OF FILM WOUND-UP ROLL	800 mm	800 mm	800 mm	800 mm	800 mm	800 mm	800 mm	800 mm	800 mm
	EFFECTIVE WIDTH (m/m)	350	500	600	700	1000	500	700	300	400
	WINDER MOTOR	1/2 HP	1 HP	1 HP	2 HP	2 HP	1 HP	1 HP	1/2 HP $\times 2$	1/2 HP $\times 2$
SHIPPING DATA	DIMENSION (L $\times$ W $\times$ H) (M)	3.8 $\times$ 2.2 $\times$ 3.5	4.0 $\times$ 2.3 $\times$ 4.0	5.0 $\times$ 2.5 $\times$ 4.2	5.3 $\times$ 2.7 $\times$ 4.7	5.5 $\times$ 3.2 $\times$ 6.3	4.0 $\times$ 2.3 $\times$ 4.0	5.0 $\times$ 2.5 $\times$ 4.5	5.4 $\times$ 3.2 $\times$ 4.0	5.8 $\times$ 3.5 $\times$ 4.5
OPTIONAL DEVICE	AUTO HOPPER LOADER, CORONA SURFACE TREATER, EMBOSING ROLLER, ROTARY DIE DEVICE LD / LLDPE DIE & AIR-RING, ADJUSTABLE TAKE-UP UNIT, MASTER BATCH DOSING UNIT, AUTO / MANUL TYPE WINDER									

● SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE FOR IMPROVEMENT.



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**KS-TE45
TWO-LAYER CO-EXTRUSION DIE**



**KS-TE45
TWO COLOR DIE**



**DIE FOR HDPE FILM
WITH FILM THICKNESS 0.005 MM**



**KS-E55 WITH HEAT SLITTING
DEVICE FILM THICKNESS: 0.005 MM**



KS-TE35 (WITH AUTO WINDER)



KS-E65
HDPE ECONOMICAL
BLOWN FILM LINE
WITH AUTO WINDER



KS-E65
HDPE / LDPE
ECONOMICAL
BLOWN FILM
LINE WITH
AUTO WINDER



AUTO WINDER FOR ECONOMICAL TYPE MACHINE



KS-E55
HDPE / LDPE ECONOMICAL TYPE
BLOWN FILM LINE, SUITABLE
FOR DEGRADABLE
MATERIAL



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