



SINCE 1979

# HEMINGSTONE

HM-800 GPC  
GLUE PATCH **150**

全自動高速內部 **膠貼式補片** 袋製袋機







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## The first of Asia and high efficient glue patch bag making machine

- ◆ It's integrated with the high technology.
- ◆ With design of automation, it's fully automatic for production.
- ◆ With varied automatic alarm.
- ◆ Optional device for die cut handle bags.
- ◆ Optional device for single sheet.

## 亞洲第一台高產能膠貼補片

- ◆ 結合高科技的技術
- ◆ 自動化的設計，生產全自動
- ◆ 多項自動告警顯示
- ◆ 可選購手挽袋設備
- ◆ 可選購單袋料捲生產設備



### 膠貼補片設備

- ◆ 補片膠膜從整捲到上膠，分條，切割到貼合，高速全自動一氣呵成。
- ◆ 高科技的研發，重大的塑膠產業貢獻。
- ◆ 貼合美觀，無皺紋。
- ◆ 手提承受力高。
- ◆ 貼膠量可調節，生產成本低，產能高。
- ◆ 本設備附有蛇形追蹤設備 (EPC)。

### Glue patch unit

- ◆ From gluing, slitting, cutting to sticking, it accomplishes with high speed automatically and at one go. For the research and develop of high technology, it's a significant contribution in the field of plastic industry.
- ◆ It's beautiful for sticking and without wrinkle.
- ◆ The load on the handle is high.
- ◆ It's adjustable on the glue consumption to save the production cost and make the capacity high.
- ◆ It's equipped with the edge guider position control system (EPC).



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## HM-800 GPC

FULLY AUTOMATIC & HIGH SPEED  
INSIDE GLUE PATCH  
HANDLE CARRIER  
BAG MAKING MACHINE  
全自動高速內部膠貼式補片袋製袋機

### 印刷電眼

- ◆ 結合高科技電腦控制，印刷袋圖樣之定位，高速生產無慣性。
- ◆ 印刷電眼不需移動，也可調整袋子停留位置。 ◆ 容易操作。

### Photo cell

- ◆ It's integrated with the high-technical computer control system of the printing mark. It's fed with high speed, but no inertia.
- ◆ The position where the bag stops is still adjustable even at high speed.
- ◆ It's an innovated design for easy operation.

### 預熱設備

- ◆ 特別花紋設計，高溫高速生產，袋子不變形。
- ◆ 雙面加熱，熔合力強。 ◆ 調整容易的設計。

### Pre-sealing unit

- ◆ It's designed specially with embossed decoration to make the bag more beautiful.
- ◆ It's heated on double sides and strong for fusing. ◆ It's easy to maintain the pre-sealing unit.

### 手提熱沖孔設備

- ◆ 採用加熱沖孔設計，容易切斷。
- ◆ 沖孔模保養簡易。
- ◆ 廢料自動掉落。

### Hot punching unit

- ◆ It's designed by heating punching, and it's easy to cut off.
- ◆ It's easy to maintain the punching mold.
- ◆ The waste is excluded automatically.



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送料，封切尺寸準確。  
的發明設計。

system to make the position  
a, and accurate for sealing & cutting size.  
without movement in the photo cell.

the bags without deformation even under

s easy to adjust.



#### 自動收集台

生產之成品，當設定到達一定數量時  
收集台自動移位，同時繼續生產。

#### Auto conveyor table

The auto conveyor table will deliver the  
finished bags while it's counted.  
In the meanwhile, the production is  
non-sop.



#### 側封設備

- ◆ 採用最優材質的封刀品質，高溫加熱不變形。
- ◆ 專利固定封刀的人性化結構設計。
- ◆ 快速翻轉封刀，清潔簡單。

#### Side sealing unit

- ◆ The sealing knife is made of the best material and without deformation  
even heated by high temperature.
- ◆ It's designed with patent on the fixed sealing knife that is  
humanistic structure.
- ◆ The sealing knife is high-speed turn-over type, and easy for clean.



#### 油壓式放料架設備：

本放料架係以油壓式上料，重型氣漲式心軸，最大  
膠膜直徑100公分，重量為600公斤，具有以AC變頻  
馬達驅動膠膜之張力自動控制，放料速度隨製袋機  
生產速度全自動控制。

#### Hydraulic unwind device:

- ◆ Hydraulic rack to lift the jumbo film roll automatically.
- ◆ Equipped with heavy duty air shaft.
- ◆ The maximum diameter of the film roll is 100 cm.
- ◆ The maximum weight of the film roll is 600 KG.
- ◆ Provide auto tension control for driving the film by
- ◆ AC motor. Unwind speed is auto control, following  
the machine speed.



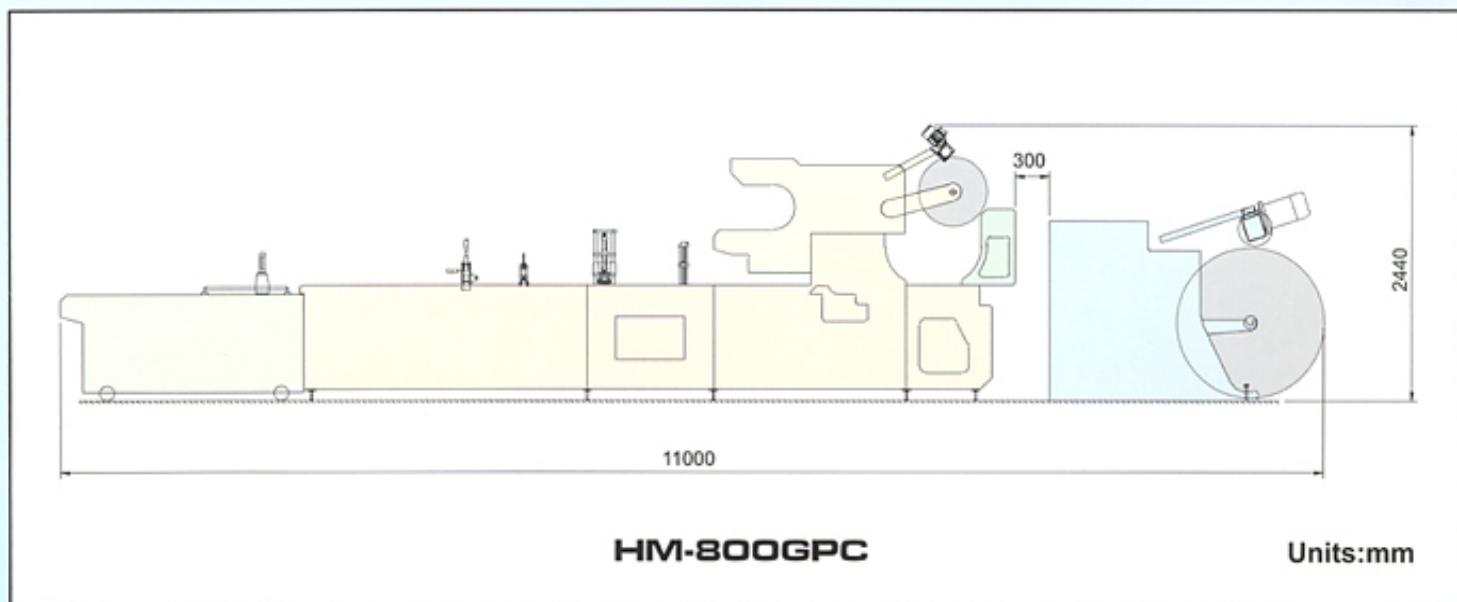


#### 單張對摺油壓式放料架：(選購配備)

- ◆ 本設計採用雙層式組合, 不佔空間。
- ◆ 本配備以油壓上料設計, 膠膜寬度最大1600mm, 直徑最大1000mm。
- ◆ 以變頻馬達全自動驅動。
- ◆ 可再選購頂摺設備及熱氣封合設備, 生產手挽袋。
- ◆ 包括自動對邊設備。

#### Hydraulic unwind unit with folding unit for single sheet: (Optional device)

- ◆ Double-deck design to save the space.
- ◆ It's designed for hydraulic unwinding, the maximum width of film is 1600mm and the maximum diameter of film is 1000mm.
- ◆ Driven by inverter motor automatically.
- ◆ It's available for producing the die cut handle bags under equipping with the top folding unit and hot air sealing unit optionally.
- ◆ EPC is included.



#### SPECIFICATION:

Model	Bag Size			Film unwind width Bag film (mm)	Max. Production Speed Cycles/Min	Nominal film Speed (M/min)	Thickness of Film (mm)	Film width patch film (mm)	Film Diameter patch film (mm)	Heaters	Power Required	Machine Dimensions			Machine weight (KG)	Air Compressor (not included)
	width (mm)	Length (mm)	Bottom Gusseting (mm)									L (M)	W (M)	H (M)		
HM-800GPC	8"-25" 200-650	10"-30" 200-750	30-75	800	100-150	max. 75	0.06-0.1	140	600	1.8 KW x 1 0.8 KW x 5	8.5 KW	11	1.5	2.4	3500	7.5 HP
HM-800GPW	8"-25" 200-650	10"-30" 200-750	30-75	1600	150-220	max. 100	0.06-0.1	140	600	1.8 KW x 1 0.8 KW x 5	12.0 KW	13	1.6	2.6	4000	10 HP





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THE FIRST CHOICE

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