



MGB-MINI-45

MINI-TYPE HD.LD/PE TUBULAR FILM
BLOWING MACHINE

φ 45mm迷你型高速吹袋機



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規格 SPECIFICATION:

型式 MODEL	MGB-MINI-45
用料 APPLICABLE MATERIAL	HDPE LDPE
袋厚 FILM THICKNESS (MM)	HD/PE 0.008~0.1 HD/PE 0.01~0.1
袋寬 FILM WIDTH (MM)	100~600MM
最大押出量 OUTPUT (KG/HR) MAX.	25~40KG
全台備電 POWER REQUIRED	24KW
螺桿直徑 SCREW DIAMETER (MM)	45
長徑比 SCREW L/D RATIO	28:1
螺桿材質 SCREW MATERIAL	SCM-4 WHT 55° HR OVER
輸料管材質 BARREL MATERIAL	SCM-1 WHT 60° HR OVER
電熱 HEAT CAPACITY (KW)	9KW
冷卻系統 COOLING SYSTEM	0.1KW
押出機馬達 DRIVE MOTOR	25
溫度控制點 AUTO-THERMO CONTROLLER	5 SETS
模頭直徑 DIE DIAMETER(MM)	65+90
冷卻送風機 COOLING UNIT	AIR BLOWER 3HP & DISTRIBUTOR
引取高度 TAKE-OFF UNIT HEIGHT	ELEVATING UNIT 2150-3000MM
引取馬達 TAKE-OFF UNIT MOTOR	DC 1HP
引取輪寬 TAKE-OFF ROLLER WIDTH	162×700
升降馬達 ELEVATING MOTOR	AC 1HP×4P
捲取機 WINDING UNIT	SURFACE FRICTION
捲取馬達 WINDING MOTOR	0.3KG-M
機械尺寸 MACHINE DIMENSION(MM)	2600×1800×2200 3230×1100×3200
裝箱尺寸 PACKING DIMENSION(MM)	2800×2200×2200 3450×1350×2200
選擇配備 OPTIONAL EQUIPMENT	1.自動填充機 2.壓花滾輪 3.袋面處理 1.AUTO-FILLING MACHINE 2.EMBOSING ROLLER 3.FILM SURFACE TREATER