



EXTRUSION
ISO 9001-2000 

MULTI LAYER CO-EXTRUSION SHEET LINE >>>



> CO-EXTRUSION FEED BLOCK AND T-DIE

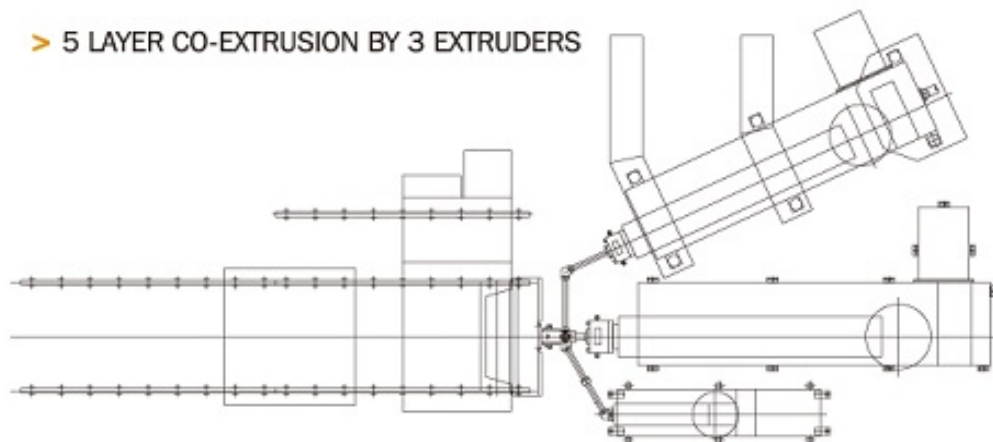


Model: FSE-125/90/65-1500

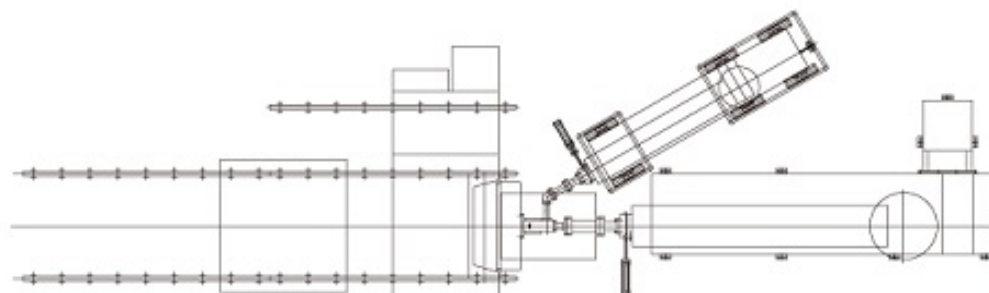
MACHINE LAYOUT

MODEL: FSE-125/90/65-1500

> 5 LAYER CO-EXTRUSION BY 3 EXTRUDERS



> 3 LAYER CO-EXTRUSION BY 2 EXTRUDERS



TECHNICAL DATA:

MODEL		TSE- 55 / 125- 1300		FSE- 45 / 125 / 100 -1500		
Extruder						
Screw dia.	mm	55	125	45	125	100
Screw L/D		32	32	32	32	32
Main drive	kw	30	112.5	22.5	112.5	75
Heating capacity	kw	28	76	8.4	76	52
Temp. control	zone	4	6	4	6	5
Output	kg/hr	50	450	40	450	300
T-Die						
Lip width	mm	1200		1400		
Product width	mm	1000		1200		
Product thickness	mm	1.0 ~ 6.0		1.0 ~ 6.0		
Heating capacity	kw	19		22		
Temp. control	zone	5		7		
3 Roll Stack						
Roller width	mm	1300		1500		
Roller diameter	mm	400		400		
Drive motor	hp	3 / 5 / 3		5 / 5 / 5		
Speed range	m/min	0.6 ~ 6.0		0.6 ~ 6.0		
Heat / Cool Unit						
Media		water circulation		water circulation		
Heating capacity	kw	18 x 3		18 x 3		
Temp. control	zone	3		3		
Pump	hp	5 x 3		5 x 3		
Take-Off Unit						
Drive motor	hp	3		3		
Line speed	m/min	0.6 ~ 6.0		0.6 ~ 6.0		
Winding Unit						
Drive motor	hp	3 x 2		3 x 2		
Winding diameter	mm	450 (max.)		450 (max.)		

* All specifications, design and characteristics shown above are subject to change without prior notice.



An ISO 9001-2000 Company

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