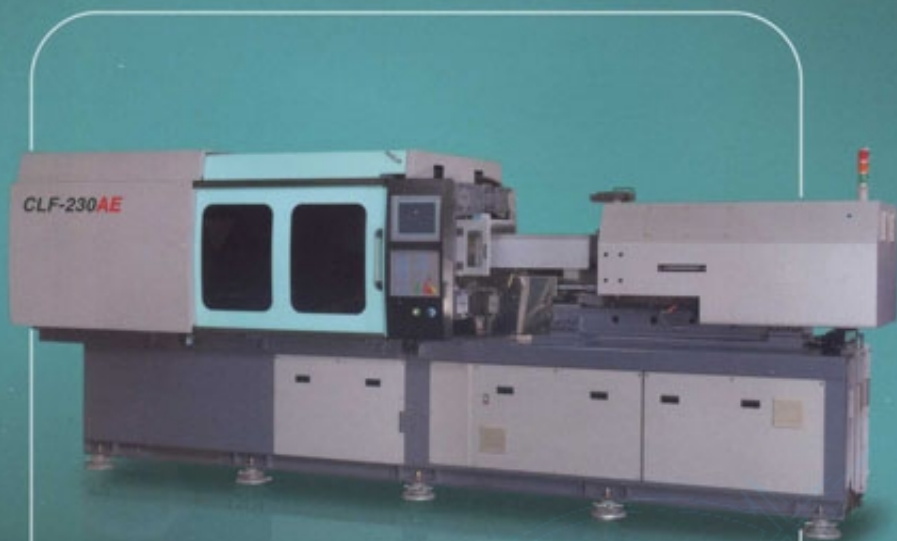
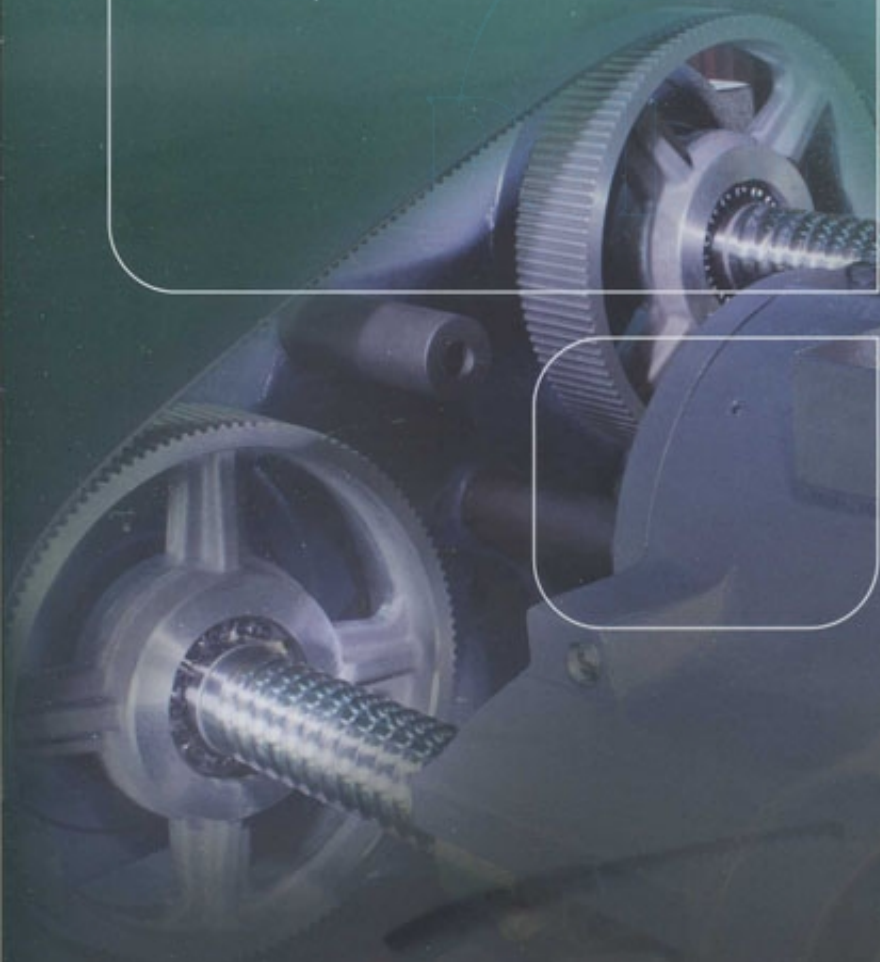




AE Series

All Electric Plastic Injection
Molding Machine



Being Advanced is Most Important at CLF.

Based on years of OEM/ODM cooperation experience with a renowned Japanese company, CLF has accumulated extensive expertise in this field of technology. With this outstanding background, CLF has successfully developed a new generation of molding machine. This new series features high speed, high precision and energy saving. The CLF-AE series employs German Siemens control system, offering unmatched performance to competitive control systems.

- Employs German Siemens control and servo motors for excellent performance and high accuracy.
- High performance injection unit that enhances the exceptional features of servo control. High speed, stability and accuracy are guaranteed.
- In-house software development capability combined with technical support from Siemens.
- Standardized hardware design simplifies the maintenance works and reduces the spare parts stock.
- Simultaneous control on multi-axes shortens molding cycle time dramatically.
- Overall super rigid structure minimizes running vibration.
- Exclusive energy-regeneration function not only provides electricity-saving and environmental protection, but also meets today's trend of energy-saving.
- Ergonomics operation interface.
- The access level to controller management can be ranked.
- Rigid platen design exhibits superior parallelism.
- Supports remote monitoring function.

CLF-AE Series

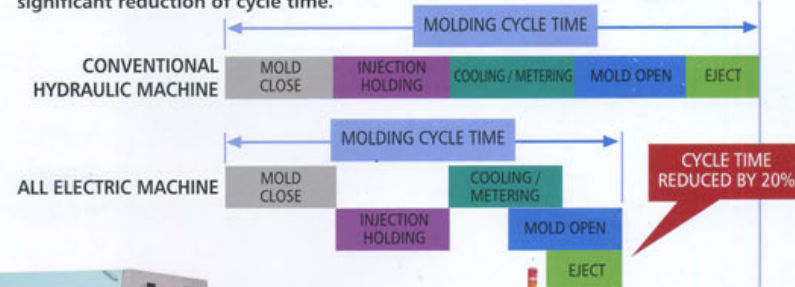
All Electric Plastic Injection Molding Machine

CLF AE Series Integrates Many Outstanding Features in One!



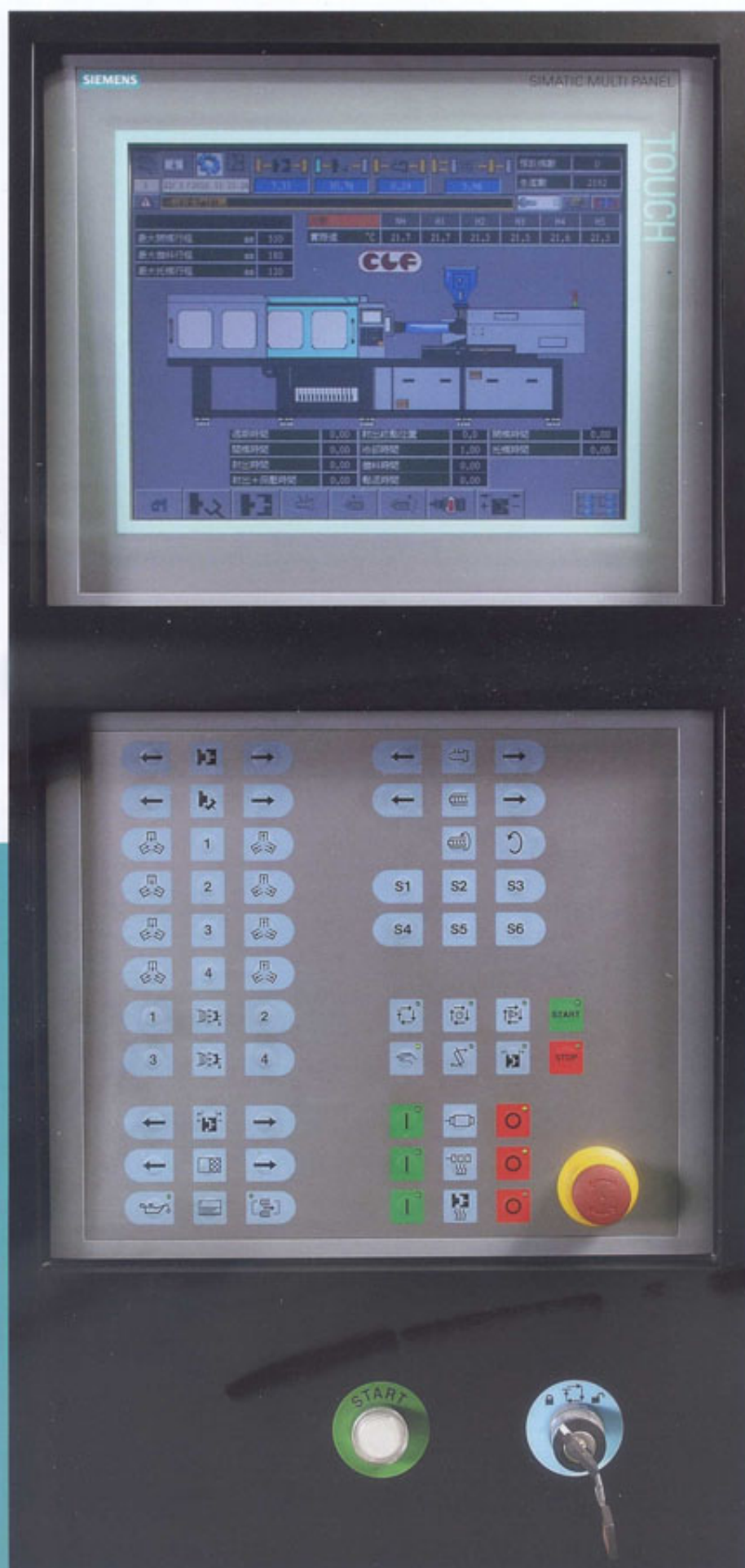
With extra low speed and extra high speed injection controls to suit molding requirements for optical products and LPG. Also suitable for thin-wall production with shortened cycle time to greatly reduce production costs.

Special complex motions are achieved through all electric servo drive that leads to significant reduction of cycle time.



Application Samples





High-Speed High-Pressure Injection! Energy-Saving & Environmental Protection! Complete German Siemens Control System!

CLF control system combines outstanding features from those of European and Japanese ones. Features simultaneous control on multiple axes that may shorten considerable molding cycle time.



Mold open/close setting display



Injection setting display



Temperature setting display

Electricity Regeneration Circuit

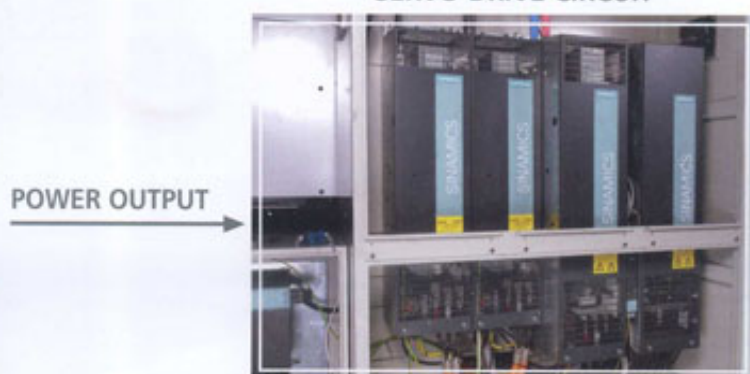
Electricity Saved by 15%

- The energy generated while the servo motor is decelerating will convert into electricity through the servo-driver circuit. This electricity can be used by the driver (without fitting with a brake resistor).
- Saves electricity by over 15% approximately for energy saving and environmental protection.

Siemens Servo Drive Controls

- FULLY CLOSED LOOP SERVO CONTROL: A drive system that features 31 bit control accuracy for speed, position and torque. it increases repeatability accuracy and stability.
- High precision low-pressure protection function.
- Applies German drive-based technology for multi-axes control.
- Employs German top performance servo motor with IP64 isolation level.
- Employs European industrial communication interface technology for interfacing between the controller and the driver, achieving high speed and safety features.
- Exclusive FEI (Fluid-Effect of Inertia) function control effectively reduces internal mold pressure when changing motion from injection to pressure holding.

SERVO-DRIVE CIRCUIT



SERVO MOTOR

WITHOUT BRAKE RESISTOR

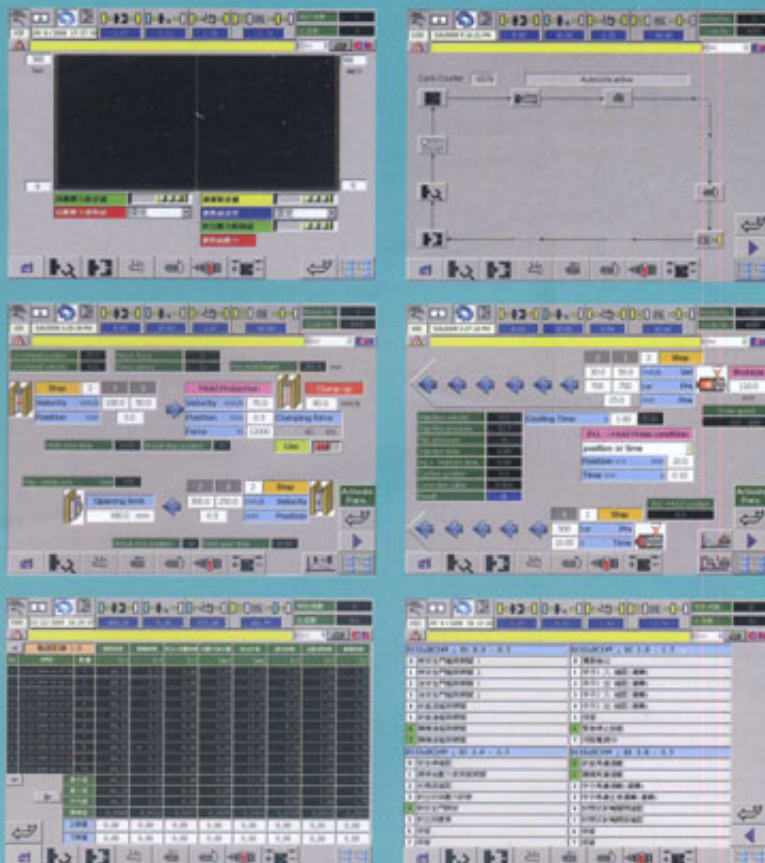
Siemens Germany

Extra Large LCD Color Touch Screen Panel

- Siemens 12" Touch-Screen Monitor.
- Windows CE embedded operation system.
- Film type keyboard.
- Multi-language selection.
- Supports mold numbers access function through USB.
- 500 sets of monitoring records.
- Management leveling function.
- Supports remote monitoring.

Ergonomics Operation Interface

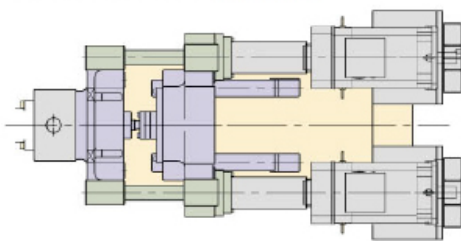
A superior Ergonomics operation interfacing system that combines the features of European open type system and Japanese closed type system.



HIGH-SPEED HIGH-PRESSURE INJECTION UNIT

Injection Speed **0→600mm**

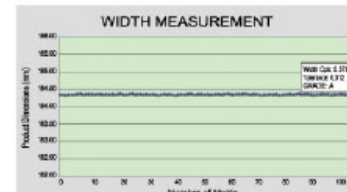
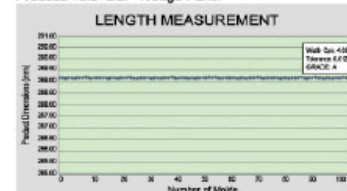
Acceleration within **60ms**



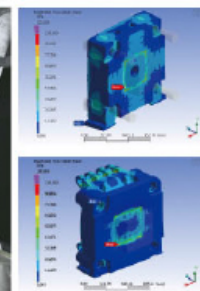
The injection unit is synchronously driven by two servo motors and transmitted through two ball screws to achieve extra high-end and high-pressure injection performance.

Consistency of Finished Product Sizes

Product: 13.3" LGP Wedge Panel



Inward toggle structure



Rigid Platen Rigidity 60% UP

- Extra thick platen design increases machine rigidity by 60%, which minimizes the structural deformation.
- The platen structure design is analyzed by CAE computer software, assuring maximum toughness and rigidity.

Automatic Lubrication System

The automatic lubrication system provides outstanding lubrication to the extra heavy loaded ball screws. The use of the excellent lubrication system may greatly reduce wear on the ball screws and assure maximum smoothness of motions.



AE SERIES Specifications of All Electric Series

Machine Model		CLF-120AE				CLF-180AE				CLF-230AE				CLF-285AE						CLF-350AE						CLF-450AE													
International Code		1200H-270E				1800H-460E				2300H-460E				2300H-785E		2850H-785E				2850H-1190E				3500H-785E			3500H-1190E			4500H-1190E			4500H-1585E						
INJECTION UNIT											UNIT																												
Screw Diameter	mm	30	35	35	40	45	35	40	45	40	45	50	40	45	50	50	55	60	40	45	50	50	55	60	50	55	60	55	60	65									
Theoretical Inj. Volume	cm³	99	135	173	226	286	173	226	286	264	334	412	264	334	412	491	594	707	264	334	412	491	594	707	491	594	707	665	792	929									
Injection Pressure	kg/cm²	2730	2006	2664	2040	1612	2664	2040	1612	2974	2350	1903	2974	2350	1903	2420	2000	1680	2974	2350	1903	2420	2000	1680	2420	2000	1680	2380	2000	1704									
Inj. Holding Pressure	kg/cm²	2321	1705	2265	1734	1370	2265	1734	1370	2528	1997	1618	2528	1997	1618	2057	1700	1428	2528	1997	1618	2057	1700	1428	2057	1700	1428	2023	1700	1449									
Injection Speed	mm/sec	250	250	250	250	250	250	250	250	230	230	230	230	230	230	200	200	200	230	230	230	200	200	200	200	200	200	170	170	170									
Injection Rate	cm³/sec.	177	241	241	314	398	241	314	398	289	366	452	289	366	452	393	475	565	289	366	452	393	475	565	393	475	565	404	481	564									
Shot Weight in GPPS	gram	89	122	156	204	258	156	204	258	238	301	372	238	301	372	443	536	638	238	301	372	443	536	638	443	536	638	600	714	839									
Screw Rotating Speed	RPM	350		300			300					300		300			250			300			250			250			220										
CLAMPING UNIT																																							
Distance between Columns (HxV)	mm	420 x 420				510 x 510				560 x 560				610 x 610						730 x 730						810 x 810													
Dimensions of Platens	mm	630 x 630				765 x 765				860 x 860				940 x 940						1120 x 1120						1260 x 1260													
Mold height Max./Min.	mm	450 / 150				500 / 200				550 / 200				650 / 250						700 / 300						800 / 300													
Mold Opening Stroke	mm	400				450				550				600						700						800													
Clamping Force	Ton	120				180				230				285						350						450													
Dia. of Locating Ring	mm	100				125				125				125						160						160													
Ejector Stroke	mm	100				120				150				150						150						180													
Ejector Force	Ton	3.3				4				5.2				6.2						7						10													
GENERAL DATA																																							
Heating Zones	zone	6				6				6				6		6				6				6				6				6							
Heating Capacity	kw	5.8				9.2				9.2				11.8		11.8				16.3				11.8				16.3				16.3				18.2			
Machine Dimensions (LxWxH)	m	4.84 x 1.35 x 1.79				5.27 x 1.56 x 1.97				5.56 x 1.66 x 2.07				6.34 x 1.66 x 2.1		6.8 x 1.74 x 2.25				7.1 x 1.74 x 2.26				7.2 x 2.1 x 2.2				7.5 x 2.1 x 2.2				7.9 x 2.2 x 2.35				8.1 x 2.2 x 2.35			
Net Weight	Ton	4.5				7.5				9				11		13				15				17				20				24				26			

■ All specifications, dimensions and design characteristics shown in this catalogue are subject to change without notice.

CHUAN LIH FA MACHINERY WORKS CO., LTD.

No. 17, Lane 360, Chung Cheng S. RD.

Yuen-kang Dist. Tainan City 71047, Taiwan

Tel: +886-6-253-2111 Fax: +886-6-253-3311, 254-8859

<http://www.clf.com.tw> E-mail: clf@clf.com.tw

ZHONG-SHAN CHUAN LIH FA MACHINERY CO., LTD.

No. 3, Nan-Tou Blvd., Nan-Tou Town, Zhong-Shan

City, Guang-Dong Province 528427, China

Tel: +86-760-311-6801~5 Fax: +86-760-311-6806

HUA-DONG CHUAN LIH FA MACHINERY CO., LTD.

2Nd Unit, No. 2, Hsin Pu Rd, Hsin County,

Kwen Shan City, Jiang Xue Province, China

Tel: +86-512-8616-3268 Fax: +86-512-8616-3278



CHUAN LIH FA

