

AFT/AFS

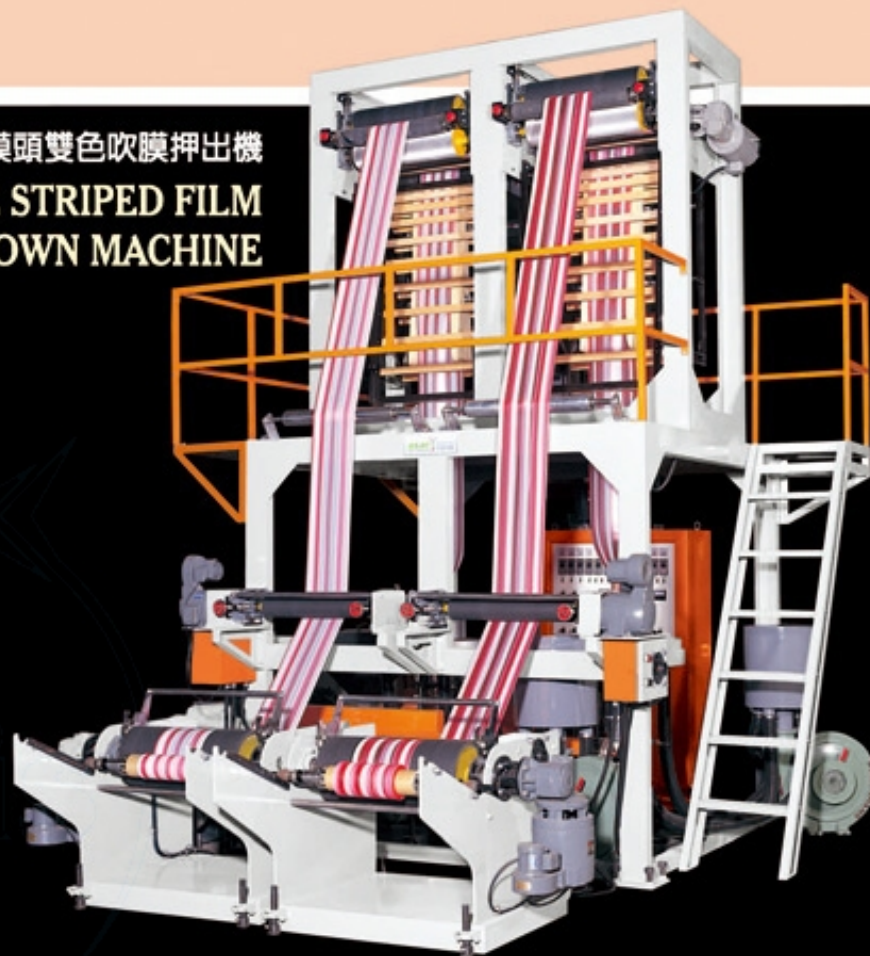
阿莎麗夾鏈線

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PLASTIC CORPORATION



AFT-45/55/65 高速雙模頭雙色吹膜押出機
HIGH SPEED TWIN DIE STRIPED FILM
BLOWN MACHINE



AFS-45/55/65/80/100

高速吹膜押出機

AUTOMATIC HIGH SPEED FILM BLOWN MACHINE

AFS-45/55/65/80/100 高速吹膜押出機
AUTOMATIC HIGH SPEED FILM BLOWN MACHINE
AFT-45/55/65 高速雙模頭雙色吹膜押出機
HIGH SPEED TWIN DIE STRIPED FILM BLOWN MACHINE

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AFT/AFS

規格表 SPECIFICATIONS

型號	MODEL	AFS-45	AFS-55	AFS-65
產品厚度	Thickness of Film	0.008-0.1mm	0.008-0.1mm	0.008-0.1mm
產品寬度	Width of Film (Max.)	300mm	400 mm	500 mm
最高產量	Output (Max.)	HDPE 22 kg/hr, LDPE 32 kg/hr	HDPE 30 kg/hr, LDPE 40 kg/hr	HDPE 40 kg/hr, LDPE 50 kg/hr
押出機	EXTRUDER			
螺桿直徑	Screw Dia.	35mm	40mm	45mm
長徑比	L/D Ratio	28/1	28/1	28/1
螺桿、擠筒材質	Screw & Barrel Material	Sacm 645 with Polished & Nitrided Treatment		
溫度控制點	Heat Zone of Barrel	2 Points		
電熱能量	Barrel Heat Capacity	6.4kw		
主馬達	Main Driving Motor	10HP + Inverter	15HP + Inverter	20HP + Inverter
擠筒冷卻	Barrel Cooling	Air Cooling System		
模頭	DIE			
模唇直徑	Die Diameter	HDPE 50mm, 30mm	HDPE 60mm, 45mm	HDPE 70mm, 50mm
模頭溫度控	Die Heat Zones	2 Points		
風環	Air Ring	1 Set (2 Inside Ring)		
送風機	Blower	2HP	3HP	5HP
引取機	TAKE-UP UNIT	Up & Down Adjustable Type		
引取輪	1 st Take Up Roller	φ 120mmX400mm L	φ 120mmX500mm L	φ 120mmX600mm L
第一引取馬達	1 st Take Up Motor	1/2HP DC (1/2)	1/2HP DC (1/5)	1HP DC (1/10)
第二引取馬達	2 nd Take Up Motor	0.2kg-m Torque Motor		
捲收機	WINDER			
捲取馬達	Winding Motor	0.2kg-m Torque Motor	0.2kg-m Torque Motor	0.3kg-m Torque Motor

特別附件：空氣壓縮機、吸料機、處理機、壓花輪、穩定環。
 OPTIONAL EQUIPMENTS : Air Compressor, Automatic Hopper, Treater, Embossing Roller, Stabilizer, Main Motor can be changed into DC. or Inverter AC.

MODEL	AFT-45	AFT-55	AFT-65
Film Thickness 產品厚度	HDPE:0.008-0.01 mm/LDPE:0.012-0.25 mm		
Film Width 產品寬度	500 m/m	600 m/m	700 m/m
Capacity(Max.) 最大產量	HDPE 35+35 kg/hr LDPE 45+45 kg/hr	HDPE 40+40 kg/hr LDPE 55+55 kg/hr	HDPE 55+55 kg/hr LDPE 65+65 kg/hr
EXTRUDER 押出機	2 Sets	2 Sets	2 Sets
Type 型式			
Screw Diameter 螺桿直徑	45 mm	55 mm	65 mm
L/D Ratio 直徑比	28/1	28/1	30/1
Screw & Barrel Material 螺桿直徑和齒筒材質	SACM-645 with Polished & Nitrided Treatment		
Heater 電熱	23.5 kw	27.5 kw	39.5 kw
Auto Temperature Control 自動溫度控制	11 points	11 points	12 points
Driving Motor 主馬達	20 HP + Inverter x 2 sets	40 HP + Inverter x 2 sets	50 HP + Inverter x 2 sets
Air Cooling System			
Barrel Cooling 齒筒冷卻	1/8 HP Blower x 2	1/8 HP Blower x 4	1/8 HP Blower x 6
DIES 模頭	2 Color Striped Film Die x 2 sets 雙色條紋模頭		
Type 型式	Inflation Spiral Type 向上螺旋型		
Die Diameter 模頭直徑	30mm - 50mm	45mm - 60mm	50mm - 70mm
Adaptor Heating 接頭	1.6kw(1 point)	1.8kw(1 point)	2.2kw(1 point)
Air Ring 風環	2 Sets	2 Sets	2 Sets
Blower 送風機	3 HP x 2 sets	3 HP x 2 sets	5 HP x 2 sets
TAKE-UP UNIT 引取台			
Roll Width 引取輪尺寸	160mm x 600mm(l)	160mm x 700mm(l)	160mm x 800mm(l)
Motor 馬達	1 HP DC x 2 sets	1 HP DC x 2 sets	1 HP DC x 2 sets
Pinch Roll 引取輪	100mm x 600mm(l)	100mm x 700mm(l)	100mm x 800mm(l)
Torque Motor 引取馬達	10 kg-cm	10 kg-cm	20 kg-cm
WINDER 捲取台			
Type 型式	Mono Station or Surface Friction Winder		
Winding Speed 捲取速度	6-60 Meters	6-60 Meters	6-60 Meters
Winding Motor 捲取馬達	0.3 kg-m	0.3 kg-m	0.3 kg-m
Winding Roller 捲取輪	250mm x 600mm(l)	250mm x 700mm(l)	250mm x 800mm(l)
Control Panel 控制箱	Isolated with amp meter and control switches, Magnetic Switch Relay etc. 獨立式附有控制開關安培表、電磁開關		
Measurement	22 CBM	28 CBM	34 CBM
Optional Equipment 選購配件	Air Compressor, Automatic Hopper, Treater, Embossing Roller etc. 空氣壓縮機、吸料機、處理機、壓花輪		