



EX Series



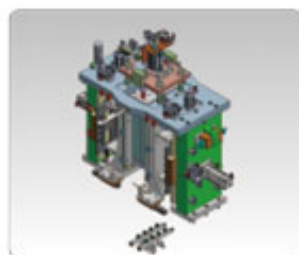
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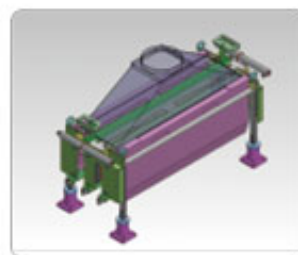
EX系列機械結構 EX Series Machine Structure



成型組 / Molding Unit

採用氣缸結合開關模及鎖模系統，節省空間及能源。

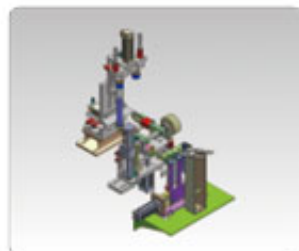
Use cylinder on mold clamping and locking, to save space and energy.



加熱箱組 / Heating Unit

搭配不同瓶形可選擇，單邊搭配側加熱或採雙邊加熱節能省電。

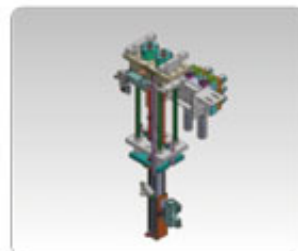
According to different shape of bottle, to choose side heating device or double-side heating to save the energy.



入胚組 / Preform Infeed Unit

簡單及瓶胚定位準確。

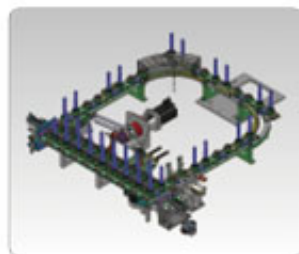
Simple and preform positioning is accurate



拉伸組 / Stretching Unit

採用氣缸結合獨特設計併聯閥，節能穩定。

The unique design of parallel valves combines with the cylinder, energy saving, and stable.



公轉組 / Transfer Unit

採用伺服驅動螺桿組合控制，定位準確及穩定。

Driven by screw rod of servo motor, positioning is accurate and stable.

選配表 Optional

TPC	Top chain conveyor	頂板式輸送帶
SWI	Swing-arm conveyor	搖臂式輸送機
ARS	HP air-recovery system	氣體回收系統
ACS	HP air-cooling system	瓶子吹冷系統
SSS	Servo stretching system	伺服拉伸系統
SH	Side heating device	側加熱裝置

EX系列規格表 EX Series Specification

型號	穴數	理論產量	胚頭數	加熱間距	瓶子間距	瓶子容量	牙口尺寸	瓶胚高度
Model	Cavity no.	Theoretical output	Preform Holder	Heating Pitch	Cavity Pitch	Bottle Volume	Preform Neck	Preform Height
	cavity	BPH	pcs	mm	mm	Max.	Max. (mm)	Max. (mm)
02MC	2	2000	62	62	114.3	1.5 Ltr.	38	150
02MC-SH	2	2000	62	62	114.3	1.5 Ltr.	38	150
04MC	4	4000	-	62	114.3	1.5 Ltr.	38	150
04MC-SH	4	4000	-	62	114.3	1.5 Ltr.	38	150

型號	瓶身直徑	瓶身高度	加熱箱數	加熱功率	配置功率	機台尺寸	機台重量
Model	Bottle Diameter	Bottle Height	Oven no.	Heating Power	Installed Power	Machine Size	Machine weight
	Max. (mm)	Max. (mm)	Box x Channel	kW	kW	cm	Kg
02MC	105	320	1 x 2	19	24	230x220x350	2500
02MC-SH	105	320	1 x 2	38	48	230x220x350	2500
04MC	105	320	1 x 4	38	48	430x410x350	5500
04MC-SH	105	320	1 x 4	76	96	430x410x350	5500

※[SH]側加熱，專為吹製扁型瓶設計的側邊加熱裝置。[SH] SIDE HEATING, Preferential Heating for Flat Containers.