

# YICHEEN

## YC Series

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# YC-101

## 橡膠自動粉刷機

Rubber Powder Brushing Machine



YICHEEN



### 規格明細

1. 過粉尺寸：W600 x T5~10 mm
2. 過粉速度：10~25 m/min
3. 馬力：1/2 HP + 1/4 HP (變速馬達)
4. 機台尺寸：L1500 x W1100 x H1400 mm
5. 淨重：440 kgs

### 特性說明

1. 本機係橡膠自動粉刷機 (也稱過粉機)，用於冷凍式橡膠出片機後半段或橡膠出片直接粉刷的專用機。
2. 當橡膠經過冷凍冰水即時冷卻出片後，掃除膠片上之多餘水份，再經過少量粉刷，以防止未硫化膠料因沾疊存放而互粘及減少死膠之產生，以改善生產的環境品質。
3. 本機採用 DC 馬達或變頻器控制 AC 馬達做變速作用，可任意調整速度，最高可達 28M / 分。
4. 本機可配合所需之冷卻槽規格設計，規格依客戶所需而設計。

\* 本公司保有隨時變更設計之權力，則不另行通知。

### Specification & details :

1. Powder brushing size : W600 x T5~10 mm
2. Speed : 10~25 m/min
3. Power : 1/2 HP + 1/4 HP (motor)
4. Machine size : L1500 x W1100 x H1400 mm
5. Net weight : 440 kgs

### Feature :

1. Rubber powder brushing machine is suitable for powder on rubber sheet after rubber sheeting machine.
2. When the rubber sheet is cooled by chilled water, remove the water that has accumulated on the surface, then apply this machine for brushing powder on the sheet surface. To prevent nonvulcanized rubber sheets from sticking together when stacking, reducing the possibility of deterioration, and improving the quality of the environment.
3. The machine adopt DC motor or inverter controlled AC motor, providing variable speed adjustment with maximum speed up to 28 M/min.
4. The machine can be designed for matching cooling tank and customer demand.

\* Notes : The description and features mentioned on the catalogues are binding any change maybe made a without notice.

鎰群企業股份有限公司

YIEH CHEEN ENTERPRISES CO., LTD.

台南市 709 安和路一段 288 巷 171 弄 6 號

6, ALLEY 171, LANE 288, SEC. 1, AN-HO RD, 709 TAINAN, TAIWAN.

TEL: 886-(0)6-3562788 FAX: 886-(0)6-3562777

E-mail: sales@yicheen.com.tw Http://www.yicheen.com.tw

# YC-500C / YC-500

冷凍式橡膠出片裁斷機

Refrigerating Type Rubber Sheetting & Cutting Machine

冷凍式橡膠出片機

Refrigerating Type Rubber Sheetting Machine



YC-500C / 502C / 500LC

冷凍式橡膠出片裁斷機



YC-500 / 500L / 502

冷凍式橡膠出片機

## 特性說明

1. 本機係冷凍式橡膠出片機，用於橡膠出片後之膠料，快速冷卻後所需之溫度，以防止未硫化膠料因沾疊存於而互粘及減少死膠之產生。
2. 可免去粉屑之粉塵污染，改善環境品質。
3. 本機冷卻水可添加防粘劑 ANTITACK-161。
4. 本機除傳動部份以外，全機由不銹鋼製造，延長使用壽命。
5. 本機採用 DC 馬達或變頻器控制 AC 馬達變速作用可任意調整速度，最高速度可達 25M / 分。
6. YC500C 系列出片後端加裝切片機，簡化作業流程，節省人工成本。
7. 控制方式採用按鈕式開關及旋鈕式開關控制速度。
8. 水槽容量可依客戶所需設計達到冷卻效果。

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## Feature :

1. The machine can offer fast cooling of the rubber sheet to the desired temperature. This process can prevent non-vulcanized rubber sheets from sticking together during stacking, reducing the possibility of deterioration.
2. Eliminating contamination of powder dust, and improving the quality of the environment.
3. Cooling water of this machine can add anti-stick agent Antitack-161.
4. The machine adopt DC motor or inverter controlled AC motor, providing variable speed adjustment with maximum speed up to 25 M/min.
5. Cutting device could be set up after sheeting for simplifying production process, and save labor cost.
6. Operating method adopt button and rotator switch for controlling speed.
7. Tank capacity can be designed as client's demand.

\* Notes : The description and features mentioned on the catalogues are binding any change maybe made a without notice.

## 規格明細 Specification & Details :

| 名稱 Machine            | 冷凍式橡膠出片機<br>Refrigerating type rubber sheetting machine                              |                                              | 冷凍式橡膠出片裁斷機<br>Refrigerating type rubber sheetting & cutting machine                                  |                                                  |
|-----------------------|--------------------------------------------------------------------------------------|----------------------------------------------|------------------------------------------------------------------------------------------------------|--------------------------------------------------|
| 機型 Model              | YC-500<br>(標準型 standard)                                                             | YC500L (延長 lengthen)<br>YC502 (雙槽 dual tank) | YC-500C<br>(標準型 standard)                                                                            | YC-500LC (延長 lengthen)<br>YC-502C (雙槽 dual tank) |
| 出片規格 Sheet size       | L10 ~ ∞ x W550 mm x T 1~10 mm                                                        |                                              |                                                                                                      |                                                  |
| 馬力數 Motor             | Sheeting motor : 1 hp x 2 units; 1/2 Hp x 1 unit                                     |                                              | Sheeting motor : 1 hp x 2 units; 1/2 Hp x 1 unit<br>Cutting motor : 2 hp with reduction gear x 1 set |                                                  |
| 水槽容量 Tank capacity    | 750 L                                                                                | 1130 L                                       | 750 L                                                                                                | 1130 L                                           |
| 機械尺寸 Machine size(mm) | 2850 x 1150 x 1420                                                                   | 3850 x 1150 x 1420                           | 3500 x 1150 x 1420                                                                                   | 4500 x 1150 x 1420                               |
| 淨重 N.W. (Kg)          | 600                                                                                  | 900                                          | 1000                                                                                                 | 1100                                             |
| 選配內容 Options          | 10 噸冷凍機 / 10 tons chiller<br>10 噸冷卻塔 / 10 tons cooling tower<br>1 hp 抽水機 / 1 hp pump |                                              | 15 噸冷凍機 / 15 tons chiller<br>15 噸冷卻塔 / 15 tons cooling tower<br>2 hp 抽水機 / 2 hp pump                 |                                                  |

鎰群科技股份有限公司  
YICHEEN Technology Co., Ltd.

台南市 709 安和路一段 288 巷 171 弄 6 號  
6, ALLEY 171, LANE 288, SEC 1, AN-HO RD. 709 TAINAN, TAIWAN.  
TEL: 886-(0)6-3562788 FAX: 886-(0)6-3562777  
E-mail: sales@yicheen.com.tw Http://www.yicheen.com.tw

# YC-506B

## 油壓式自動送料沖型裁斷機（四柱式）

Hydraulic type Automatic Feeding Die Cutting Machine (Four Column Press)



### 規格明細

1. 最大壓力：6 TONS
2. 裁片尺寸：L280 x W350 x T1~10 mm
3. 裁片速度：20~70 次 / 分
4. 衝程：40~120 mm
5. 馬力：5 HP x 4 P
6. 淨重：980 Kgs
7. 機械尺寸：L1140 x W750 x H1730 mm
8. 控制方式：微電腦控制系統
9. 上模固定方式：採電磁盤固定刀模裝置，電磁盤尺寸：L280 x 400 mm

### 特性說明

1. 本機係油壓式自動化送料沖型裁斷機，適用於橡膠薄片（鞋底、中底）、海綿、皮革塑膠、帆布、尼龍、泡綿、包裝及各種合成材料一層或數層的成型裁斷。
2. 本機採油壓缸四柱式沖裁，裁切力量更平均，動作迅速，提升工作效率。
3. 本機採用磁盤式固定上模座，安裝、拆卸方便，利於更換刀模。
4. 採微電腦控制系統，操作簡單快速準確，易於保養容易。
5. 設有安全防護網，護網打開機器自動停止動作，以確保操作者之安全。

### 選配件

- 氣壓輪放料裝置
- 複捲裝置

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### Specification & details :

1. Max punching force : 6 TONS
2. Cutting size : L280 x W350 x T1~10 mm
3. Cutting speed : 20~70 times / minute
4. Open daylight : 40~120 mm
5. Motor : 5 HP x 4 P
6. Net weight : 980 Kgs
7. Machine size : L1140 x W750 x H1730 mm
8. Operation method : Microcomputer controller.
9. Install method of upper press mould : Magnetic platen press mold, size : L280xW400 mm

### Options :

- Air shaft unwind device
- Air shaft rewind device

### Feature :

1. Hydraulic Automatic Feed Punching Cutting Machine is suitable for cutting one layer or several layer of such material as rubber sheet (bottom sole, medium sole), leather, plastic canvas, vacuum foaming products, nylon, paper boards and synthetic materials.
2. Adopt four column of Hydraulic cylinder, average cutting force, high efficiency to raise the productivity.
3. The upper press mould install by Magnetic platen, it is very convenient to change press mould.
4. Microcomputer controller for maximum operation convenience and accuracy.
5. The Safety device (opening safe net for emergency stop motion) ensure the operator safety.

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YICHEEN Technology Co., Ltd.

台南市 709 安和路一段 288 巷 171 弄 6 號  
6, ALLEY 171, LANE 288, SEC 1, AN-HO RD. 709 TAINAN, TAIWAN.  
TEL: 886-(0)6-3562788 FAX: 886-(0)6-3562777  
E-mail: sales@yicheen.com.tw Http://www.yicheen.com.tw

# YCR-506B

## 油壓式自動送料沖型裁斷機

Hydraulic type automatic feeding die cutting machine



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### 規格明細

1. 裁斷能力: 6 TONS
2. 裁切尺寸: L280 x W350 x T1~10mm
3. 裁切速度: 20~70 times/min
4. 衝程: 40~120mm
5. 使用動力: Hydraulic Unit 5HP
6. 控制方式: 微電腦控制系統
7. 上模固定方式: 採電磁盤固定刀模裝置,  
電磁盤尺寸: L280 x W400mm

### 特性說明

1. 適用橡膠膠片(鞋底, 中底), 海綿, 皮革塑膠, 帆布, 尼龍, 泡綿, 包裝及各種合成材料一層或數層的成型裁斷
2. 油壓缸四柱式沖裁, 裁切力量更平均, 動作迅速, 提升工作效率
3. 磁盤式固定上模座, 安裝, 拆卸方便, 利於更刀模
4. 微電腦控制系統, 操作簡單快速準確, 易於保養
5. 設有安全防護網, 護網打開機器自動停止動作, 確保操作者之安全
6. 特殊裁切尺寸可依客戶需求設計製造

### 選配件

氣壓軸放料裝置  
複捲裝置

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### Specification & details :

- |                            |                                                      |
|----------------------------|------------------------------------------------------|
| 1. Cutting force           | : 6TONS                                              |
| 2. Cutting size            | : L280 x W350 x T1~10mm max.                         |
| 3. Cutting speed           | : 20~70 times/min.                                   |
| 4. Open daylight           | : 40~120mm                                           |
| 5. Motor                   | : Hydraulic unit 5HP                                 |
| 6. Control method          | : Microcomputer controller                           |
| 7. Install method of upper | : Magnetic platen press mold,<br>size: L280 x W400mm |

### Options :

Air shaft unwind device  
Air shaft rewind device

### Feature :

1. Suitable for cutting one layer or several layers of such material as rubber sheet (bottom sole, medium sole), leather, plastic canvas, vacuum foaming products, nylon, paper boards and synthetic materials
2. Adopt four column of Hydraulic cylinder, average cutting force, high efficiency to raise the productivity.
3. The upper press mold is installed by Magnetic platen, it is very convenient to change press mold
4. Microcomputer controller for max. operation convenience and accuracy
5. The safety device (opening safe net for emergency stop motion) ensure the operator safety
6. Special cutting size is available upon request

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鎰群科技股份有限公司  
YICHEEN TECHNOLOGY CO., LTD

709台南市安南區安通路二段60號  
No.60, Sec. 2, Antong Rd., Annan Dist., Tainan City 709, Taiwan  
Tel: +886-6-356-2788 Fax: +886-6-356-2777  
E-mail: sales@yicheen.com.tw Http://www.yicheen.com.tw

# YC-506E

## 半自動EVA片沖切機

Semi-auto EVA Sheet Die Cutting Machine



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### 規格明細

1. 裁斷能力: 6 TONS max.
2. 裁切尺寸: L350 x W450 x T3~30mm max.
3. 裁切速度: 30~60 times/min
4. 衝程: 50~140mm
5. 使用動力: Hydraulic Unit 7.5HP
6. 控制方式: 微電腦控制系統
7. 上模固定方式: 採電磁盤固定刀模裝置,  
電磁盤尺寸: L400 x W500mm

### 特性說明

1. 適用各式橡膠, EVA等及其他軟性材料(斜度之片材)
2. 油壓系統之自動化送料及裁斷
3. 前後進出料為上下輸送帶送料裝置
4. 快速沖切(每分鐘最快60次沖切)
5. 電磁盤刀模安裝, 方便更換刀模
6. 特殊裁切尺寸可依客戶需求設計製造

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### Specification & details :

- |                            |                                                      |
|----------------------------|------------------------------------------------------|
| 1. Cutting force           | : 6TONS max.                                         |
| 2. Cutting size            | : L350 x W450 x T3~30mm max.                         |
| 3. Cutting speed           | : 30~60 times/min.                                   |
| 4. Open daylight           | : 50~140mm                                           |
| 5. Motor                   | : Hydraulic unit 7.5HP                               |
| 6. Control method          | : Microcomputer controller                           |
| 7. Install method of upper | : Magnetic platen press mold,<br>size: L400 x W500mm |

### Feature :

1. Suitable for Edges, pieces, strips or oblique edges after the rubber (inner sole) or foam EVA
2. Hydraulic type auto-feeding system and die cutting
3. Touching microcomputer control system
4. Conveyor feeding material from inlet to outlet
5. High speed die cutting (max. 60 times/minute)
6. The upper die install by Magnetic platen, it is very convenient to change die mold
7. Special cutting size is available upon request

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鎰群科技股份有限公司  
YICHEEN TECHNOLOGY CO., LTD

709台南市安南區安和路一段288巷171弄6號  
No.6, Aly. 717, Ln. 288, Sec. 1, Anhe Rd., Annan Dist., Tainan City 709, Taiwan  
Tel: +886-6-356-2788 Fax: +886-6-356-2777  
E-mail: sales@yicheen.com.tw Http://www.yicheen.com.tw

# YC-506L

油壓沖型裁切機  
Hydraulic die cutting machine



YICHEEN



## 規格明細

1. 裁 斷 能 力: 15 TONS
2. 裁 切 尺 寸: L350 x W550 x T1~10mm
3. 裁 切 速 度: 20~70 times/min
4. 衝 程: 40~120mm
5. 使 用 動 力: Hydraulic Unit 5HP
6. 控 制 方 式: 微電腦控制系統
7. 上模固定方式: 採電磁盤固定刀模裝置,  
電磁盤尺寸: L400 x W600mm

## 特性說明

1. 適用橡膠膠片(鞋底, 中底), 海綿, 皮革塑膠, 帆布, 尼龍, 泡綿, 包裝及各種合成材料一層或數層的成型裁斷
2. 油壓缸四柱式沖裁, 裁切力量更平均, 動作迅速, 提升工作效率
3. 磁盤式固定上模座, 安裝, 拆卸方便, 利於更刀模
4. 微電腦控制系統, 操作簡單快速準確, 易於保養
5. 設有安全防護網, 護網打開機器自動停止動作, 確保操作者之安全
6. 特殊裁切尺寸可依客戶需求設計製造

## 選配件

氣壓軸放料裝置  
複捲裝置

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## Specification & details :

- |                            |                                                      |
|----------------------------|------------------------------------------------------|
| 1. Cutting force           | : 15TONS                                             |
| 2. Cutting size            | : L350 x W550 x T1~10mm max.                         |
| 3. Cutting speed           | : 20~70 times/min.                                   |
| 4. Open daylight           | : 40~120mm                                           |
| 5. Motor                   | : Hydraulic unit 5HP                                 |
| 6. Control method          | : Microcomputer controller                           |
| 7. Install method of upper | : Magnetic platen press mold,<br>size: L400 x W600mm |

## Options :

Air shaft unwind device  
Air shaft rewind device

## Feature :

1. Suitable for cutting one layer or several layers of such material as rubber sheet (bottom sole, medium sole), leather, plastic canvas, vacuum foaming products, nylon, paper boards and synthetic materials
2. Adopt four column of Hydraulic cylinder, average cutting force, high efficiency to raise the productivity.
3. The upper press mold is installed by Magnetic platen, it is very convenient to change press mold
4. Microcomputer controller for max. operation convenience and accuracy
5. The safety device (opening safe net for emergency stop motion) ensure the operator safety
6. Special cutting size is available upon request

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鎰 群 科 技 股 份 有 限 公 司  
YICHEEN TECHNOLOGY CO., LTD

709台南市安南區安和路一段288巷171弄6號  
No.6, Aly. 717, Ln. 288, Sec. 1, Anhe Rd., Annan Dist., Tainan City 709, Taiwan  
Tel: +886-6-356-2788 Fax: +886-6-356-2777  
E-mail: sales@yicheen.com.tw Http://www.yicheen.com.tw

# YC-506X-60T

## 油壓式60噸自動送料沖型裁斷機

60 Tons Hydraulic Automatic Feed Punching Cutting Machine



YICHEEN



### 規格明細

1. 最大壓力：65 TONS
2. 裁片尺寸：L1200 x W1000 x T1~10 mm
3. 裁片速度：10~25 次 / 分
4. 衝程：100~200 mm
5. 馬力：15HP x 6P
6. 淨重：6500 KG
7. 機械尺寸：L2200 x W2200 x H2300 mm
8. 控制方式：微電腦控制系統或螢幕式 LCD 電腦控制系統

### 特性說明

1. 本機係油壓自動送料沖型裁斷機，適用於較大片軟質非金屬材料，如橡膠、紡織品、皮革、地毯、紙板、發泡材料、軟木、地磚、汽車內裝等之成型裁斷。
2. 對於傳統機械式裁斷機的各種缺點加以改良，動作迅速、省力寧靜，提升工作效率。
3. 可選用微電腦控制系統或螢幕式 LCD 電腦控制系統，操作簡易，快速設定準確度高且易於維修保養。
4. 採 LCD 螢幕式電腦控制系統，操作容易快速，可記憶操作動作，增加操作方便性。



螢幕式 LCD 電腦控制  
COMPUTER SYSTEM WITH LCD SCREEN



微電腦控制系統  
MICRO COMPUTER CONTROLLER

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### Specification & details :

1. Max Punching force : 65 TONS
2. Cutting size : L1200xW1000xT1~10 mm
3. Cutting speed : 10~25 times/minute
4. Open daylight : 100~200 mm
5. Motor : 15 HPx6 P
6. Net weight : 6500 Kgs
7. Machine size : L2200xW2200xH2300 mm
8. Operation method : Microcomputer controller or computer system with LCD screen.

### Feature :

1. This machine is suitable for cutting big size of soft and non-metal material such as rubber sheet (bottom sole, medium sole), leather, carpet, cork, soft tiles, vacuum foaming products, nylon, paper boards and auto carpet.
2. For improving traditional mechanical Punching Cutting machine, this machine works quietly, speedily and saves manpower. It is a brilliant weapon for upgrading work efficiency.
3. Two type of operation system are available to choose, microcomputer controller or LCD screen computer system, it offer convenient to operation, fast setting, accurately punching and easy to maintain.
4. LCD screen computer system control can memory operation program, provide the most convenient and accurate cutting operation.

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錫群企業股份有限公司  
YIEH CHEEN ENTERPRISES CO., LTD.

台南市 709 安和路一段 288 巷 171 弄 6 號  
6, ALLEY 171, LANE 288, SEC. 1, AN-HO RD, 709 TAINAN, TAIWAN.  
TEL: 886-(0)6-3562788 FAX: 886-(0)6-3562777  
E-mail:sales@yicheen.com.tw Http://www.yicheen.com.tw

# YC-708

## 馬達式自動裁片機

Rubber & Plastic Cutting Machine



### 規格明細

1. 裁片尺寸：L1~100 x W700 x T1~10 mm
2. 裁片速度：50~70 次 / 分
3. 馬力：2 HP
4. 開距：50~90 mm
5. 淨重：500 KG
6. 機械尺寸：L1250 x W1200 x H1350 mm
7. 控制方式：按鈕式

### 特性說明

1. 本機係馬達傳動式自動化裁片機，適用於橡膠、塑膠、海棉、皮革帆布、尼龍、泡棉、包裝紙類之裁片功能。
2. 針對傳統機械式腳踏式加以改良，動作迅速省力，長短調整快速精密，堅固耐用，是業界升級提高工作效率的利器。
3. 裁刀設計結構簡單，調整方便、準確、易於維修保養。
4. 可設計整捲入料裝置，以針對較薄之材料省時省力。

### 選配件

- 氣壓輪放料裝置

\* 本公司保有隨時變更設計之權力，則不另行通知。



### Specification & details :

- |                     |                          |
|---------------------|--------------------------|
| 1. Cutting size :   | L1~100 x W700 x T1~10 mm |
| 2. Cutting speed :  | 50~70 times / minitue    |
| 3. Motor :          | 2HP                      |
| 4. Stroke :         | 50~90 mm                 |
| 5. Net Weight :     | 500 Kgs                  |
| 6. Machine size :   | L1250 x W1200 x H1350 mm |
| 7. Operation method | button                   |

### Options :

- Air shaft unwind device

### Feature :

1. Rubber & plastic cutting machine is suitable for cutting such material as rubber sheet, leather, plastic canvas, vacuum foaming products, nylon, paper boards and synthetic materials.
2. For improving traditional pedal-cutting machine, this machine works quietly, speedily and saves manpower. It is a brilliant weapon for upgrading work efficiency.
3. Cutter is convenient for adjustment to improve cutting accurate and easy to maintain.
4. Unwind device is available for cutting thin material.

\* Notes : The description and features mentioned on the catalogues are binding any change maybe made a without notice.

鎰群科技股份有限公司  
YICHEEN Technology Co., Ltd.

台南市 709 安和路一段 288 巷 171 弄 6 號  
6, ALLEY 171, LANE 288, SEC 1, AN-HO RD. 709 TAINAN, TAIWAN.  
TEL: 886-(0)6-3562788 FAX: 886-(0)6-3562777  
E-mail: sales@yicheen.com.tw Http://www.yicheen.com.tw

# YC-717

## 油壓式自動送料切片機

Hydraulic Automatic Feeding Cutting Machine



### 規格明細

1. 裁片尺寸：L 100~1500 x W700 x T1~10 mm
2. 裁片速度：20~40 次 / 分
3. 馬力：5 HP
4. 開距：50~90 mm
5. 淨重：800 Kgs
6. 機械尺寸：L1700 x W1200 x H1890 mm
7. 控制方式：微電腦控制系統

### 特性說明

1. 本機係油壓式自動化裁片機，適用於橡膠、塑膠、海綿、皮革帆布、尼龍、泡綿、包裝紙類之裁片功能。
2. 針對傳統機械腳踏式加以改良，動作迅速省力，長短調整快速精密，堅固耐用，是業界升級提升工作效率的利器。
3. 裁刀設計結構簡單，調整方便、準確，易於維修保養。
4. 採微電腦控制系統，操作簡單快速保養容易。

### 選配件

- 氣壓輪放料裝置

\* 本公司保有隨時變更設計之權力，則不另行通知。

### Specification & details :

- |                       |                             |
|-----------------------|-----------------------------|
| 1. Cutting size :     | L100~1500 x W700 x T1~10 mm |
| 2. Cutting speed :    | 20~40 times / minute        |
| 3. Motor :            | 5 HP                        |
| 4. Stroke :           | 50~90 mm                    |
| 5. Net weight :       | 800 Kgs                     |
| 6. Machine size :     | L1700 x W1200 x H1890 mm    |
| 7. Operation Method : | Microcomputer controller    |

### Options :

- Air shaft unwind device

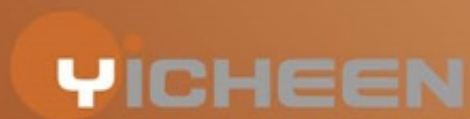
### Feature :

1. Hydraulic Automatic Cutting Machine is suitable for cutting material such as rubber sheet, leather, plastic canvas, vacuum foaming products, nylon, paper boards and synthetic materials.
2. For improving traditional pedal-cutting machine, this machine works quietly, speedily and saves manpower. It is a brilliant weapon for upgrading work efficiency.
3. Cutter is convenient for adjustment to improve cutting accurate and easy to maintain.
4. Microcomputer controller for maximum operation convenience and accuracy.

\* Notes : The description and features mentioned on the catalogues are binding any change maybe made a without notice.

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TEL: 886-(0)6-3562788 FAX: 886-(0)6-3562777  
E-mail: sales@yicheen.com.tw Http://www.yicheen.com.tw



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鎰群科技股份有限公司  
**YICHEEN TECHNOLOGY CO., LTD.**

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709台南市安南區安通路二段60號

No. 60, Sec. 2 Antong Rd., Annan Dist., Tainan City 709, Taiwan

Tel: +886-6-356-2788 Fax: +886-6-356-2777

E-mail: sales@yicheen.com.tw

2008年8月 EC系列通過CE認證

2010年5月 通過ISO9001:2008認證

2011年8月 ED系列通過CE認證

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Aug 2008 EC series – CE certification

May 2010 ISO9001:2008

Aug 2011 ED series – CE certification



QC017  
ISO9001:2008

QMS 010