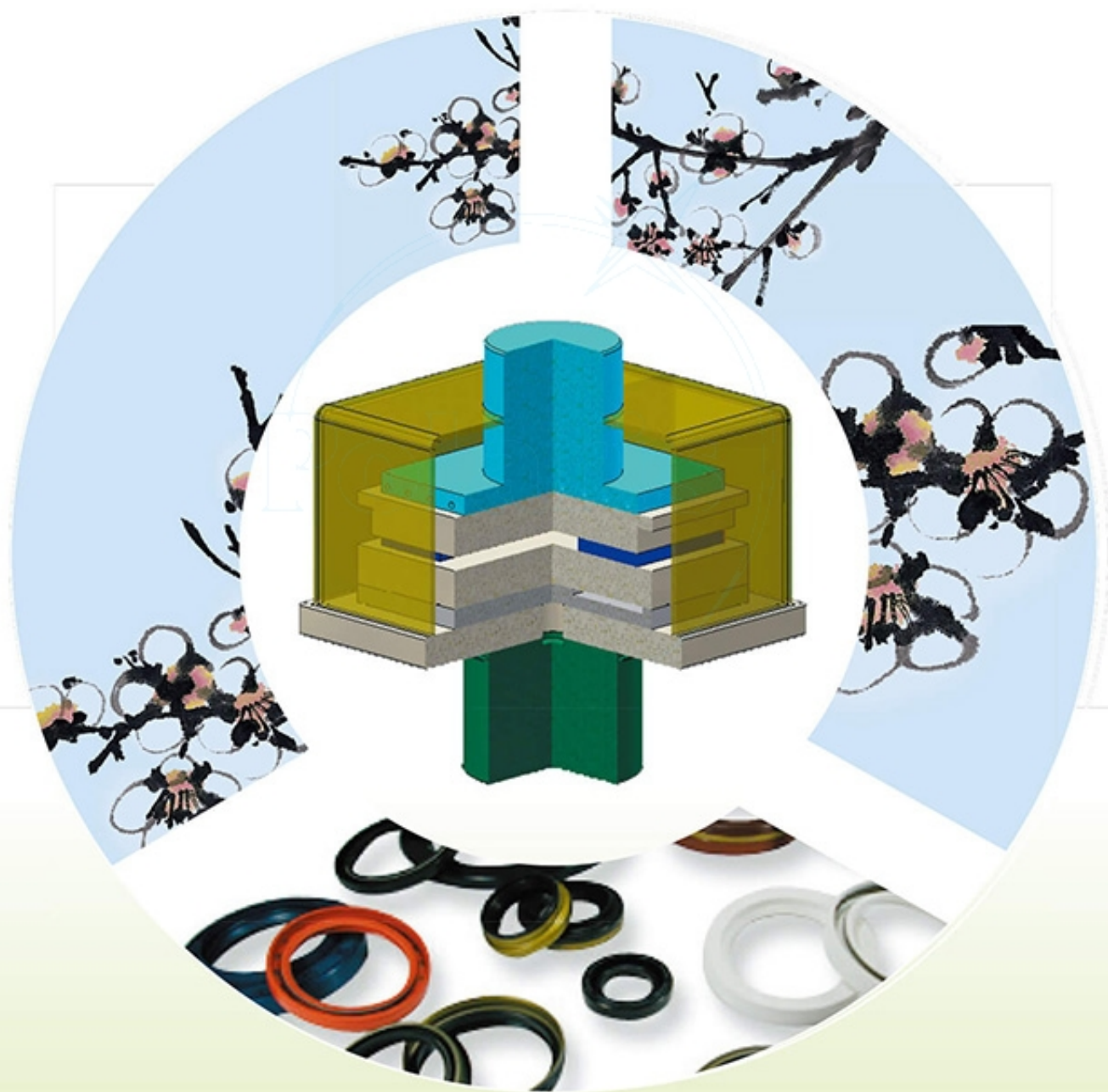


Vacuum Compression series

Rubber / Silicone
Vacuum
Compression
Molding
Machine



LIN CHENG TECHNOLOGIES CO., LTD.

www.lincheng.com.tw

真空機特性

真空成型機適用於生產各式橡膠/矽膠製品包括滾筒、鞋子、汽機車零件、導電用品、電子產品、華司、鍵盤、醫療用藥瓶塞、油封、防震用品等各形各色產品。利用真空泵浦使熱壓機具備真空的特性使成型的品質及模穴膠料填充的狀況更佳。對於成型不易、要求精密之成品最為適合。

適用材料

天然橡膠 / 矽膠 / 含骨架橡膠 / 耐油橡膠 / 合成橡膠 / 醫療用橡膠 / 耐熱橡膠



VCC-D2

2RT開模真空熱壓成型機
2RT mold-open vacuum
compression molding
machine

VCC-D3

3RT開模真空熱壓成型機
3RT mold-open vacuum
compression molding machine



VACUUM MOLDING MACHINE

Vacuum molding machines are used to manufacture variety of rubber / silicone components including rollers, shoes, automobile parts, conductive products, electrical applications, washers, key pads, medical stoppers, oil seals, rings, anti-vibration products and many more. The highly efficient molding machines make use of vacuum to enhance the molding quality and ensures proper cavity filling of rubber, silicon and other composite materials with the help of a vacuum pump. It is using for difficult molding, high-precision products.

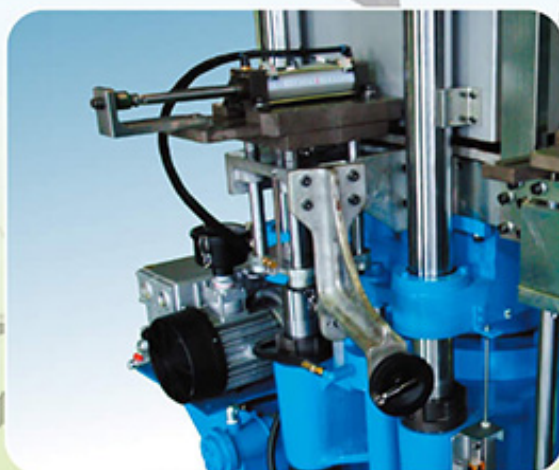
Suitable for :

Nature rubber Silicon rubber Rubber with metal boned parts Oil resistance rubber
Synthetic rubber Medical/Pharmaceutical usage rubber Heat resistance rubber

VCC-D3J

3RT開模+脱模氣缸真空熱壓成型機

3RT mold-open + Air-Jig vacuum
compression molding machine



脱模氣缸 (選配)

Air Jig for separating the mold
from upper heating platen (option)



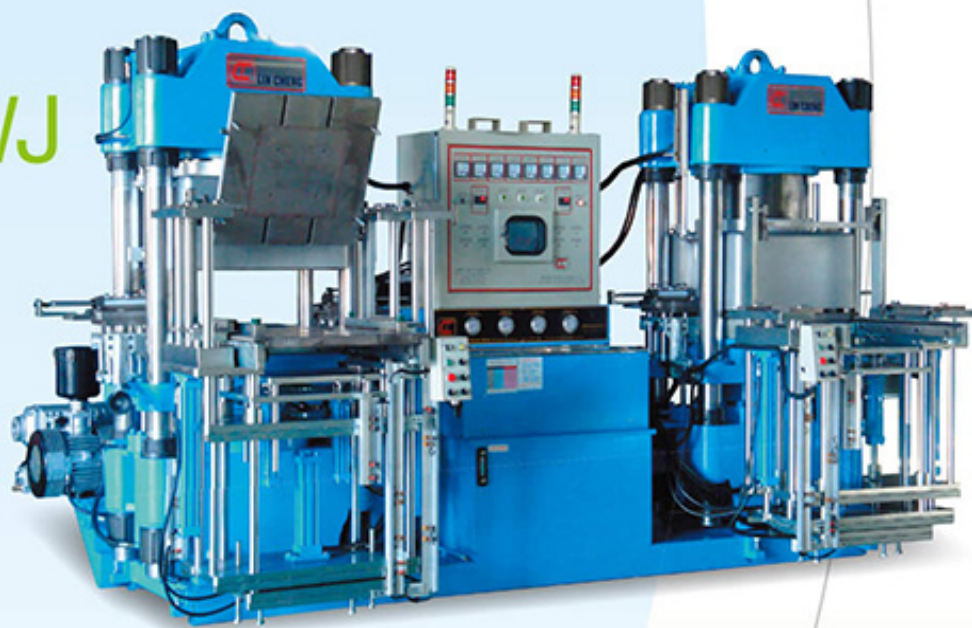
VCC-DP

專利軌道真空熱壓成型機
Patent rail mold-open vacuum
compression molding machine

VCC-D3WJ

3RT開模+下拍板+脫模汽缸
真空熱壓成型機

3RT mold-open +
Lower pin ejector + Air-Jig
vacuum compression molding
machine



VCC-CE type

CE認證真空熱壓成型機
CE certificate vacuum
compression molding machine

VCC-F2

4站式2RT開模真空熱壓成型機

4 stations 2RT mold-open vacuum
compression molding machine



VOCC-D3

3RT開模真空熱壓油封專用成型機

3RT mold-open oil seal vacuum
compression molding machine



標準真空熱壓成型機 Normal vacuum compression molding machines (VCC)

主活塞缸徑 Dia. of piston (mm)	250	300	350	400	450	500	560	700	800	960
最大鎖模力 Clamping force (ton)	100	150	200	250	300	400	500	800	1000	1500
行程 Stroke (mm)	250	250	250	250	250	250	250	250	500	900
熱板台面 Heating platen (mm)	Up 400*400 Dn 445*460	Up 450*450 Dn 500*500	Up 503*508 Dn 540*640	Up 600*600 Dn 640*740	Up 600*600 Dn 640*740 Up 700*700 Dn 720*800	Up 700*700 Dn 740*800	Up 800*800 Dn 900*860	Up 850*850 Dn 910*940	Up 1000*1000 Dn 1200*1300	Up 1500*1500 Dn 1800*1900
馬力 Horse (HP)	7.5/10 *1	10/15 *1	10/15 *1	10/15 *1	10/10 *2	15/15 *2	15/15 *2	20/20 *2	20	30

油封專用真空熱壓成型機 Oil seal vacuum compression molding machines (VOCC)

主活塞缸徑 Dia. of piston (mm)	225	250	300	400
最大鎖模力 Clamping force (ton)	80	100	150	250
行程 Stroke (mm)	200	200	200	200
熱板台面 Heating platen (mm)	Up 250*300 Dn 250*300	Up 350*400 Dn 350*400	Up 450*480 Dn 450*480	Up 570*610 Dn 570*610
模架板尺寸 Bolster platen (mm)	290*320	390*420	500*520	620*620
馬力 Horse (HP)	5/10 *1	7.5/10 *1	10/15 *1	10/15 *1

編碼原則 Coding principle

機種 Type		站數 Shaft		開模方式 Method of Mold Opening		選購配件 Optional Accessories	
編碼 Indication	說明 Description	編碼 Indication	說明 Description	編碼 Indication	說明 Description	編碼 Indication	說明 Description
V	Vacuum	S	單站 1 station	U	上升下降 Up-down	J	脫模氣缸 Air Jig
O	Oil seal	D	雙站 2 station	E	進出 Enter	W	頂針拍模 Pin Ejector
		T	三站 3 station	R	軌道 Rail		
		F	四站 4 station	P	專利軌道 Patent rail		
				2RT	2層脫模 2 layer mold		
				3RT	3層脫模 3 layer mold		
				4RT	4層脫模 4 layer mold		

- Specification are subject to change without prior notice.
- 本型錄機台規格若因技術變更有所修正則不另行通知。



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