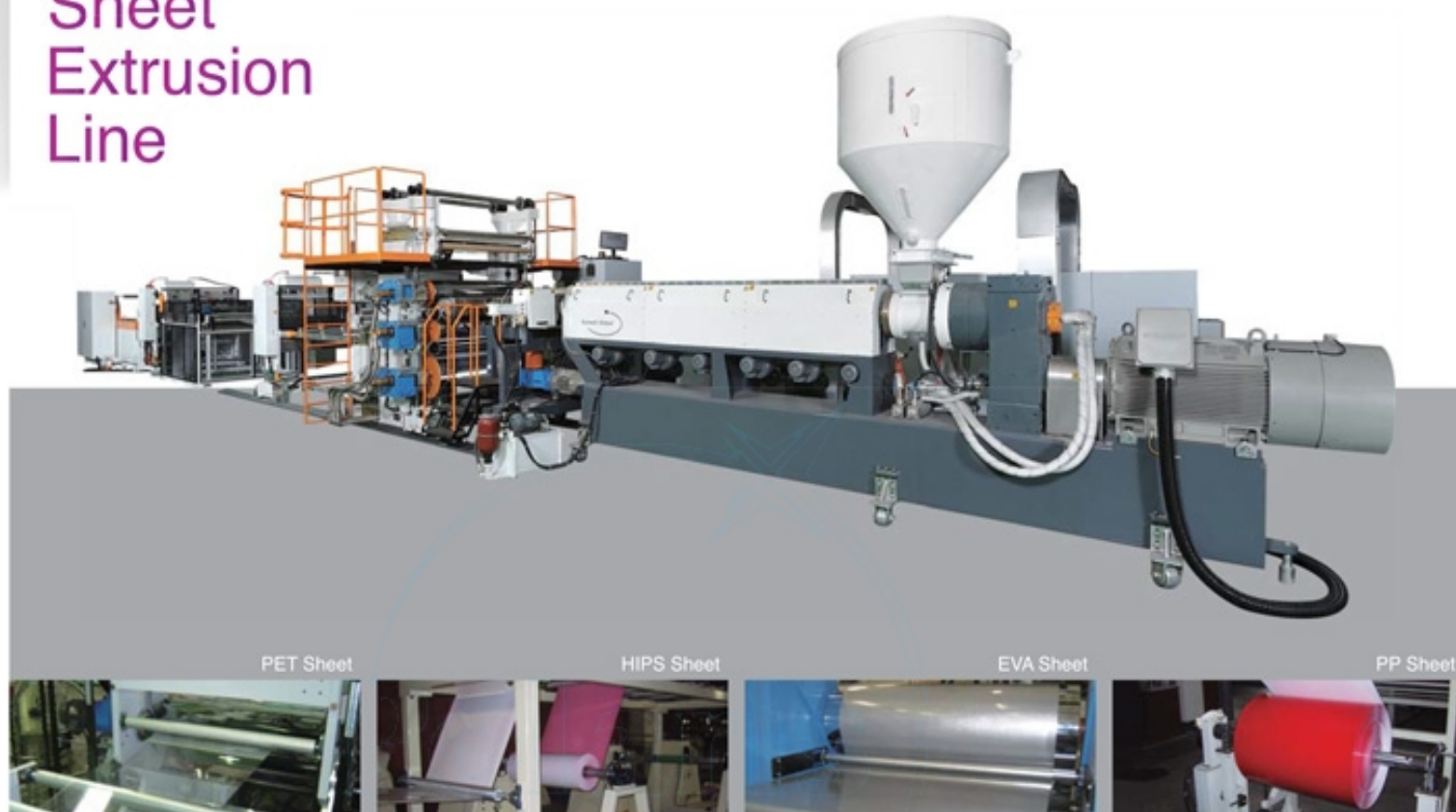


# Plastic Sheet Extrusion Line



## Plastic Sheet Extrusion Line

Sunwell Global is a world leader in the manufacture of plastic sheet extrusion systems. We offer complete turnkey systems for mono-layer, multi-layer and barrier layer sheet extrusion requirements. The systems can be configured to run sheet off-line with winding or shearing equipment, in-line with a thermoformer for high volume parts. We offer processing expertise in polypropylene, PET, polystyrene and other polymers. Our typical production equipment extrusion rates begin at 200 Kg/Hr and go up to 4000 Kg/Hr.

The extruders are normally fitted with filtering devices, melt pumps, static mixers, co-extrusion manifolds (where applicable) and state of the art manifold flat dies.

The sheet systems typically range in width from 750 mm to 1700 mm wide. The roll diameters are sized to provide ample cooling based on the process requirements.

Sunwell also offers a complete line of auxiliary equipment for sheet production including: microprocessor process control, gravimetric blending and feeding equipment, coating and laminating stations, sheet gauging systems with automatic profile control, and winding equipment.

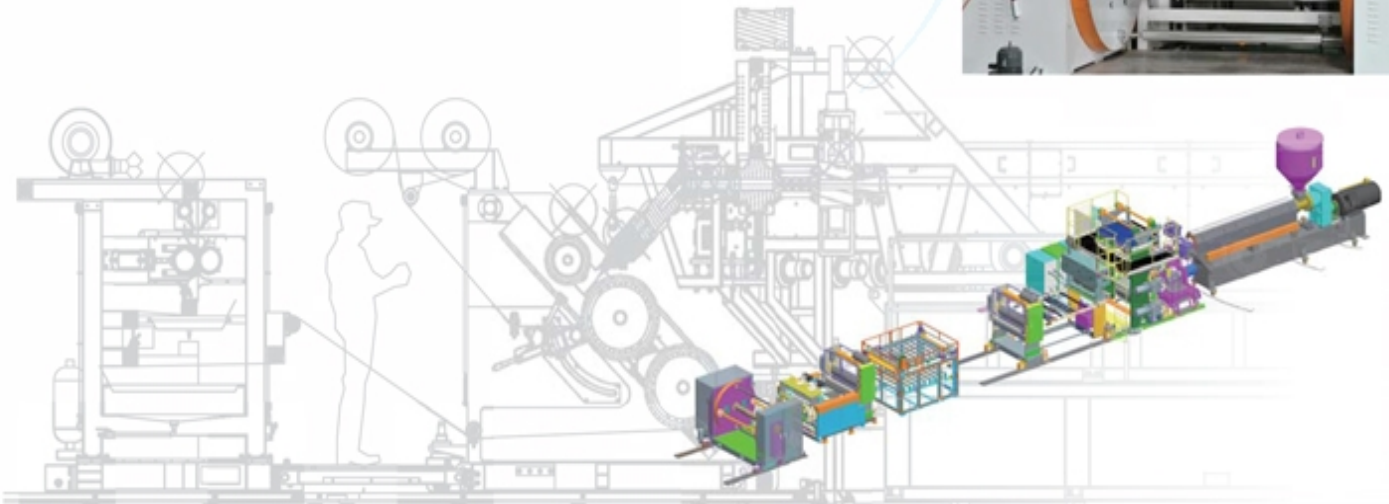
We invite you to join the most efficient and profitable companies in the world that call Sunwell Global their partner in sheet production equipment.

**PARTNERS FOR  
MAXIMUM PROFITABILITY**

# Plastic Sheet Extrusion Lines



<b>Material</b>	PS; PP; PET; PLA and many other rigid sheet Polymers
<b>Layers</b>	Single extrusion mono layer or Co-extrusion multi layers
<b>Production</b>	Sheet Cut; Reel Wind; In-line with Thermoformer
<b>Thickness</b>	0.2 ~ 3mm
<b>Width</b>	500 ~ 1,700mm
<b>Screw Dia.</b>	50; 65; 75; 90; 100; 120; 150; 180 & 200mm
<b>Throughput</b>	200 ~ 2,500 kg/hr
<b>Line Speed</b>	Up to 100M/Min.
<b>Roller Stacker</b>	Vertical; 45 Incline; J type
<b>Roller Dia.</b>	300; 350; 400; 450; 500; 600; 750; 900mm
<b>Winder</b>	Fix shaft; Cantilevered shaft; Jumbo Roll & Turret
<b>Drive System</b>	SIEMENS AC drive with FLENDER gearbox or Equivalent



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