

MTD

多色成行系統 MULTICOLOR SYSTEM

MODEL	UNIT	MTD-Bi		MTD-D		MTD-M		MTD-Bi		MTD-D		MTD-M		MTD-Bi		MTD-D		MTD-M	
		187		187		187		257		257		257		327		327		327	
		IU1	IU2	IU1	IU2	IU1	IU2	IU1	IU2	IU1	IU2	IU1	IU2	IU1	IU2	IU1	IU2	IU1	IU2
料管直徑 Screw Diameter	mm	30	25	30	25	30	30	40	35	40	35	40	40	50	45	50	45	50	50
射出重量 Shot Weight (PS)	gram	81	56	81	56	81	81	203	155	203	155	203	203	378	306	378	306	378	378
射出壓力 Injection Pressure	kg/cm2	1935	2787	1935	2787	1935	1935	1804	2357	1804	2357	1804	1804	2106	2600	2106	2600	2106	2106
理論射出容積 Theoretical Shot Volume	cm3	91	63	91	63	91	91	226	173	226	173	226	226	421	341	421	341	421	421
射出行程 Injection Stroke	mm	130	130	130	130	130	130	180	180	180	180	180	180	215	215	215	215	215	215
射出率 Injection Rate	cm3/sec	120	83	120	83	120	120	200	153	200	153	200	200	245	198	245	198	245	245
射出速度 Injection Speed	mm/sec	170	170	170	170	170	170	160	160	160	160	160	160	125	125	125	125	125	125
可塑化能力 Plasticizing	kg/hr	38	26	38	26	38	38	67	51	67	51	67	67	105	85	105	85	105	105
射嘴接觸力 Nozzle Contact Force	ton	2.6	2.6	2.6	2.6	2.6	2.6	4.4	4.4	4.4	4.4	4.4	4.4	9	9	9	9	9	9
鎖模形式 Clamping Unit Driving Type	-	Wide Platen / Two Clamping Cylinder						Wide Platen / Two Clamping Cylinder						Wide Platen / Two Clamping Cylinder					
閉模力 Clamping Force	ton	180		180		180		250		250		250		320		320		320	
機柱間隔 Die Plate Dimension (HxV)	mm	635x385		635x385		635x385		800x385		800x385		800x385		960x520		960x520		960x520	
旋徑 Rotating Diameter	mm	740		-		-		880		-		-		1072		-		-	
最小模後 Minimum Mold Thickness	mm	200		200		200		350		350		350		350		350		350	
開模行程 Opening Stroke	mm	650		650		650		800		800		800		800		800		800	
總行程 Maximum Daylight	mm	850		850		850		1150		1150		1150		1150		1150		1150	
射嘴中心間距 Spacing Between Nozzle	mm	350		350		-		440		440		-		500		500		-	
伺服馬達 Servo Motor	hp	20+20		20+20		20+20		25+25		25+25		25+25		30 + 30		30 + 30		30 + 30	
電熱容量 Heater Capacity	kw	5	5	5	5	5	5	8	8	8	8	8	8	11.5	11.5	11.5	11.5	11.5	11.5
油箱容量 Oil Tank Capacity	liter	500		500		500		750		750		750		850		850		850	
機械重量 Machine Weight	ton	8.5		7.8		7.8		15.8		15		15		17.8		16.9		16.9	
機械尺寸 Machine Size	ton	5400x1600x2160		5200x1600x2160		5200x1600x2160		7150x2000x2400		6950x2000x2400		6950x2000x2400		7300x2100x2450		7100x2100x2450		7100x2100x2450	

*以上所有規格均為標準配置，如有變更恕不另行通知。
Special specification ordering is acceptable. Specifications are subject to change without prior notice.



LIEN FA INJECTION MOLDING MACHINERY CO., LTD.

Tel: 04-2335 4606

Fax: 04-2335 4551

E-Mail : lf@lienfa.com.tw

http : //www.lienfa.com.tw

Polaris