

No.165, Aly. 418, Ln. 506, Sec. 1, Xinan Rd., Wuri Dist., Taichung City, TAIWAN (41462)

Tel: +886-4-23354606~9

Fax: +886-4-23354551~2

LF@lienfa.com.tw

LIEN FA INJECTION MACHINERY CO., LTD.

LF-877



LF-877

VERTICAL MACHINE TYPE SERIES

**AUTOMATIC ROTARY VERTICAL TYPE WITH HYDRAULIC MOLD OPENING SYSTEM,
SHOE INJECTION MOLDING MACHINE**



SPECIFICATION

ITEM	UNIT	LF-877
NUMBER OF WORKING STATIONS 容模數	STATION	20
SCREW DIAMETER 料軸直徑	MM	70
SCREW L/D RATIO L/D 比	—	20
SHOT WEIGHT (PVC) – 1.3 射出重量	GRAM	1099
INJECTION PRESSURE 射出壓力	KG/CM2	800
THEORETICAL SHOT VOLUME 理論容積	CM3	846
INJECTION STROKE 射出行程	MM	220
DRIVE TYPE 驅動方式	—	HYDRAULIC MOTOR
SCREW SPEED 料管轉速	R.P.M.	10-150
CLAMPING FORCE 閉模力	TON	70
Max. Mold Thickness 最大模厚	MM	210
Min. Mold Thickness 最小模厚	MM	120
MOLD SIZE (LxW) 容模尺寸	MM	390x320
HEATER CAPACITY 電熱容量	KW	9.5
THERMOSTAT CONTROL 溫度控制	ZONE	4
MOTOR 馬達	HP	30+15
PRODUCTIVITY 生產量	PAIR	180
MACHINE SIZE (LxWxH) 機械尺寸	CM	5900x3650x2360
NET/GROSS WEIGHT 機械淨/毛重	TON	10/11.2