

HDPE ABA & ABC MULTI-LAYER HIGH SPEED BLOWN FILM LINE



**KS-CFLL50+75T ABC THREE LAYER
CO-EXTRUSION BLOWN FILM LINE**



Kung Hsing
PLASTIC MACHINERY

ISO 9001 
Taiwan

**KS-MH45+50 ABA MULTI-LAYER
HIGH SPEED-BLOWN FILM LINE**



**KS-MH55+75 ABA MULTI-LAYER
HIGH SPEED BLOWN FILM LINE
INCLUDING VERTICAL TYPE
OSCILLATING TAKE UP UNIT
& EPC**



**KS-MH55+75 ABA MULTI-LAYER
HIGH SPEED BLOWN FILM LINE
INCLUDING HORIZONTAL
TYPE OSCILLATING
TAKE UP UNIT,
EPC, & CORONA
TREATMENT**



SPECIFICATION:

MODEL		HDPE ABA MULTI-LAYER HIGH SPEED BLOWN FILM LINE			HDPE ABC MULTI-LAYER HIGH SPEED BLOWN FILM LINE
		KS-MH45+50	KS-MH50+55	KS-MH55+75	KS-CFLL50+75T
FEATURE	MAX. FILM WIDTH	600 mm	500 ~ 800 mm	800 ~ 1200 mm	1100 ~ 1500 mm
	MATERIAL TO BE USED	HDPE / CACO3 / RECYCLED MATERIAL			
	THICKNESS OF FILM	0.010 ~ 0.08 mm			
	MAX. EXTRUSION OUTPUT	100 kg / hr	165 kg / hr	275 kg / hr	300 kg / hr
	SCREW DIA.	45mm Ø x1 50mm Ø x1	50mm Ø x1 55mm Ø x1	55mm Ø x1 75mm Ø x1	50mm Ø x2 75mm Ø x1
EXTRUDER	SCREW L / D	30 : 1			
	SCREW/BARREL MATERIAL	SACM-645 STEEL WITH HARD WITH NITROGEN TREATMENT			
	BARREL COOLING	¼HP x 3 ½HP x 1	¼HP x 1 ½HP x 4	½HP x 7	½HP x 8
	DRIVING MOTOR	25HP x 1 30HP x 1	30HP x 1 40HP x 1	40HP x 1 75HP x 1	30HP x 1 75HP x 1
	HEATER CAPACITY	35 kw	40 kw	50 kw	55 kw
	DIES (mm)	Ø 60 ~ 75 mm	Ø 90 ~ 120 mm	Ø 150 ~ 175 mm	Ø 200 ~ 230 mm
	TEMPERATURE CONTROL	11 zones	12 zones	13 zones	19 zones
	COOLING EQUIP	5 HP	5 HP	7½ HP	7½ HP
TAKE-UP UNIT	TYPE	FIXED TYPE		HORIZONTAL OSCILLATING TAKE UP UNIT	
	PINCH ROLLER (mm)	Ø 165x650 L	Ø 165x900 L	Ø 165x1300 L	Ø 165x1600 L
	TAKE-UP MOTOR	1 HP	1 HP	2 HP	2 HP
	TAKE-UP SPEED	30 ~ 135	30 ~ 135	30 ~ 135	30 ~ 135
	SUB-PINCH ROLLER (mm)	100Øx650 L	100Øx 900 L	140Øx1300 L	140Øx1600 L
	GUIDE MOTOR	15 kg / cm	20 kg / cm	30 kg / cm	50 kg / cm
WINDING UNIT	FWC TYPE	ONE STATION SURFACE WINDER WITH AUTOMATIC BOBBIN CHANGE			
	DIA. OF FILM WOUND-UP ROLL	800 mm			
	EFFECTIVE WIDTH	600 mm	800 mm	1200 mm	1500 mm
	WINDER MOTOR	1 HP	1 HP	2 HP	2 HP
	DIMENSION (L x W x H) (M)	5.0x2.5x5.0	5.4x3.2x6.0	6.3x3.2x8.5	9.3x5.5x8
OPTIONAL DEVICE	GRAVIMETRIC BATCH BLENDER WITH EXTRUSION CONTROL SYSTEM. IBC (INTERNAL BUBBLE COOLING) SYSTEM. AUTOMATIC HOPPER LOADER. FILM SURFACE TREATOR. PRESSURE GAUGE. ROTARY DIE. TWO STATIONS SURFACE WINDER. OSCILLATING TAKE UP UNIT. CHILLER. EDGE POSITION CONTROL. ELECTRONIC TENSION CONTROL.				

● SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE FOR IMPROVEMENT.

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**KS-MH55+75 ABA MULTI-LAYER
HIGH SPEED BLOWN FILM LINE**



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