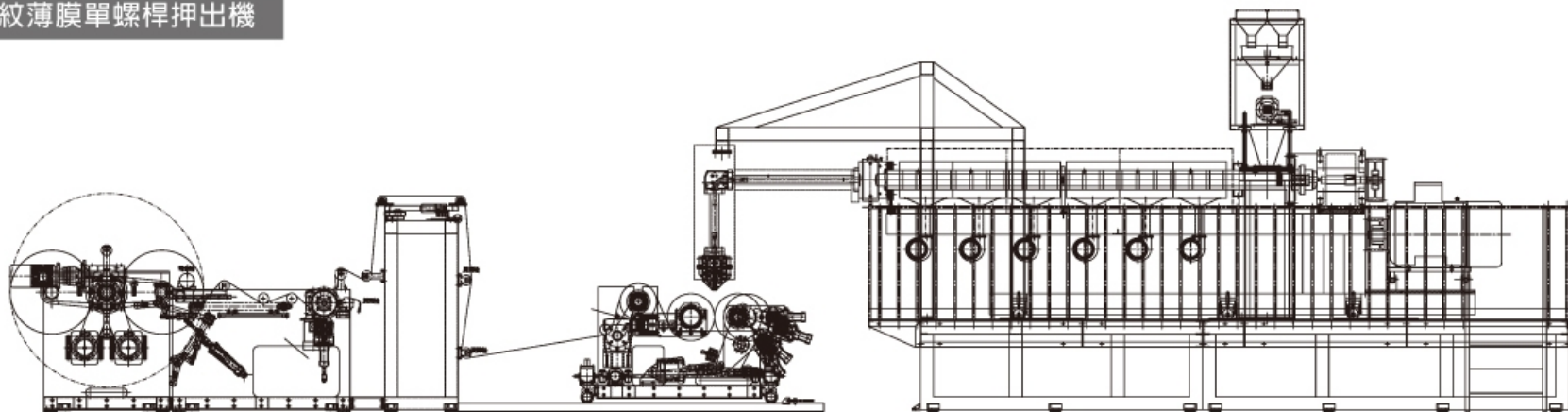


Plastic Recycling Single-Screw Pelletizer

PEVA 壓紋薄膜單螺桿押出機



Specification

EXTRUSION LINE SPECIFICATION

適用原料	SUITABLE MATERIAL		PEVA
耗電量	POWER CONSUMPTION	kw	285
押出產能	EXTRUSION OUTPUT	kg / hr	300
機械占地面積	MACHINE OCCUPANCY AREA	M (L X W X H)	16 X 7 X 5
押出機 EXTRUDER			
螺桿直徑	SCREW DIAMETER	mm	Φ 125
螺桿長徑比	SCREW L / D RATIO	-	32 : 1
驅動馬達	DRIVING MOTOR	HP	150
溫度控制區	TEMPERATURE CONTROL	zone	8
重量式計量系統	GRAVIMETRIC DOSING SYSTEM	Kg X set	15 x 4
T 型模頭 T-DIE			
模頭寬度	T-DIE WIDTH	mm	2000
流道設計	PATH DESIGN	-	衣架歧管式 HYDRODYNAMIC
成品寬度	PRODUCT WIDTH	mm	1800
成品厚度範圍	PRODUCT THICKNESS RANGE	mm	0.03 ~ 0.15
溫度控制區	TEMPERATURE CONTROL	zone	9
成型台 FORMATION			
成型輪寬度	FORMING ROLLER WIDTH	mm	2000
壓花成型輪直徑	EMBOSSING ROLLER DIAMETER	mm	Φ 500
矽膠成型輪直徑	SILICON ROLLER DIAMETER	mm	Φ 450
鏡面成型輪直徑	MIRROR ROLLER DIAMETER	mm	Φ 350
驅動馬達	DRIVING MOTOR	HP	7.5 + 3
冷凍機	CHILLER	ton X set	10 X 2
機台升降裝置	ELEVATING DEVICE	set	1
ALL SPECIFICATION CAN BE ALTERED BY ORDER			

EXTRUSION LINE SPECIFICATION

搖擺裝置 SWING UNIT			
搖擺馬達	SWING MOTOR	HP	1 / 8
中心線展開輪	CENTER EXPANDING ROLLER	pcs	5
輔助引取 TAKE-OFF UNIT			
引取鋼輪	STEEL ROLLER	pcs	1
引取膠輪	RUBBER ROLLER	pcs	1
驅動馬達	DRIVING MOTOR	HP	3
葉片式展開輪	FLAT EXPANDING ROLLER	set	1
靜電消除器	STATIC ELIMINATOR	set	1
捲取裝置 WINDING UNIT			
捲取直徑	WINDING DIAMETER	mm	Φ 500
捲取馬達	WINDING MOTOR	HP	7.5
換軸馬達	PIVOTING MOTOR	HP	3
氣壓軸	AIR SHAFT	pcs	2
自動切割裝置	AUTO-CUTTING DEVICE	set	1
張力控制器	TENSION CONTROLLER	set	1
進接裝置	ACCESSING UNIT	set	1
長度設定器	LENGTH SETTER	set	1
ALL SPECIFICATION CAN BE ALTERED BY ORDER			

Polaris