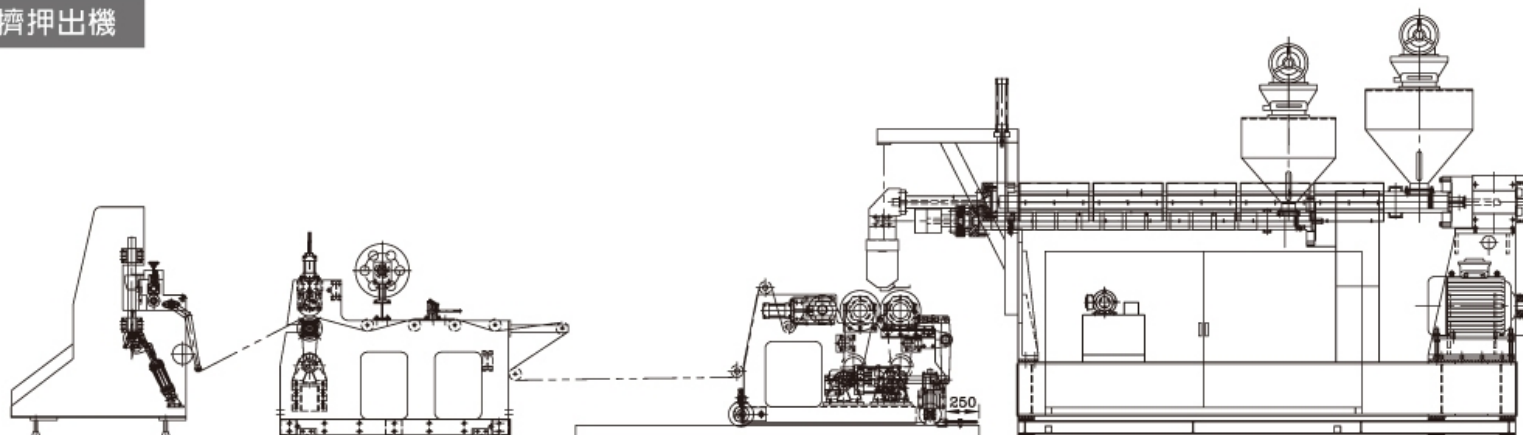


PP Two-Layer Sheet Co-Extrusion Machine

PP 雙層板材共擠押出機



Specification

EXTRUSION LINE SPECIFICATION

適用原料	SUITABLE MATERIAL		PP	
耗 電 量	POWER CONSUMPTION	kw	270	
押出產能 (PS)	EXTRUSION OUTPUT (PS)	kg / hr	220 ~ 250	
機械占地面積	MACHINE OCCUPANCY AREA	M (L X W X H)	13 X 8 X 5	
押出機 EXTRUDER				
主副機別	MAIN OR AUXILIARY EXTRUDER		Main	Auxiliary
螺桿直徑	SCREW DIAMETER	mm	Φ 100	Φ 75
螺桿長徑比	SCREW L / D RATIO	N / A	32 : 1	32 : 1
驅動馬達	DRIVING MOTOR	HP	75	50
溫度控制區	TEMPERATURE CONTROL	zone	5	4
分流器 FEED BLOCK				
分層類型	LAYER TYPE	-	A / B ; A / B / A	
模頭 T-DIE				
模頭寬度	T-DIE WIDTH	mm	1300	
流道設計	PATH DESIGN	-	衣架歧管式 Hydrodynamic	
成品寬度	PRODUCT WIDTH	mm	1100	
成品厚度範圍	PRODUCT THICKNESS RANGE	mm	0.4 ~ 2.0	
溫度控制區	TEMPERATURE CONTROL	zone	5	
ALL SPECIFICATION CAN BE ALTERED BY ORDER				

ALL SPECIFICATION CAN BE ALTERED BY ORDER

EXTRUSION LINE SPECIFICATION

成型台 FORMATION			
成型輪寬度	FORMING ROLLER WIDTH	mm	1300
鏡面成型輪直徑	MIRROR ROLLER DIAMETER	mm	Φ 300
壓花成型輪	EMBOSSING ROLLER DIAMETER	mm	Φ 300
冷卻成型輪	COOLING ROLLER DIAMETER	mm	Φ 250
驅動馬達	DRIVING MOTOR	HP	3 + 3
冷凍機	CHILLER	ton x set	10 X 1
熱水箱	HOT WATER TANK	kw x zone	1.5 X 3
機台昇降裝置	ELEVATING DEVICE	set	1
輔助引取 TAKE-OFF UNIT			
引取鋼輪	STEEL ROLLER	pcs	1
引取膠輪	RUBBER ROLLER	pcs	1
驅動馬達	DRIVING MOTOR	HP	3
捲取裝置 WINDING UNIT			
驅動馬達	DRIVING MOTOR	HP	2
油壓單元	HYDRAULIC UNIT	set	1
油壓幫浦	OIL PUMP	HP	2
長度設定裝置	LENGTH SETTING DEVICE	set	1
自動計數器	AUTO COUNTER	set	1
靜電消除器	STATIC ELIMINATOR	set	1

ALL SPECIFICATION CAN BE ALTERED BY ORDER

Polaris