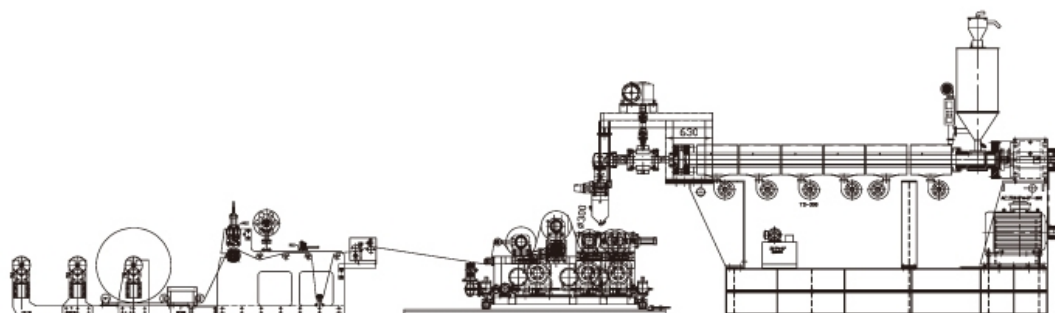


PP / PS Sandwich Thermoforming Sheet Co-Extrusion Machine

PP / PS 三層成型板材共擠押出機



Specification

SPECIFICATION INFORMATION

適用原料	SUITABLE MATERIAL	PP / PS	
耗電量	POWER CONSUMPTION	kw	315
押出產能 (PS)	EXTRUDING OUTPUT(PS)	kg / hr	380 ~ 420
機械占地面積	MACHINE OCCUPANCY AREA	M (L X W X H)	13 X 6 X 5
押出機 EXTRUDER			
主副機別	MAIN OR AUXILIARY EXTRUDER	Main	Auxiliary
螺桿直徑	SCREW DIAMETER	mm	Φ 125
螺桿長徑比	SCREW L/D RATIO	N / A	33 : 1
驅動馬達	DRIVING MOTOR	HP	200
溫度控制區	TEMPERATURE CONTROL	zone	7
分流器 FEED BLOCK			
分層類型	LAYER TYPE	-	A / B / C ; A1 / C1 / B / C2 / A2
模頭 T-DIE			
模頭寬度	T-DIE WIDTH	mm	1300
流道設計	PATH DESIGN	-	衣架歧管式 Hydrodynamic
成品寬度	PRODUCT WIDTH	mm	1100
成品厚度範圍	PRODUCT THICKNESS RANGE	mm	0.2 ~ 1.0
溫度控制區	TEMPERATURE CONTROL	zone	5
成型台 FORMATION			
成型輪寬度	FORMING ROLLER WIDTH	mm	1300
鏡面成型輪直徑	MIRROR ROLLER DIAMETER	mm	Φ 400
鏡面成型輪直徑	MIRROR ROLLER DIAMETER	-	Φ 400
鏡面成型輪直徑	MIRROR ROLLER DIAMETER	-	Φ 300
驅動馬達	DRIVING MOTOR	HP	5 + 5 + 5
冷凍機	CHILLER	ton X set	20 X 1
熱水箱	HOT WATER TANK	kw X zone	1.5 X 3
機台昇降裝置	ELEVATING DEVICE	set	1
機台昇降裝置	ELEVATING DEVICE	set	1
矽膠水槽 SILICON BASIN			
鏡面輪	MIRROR ROLLER	set	1
矽膠輪	SILICON ROLLER	set	2
驅動馬達	DRIVING MOTOR	HP	3
不銹鋼水槽	STAINLESS BASIN	set	1
輔助引取 TAKE-OFF UNIT			
引取鋼輪	STEEL ROLLER	PCS	1
引取膠輪	RUBBER ROLLER	PCS	1
驅動馬達	DRIVING MOTOR	HP	3
捲取裝置 WINDING UNIT			
最大捲取直徑	WINDING DIAMETER (MAX)	mm	Φ 1000
驅動馬達	DRIVING MOTOR	HP	5
換軸馬達	PIVOTING MOTOR	HP	2
氣壓軸	AIR SHAFT	PCS	2
長度設定裝置	LENGTH SETTING DEVICE	set	1

ALL SPECIFICATION CAN BE ALTERED BY ORDER