



SINCE 1979

HEMINGSTONE

THE FIRST CHOICE

HM-1400FB

高速飛刀式底封袋製袋機

Full Automatic Bottom Sealing Bag Making Machine

By Flying Knife System



Bag Making Machine

Please visit
to watch

HM-800FB / HM-1000FB / HM-1200FB

HM-1200FB2 / HM-1400FB / HM-1400FB2 / HM-1600FB

高速飛刀式底封袋製袋機

High Speed Bottom Sealing Bag Making Machine
By Flying Knife System



- 本機採用飛刀式切斷設計，刀片更換容易。
- 雙面電熱線加熱式封合設計，封口牢固。
- 可做多列無印刷袋。
- 具有封合線不重疊之送袋設計。
(雙伺服馬達系列無此設計)
- 可選購摩擦式放料架含自動上料設備。
- 可選購雙伺服送料，做雙線印刷袋。
- 可選擇加裝其他設備，如沖孔、V型封口...等。

- Using the design by flying knife cutting off, the knife is easy to be replaced.
- The sealing design is heated by two-sided heating lines, to achieve a strong sealing line.
- Providing multi producing lines for non-printing bag.
- The bag sending design providing the non-overlapping sealing line system. (This design isn't included in the two servo motors series)
- Optional for surface friction unwind device with auto lift-up unit.
- Optional for two servo motors of film sending to make two lines printing bag
- Other options: punching unit, V-type sealing etc.

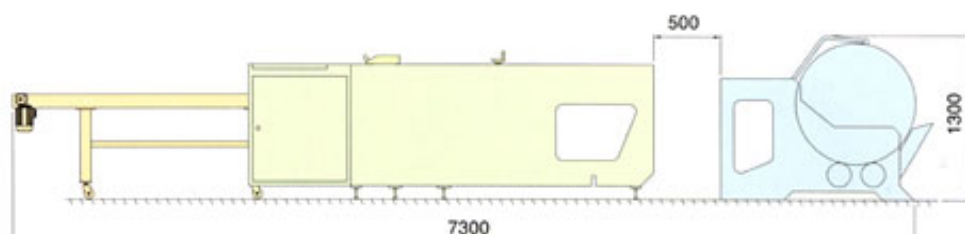


多列式放料架含自動上料 (選購配備) :

- 本放料架可放多捲料捲，並同時送料。
- 全自動張力控制
- 氣壓式自動上料
- 無料自動停機

Multi rows unwinder with lift-up unit (Optional):

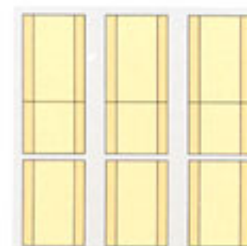
- Able to be put multi film rollers, and sending films synchronously.
- Automatic tension control.
- Auto pneumatic lift-up unit.
- Auto stop system for film lacking.



HM-1400FB

Width: 2200mm Units: mm

Could use film with side gusset
or without side gusset



HM-1400FB-S3 HM-1600FB-S3

高速三線熱分條邊摺底封袋製袋機

High Speed 3 Lines Bottom Sealing Bag Making Machine
With Hot Slitting and Side Gusset Units



- 本機係從大捲寬料熱分條成三線，邊摺再製袋，生產提高，降低成本。
- 亦可做不邊摺袋子。
- 油壓式上料架含自動張力變頻馬達驅動。
- 獨立加溫熱分條設備，縫合牢固。
- 獨家特殊設計之邊摺設備，調整簡易。

- The film will be hot-slitted into 3 lines from the jumbo roller film, then side gusseting and bag sealing & cutting. Achieving the high productivity and low costing.
- Can be applied to the bag without side gusset as well.
- Unwinder with hydraulic lift-up and auto-tension control driven by inverter.
- Hot-slitting unit heated independently, providing the strong sealing line.
- Unique design for side gusset unit, it could be adjusted easily.

膠膜熱分條設備：

直接加熱式熱分條設計，如需要改變溫度，可調節熱度，熱分條線牢固，保養容易，可依需求熱分條膠膜尺寸，調整快速。

HOT SLITTING DEVICE

- Direct heating designed for the hot slitting.
- The temperature of heating is adjustable.
- Provide high hot-slitting output.
- Easy to maintain.
- Speed adjustable according to the size of the film.

膠膜邊摺設備：

獨特設計之膠膜邊摺設備，對於邊摺深度及邊緣整齊度之調整，快速、正確、精確、操作簡易。

POST GUSSET DEVICE:

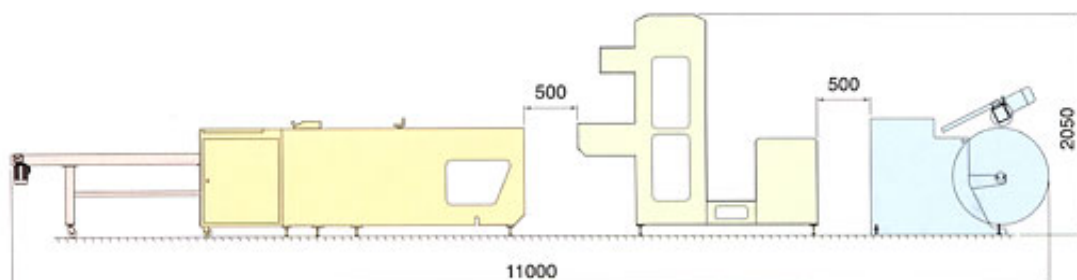
- Authentic post gusset design to provide the quick, easy and accurate adjustment on the gusseting depth and the edge angle of gusseting.

油壓式放料架設備：

本放料架係以油壓式上料，重型氣漲式心軸，最大膠膜直徑100公分，重量為600公斤，具有以AC變頻馬達驅動膠膜之張力自動控制，放料速度隨製袋機生產速度全自動控制。

HYDRAULIC UNWIND DEVICE

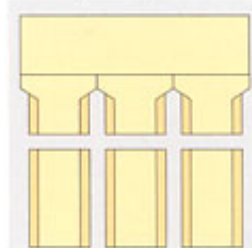
- Hydraulic rack to lift the jumbo film roll automatically.
- Equipped with heavy duty air shaft.
- The maximum diameter of the film roll is 100 cm.
- The maximum weight of the film roll is 600 kg.
- Provide auto tension control for driving the film by AC motor. Unwind speed is auto control, following the machine speed.



HM-1400FB-S3

Width: 2290mm Units: mm

Unique reels with or without printing



Please visit website www.machinesources.com and key in the related Video Serial Number **EB61601** to watch HEMINGSTONE company profile.

Specifications :

Model		HM-800FB	HM-1000FB	HM-1200FB	HM-1200FB2	HM-1400FB	HM-1400FB2	HM-1600FB	HM-1400FB-S3	HM-1600FB-S3
Bag Size (mm)	Width (max.)	700	900	1100	500 x 2	1300	600 x 2	1500	1300	1500
	Length	200 ~ 2000	200 ~ 3000	200 ~ 3000	200 ~ 2000	200 ~ 3000	200 ~ 2000	200 ~ 4000	200 ~ 3000	200 ~ 4000
Production Speed Cycles/Min		100	100	90	90	90	90	80	90	90
Thickness of Film (mm)		0.02 x 2 ~ 0.25 x 2	0.02 x 2 ~ 0.25 x 2	0.02 x 2 ~ 0.25 x 2	0.02 x 2 ~ 0.25 x 2	0.02 x 2 ~ 0.25 x 2	0.02 x 2 ~ 0.25 x 2	0.02 x 2 ~ 0.25 x 2	0.02 x 2 ~ 0.25 x 2	0.02 x 2 ~ 0.25 x 2
Heaters		1 kw	1 kw	1.1 kw	1.1 kw	1.2 kw	1.2 kw	1.4 kw	1.2 kw	1.4 kw
Power Required		8 kw	8 kw	8 kw	9 kw	9 kw	10 kw	10 kw	14 kw	15 kw
Machine Dimension	L (M)	7.3	7.3	7.3	7.3	7.3	7.3	7.3	11	11
	W (M)	1.6	1.8	2.0	2.0	2.2	2.2	2.4	2.3	2.5
	H (M)	1.3	1.3	1.3	1.3	1.3	1.3	1.3	2.05	2.05
Machine Weight (kg)		1900	2000	2200	2200	2300	2300	2500	4100	4500
Gross Weight (kg)		2400	2600	2800	2800	2900	2900	3100	6000	6500
Air Compressor (not included)		5HP	5HP	5HP	5HP	5HP	5HP	5HP	5HP	5HP

* Due to our continuing R & D, HEMINGSTONE reserved the rights to change specifications without further notice.
本公司秉持求新求好之精神，不斷改善及研發新功能，並保有本型錄之規格異動權利，若有變動恕不另行通知。



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