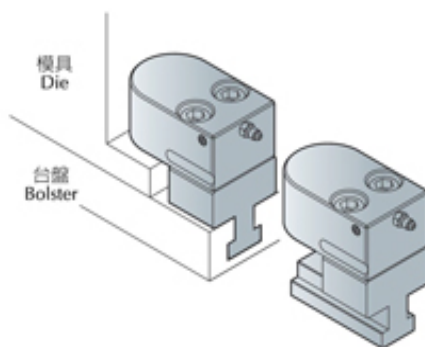
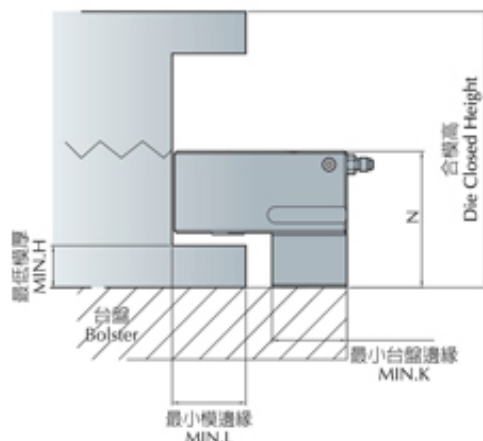


快速換模系統—TD型夾模器

FORWELL QDCS - TD Die Clamp

此型夾模器以垂直油壓方式，夾持模沿，不需要"U"型溝，具有較大夾模行程

This vertical type clamp does not require a U-slot on the die shoe. The clamping stroke will be longer.



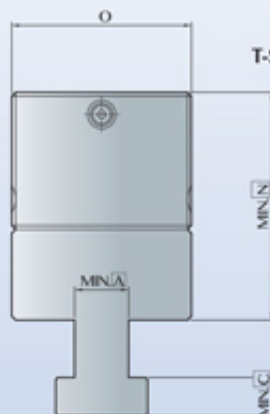
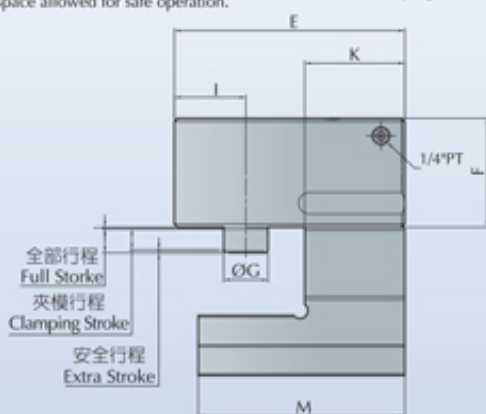
特性規格 Specifications

型號 Model	單位 Unit	TD-2	TD-4	TD-6	TD-10
夾持力(於油壓250kg/cm ²) clamping Force (at 250 kg/cm ²)	tons	2	4	6.3	10
全部行程(X) Full Stroke	mm	13	15	15	20
夾模行程(Y) Clamping Stroke	mm	2	2	2	3
安全行程(Z) Extra Stroke	mm	5	5	5	5
夾模器缸體容量(全行程) Cylinder Capacity at Full Stroke	cc.	12.5	30	42.5	89

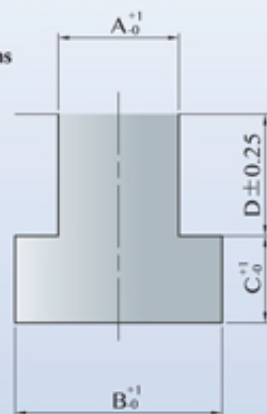
● 註：安全行程為全部行程與夾模行程之差值，為特別的安全預留量。
Extra stroke is the difference between full stroke and clamping stroke with extra space allowed for safe operation.

型號 Model	最低模厚 MIN. H	最小模邊緣 MIN. L	最小台盤邊緣 MIN. K
TD-2	15	38.5	50
TD-4	24	54	58
TD-6	29	59	63
TD-10	29	72	70

● 需注意N值是否適用於機台合模高
Notice if "N" size is suitable for the die in closed condition.



T槽尺寸 T-Slot Dimensions



型號 Model	E	F	G	I	K	M	O	MIN. N	MIN. A	MIN. C	A	B	C	D	選用泵浦 Power Unit
TD-2	107	57	17	30	50	102	61	F+25	12.5	9.5	22	37	16	24	FP6308U-□-□
TD-4	130	63	28	40	58	120	80	F+35	15	12	22	37	16	24	FP1014U-□-□
TD-6	145	68	28	45	63	130	90	F+40	19	14	28	48	20	28	
TD-10	165	92.5	39	52.5	70	145	105	F+45	23	16.5	28	48	20	28	

● 註：模沿厚度(h)及T槽(A.B.C.D)尺寸如為既有(特殊)尺寸，請於訂購時確認之。

Before purchase, please verify mold edge thickness (h) and T-Slot(A.B.C.D) has standard or special dimensions.

● 品質不斷改良，尺寸變更不另行通知。 Specifications are subject to change without notification.