

High Speed Fully Auto 2 Lines Bag on Roll Making Machine

- T-shirt Bag Vegetable Bag
- S Type Star Sealing Bag
- Star Sealing Bag



HM-1000TR

High Speed Fully Auto 2 Lines Bag

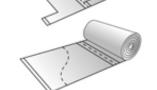
on Roll Making Machine for Coreless Bag

HM-1000TR+C2

High Speed Fully Auto 2 Lines Bag

on Roll Making Machine for Coreless and Core Bag





T-shirt Bag

Star Sealing Bag + S Perforation





HM-1000TR+S2+C2

High Speed Fully Auto 2 Lines Bag on Roll Making Machine for Coreless and Core Bag with Hot Slitting and Post Gusset Unit

- With Vegetable Bag
- · With Star Sealing Bag
- With S Type Star Sealing Bag
- With T-shirt Bag



SPECIFICATIONS:

| Model | Film width (max. mm) | Bag width (mm) | | | Ва | ng length (m | Thickness of film (mm total) | | | |
|-----------------|-------------------------|--|-----------------------------------|--|--|-----------------------------------|--|--|--|--|
| | | Star sealing bag & S type star sealing bag | T-shirt bag & vegetable bag | Single line table cover & bottom Sealing bag | Star sealing bag & S type star sealing bag | T-shirt bag & vegetable bag | Single line table cover & bottom Sealing bag | Star sealing bag & S type star sealing bag | T-shirt bag, vegetable bag & table cover | |
| HM-1000TR | 400 x 2 1000 x 1 | 100~400 x 2 | 150~300 x 2 | 260~680 | 300~1500 | 300~700 | 300~3000 | 0.02~0.2 | 0.02~0.2 | |
| HM-1000TR+C2 | 400 x 2 1000 x 1 | 100~400 x 2 | 150~300 x 2 | 260~680 | 300~1500 | 300~700 | 300~3000 | 0.02~0.2 | 0.02~0.2 | |
| HM-1000TR+S2 | 1200 | 100~300 x 2 | 150~300 x 2 | 260~680 | 300~1500 | 300~700 | 300~3000 | 0.02~0.12 | 0.02~0.2 | |
| HM-1000TR+S2+C2 | 1200 | 100~300 x 2 | 150~300 x 2 | 260~680 | 300~1500 | 300~700 | 300~3000 | 0.02~0.12 | 0.02~0.2 | |



Unwind Unit with Inverter Feeding Motor(for TR, TR+C2)

- The machine is able to run two lines.
- Equipped with two tension racks to control the tension of two jumbo rolls respectively
- · With AC inverter motor.
- Equipped with auto shutdown settings under film shortage and also bag- pressing settings under film disconnecting.
- Equipped with heavy duty air shaft to control the bag-pressing motor and jumble roll.

S Type & T-shirt Perforation Unit

- T-shirt bag waste collecting system: Applying 2 motors to control the waste collecting system, which ensure that the waste part of T-shirts can be eliminated precisely under high speed.
- By applying the high-pressured blower, the wastes can be automatically collected to the waste collector.
- Punching mold replacing: Using magnetism to stuck the punching mold so that it is much easier and rapid to replace the punching molds.
- Being capable of producing different types of bags such as T-shirt bag, star sealed bag with S perforation.

Hot Slitting & Gusset Unit (for S2)

- Special designed servo-driven feeding system which is easy for operation.
- Equipped with multi auto safety devices including alarms and automatic shutdown settings.
- Independent temperature control.
- Equipped with automatic tension control to ensure the stability of film feeding.
- · High efficiency production.







Rewinding Device with / without Core (for C2)

- Equipped with automatic rewinding devices which are capable of performing winding with core and winding without core.
- Respective tension controls for A, B lines.
 Equal winding tightness for A, B lines.
- Equipped with automatic shutdown setting while encountering roll changing
- abnormalities. (Including excessive winding-tightness, core-loading abnormality and the abnormality on clutch of turntable.)
- Warnings signal under core shortage.
- Being capable of performing auto roll replacing settings while the winding of previous roll has completed.

| cle/min) (m/m | Film line | Speed for changing the roll (max.) | | | Produc | Power required | Air compressor (hp) not | Machine dimensions | | | | |
|---------------|-----------------|---------------------------------------|--------|--|-----------------------------|--|----------------------------|--------------------|-----------|-------|------|------|
| | speed (m/min | | | Roll width (max. mm) | | | | Roll diameter | 1 | w | н | |
| | max.) | Coreless | W/Core | Star sealing bag & S type star sealing bag | T-shirt bag & vegetable bag | Single line table cover & bottom Sealing bag | (mm max.) (kw) | | including | (m) | (m) | (m) |
| 200 | 100 | 7 | - | 100~200 x 2 | 150~300 x 2 | 260~680 | 170 | 33 | 7.5 | 9 | 2.42 | 1.6 |
| 200 | 100 | 7 | 4 | 100~200 x 2 | 150~300 x 2 | 260~680 | 170 | 33 | 7.5 | 9 | 3.28 | 1.9 |
| 200 | 100 | 7 | _ | 100~150 x 2 | 150~300 x 2 | 260~680 | 170 | 33 | 7.5 | 10.65 | 2.42 | 2.25 |
| 200 | 100 | 7 | 4 | 100~150 x 2 | 150~300 x 2 | 260~680 | 170 | 33 | 7.5 | 10.65 | 3.28 | 2.25 |



峰明機械有限公司 HEMINGSTONE MACHINERY CO., LTD.

No. 41, Wu-Kong 5 Rd., Wu-Ku Industrial Park, Wu-Ku Dist., New Taipei City 248, Taiwan

Tel: +886-2-2299-1616, 2299-5700 Fax: +886-2-2299-2070, 2299-2080 E-mail: hm.stone@msa.hinet.net hm_mail@hemingstone.com

www.hemingstone.com