Vertical Injection Machine

台灣今機

TÜV CERT
DIN EN ISO 9001
ZN: 09 100 81272

KET series

ALL ELECTRIC INJECTION MACHINE

i-catalog

立式全電式射出機

KET series

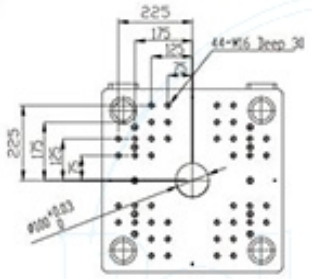
STANDARD

全電系列
標準型

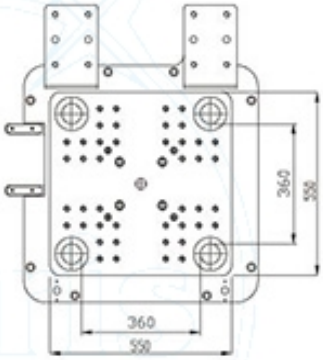
	Item	Unit	KET-40		KET-70		KET-100	
射出系統 Injection Unit	螺桿直徑	mm	20	25	25	30	30	35
	射出壓力	kg/cm²	2500	1836	2500	1736	2500	1600
	理論射出容量	cm³	31	49	59	85	99	135
	射出量(PS)	g	29	45	54	77	90	123
	射出速度(高負荷)	mm/sec	200		200		200	
	射出速度(高速)	mm/sec	270		270		270	
	螺桿行程	mm	100		120		140	
	螺桿轉速	rpm	350		350		350	
	射嘴接觸力	tons	2		2.4		2.6	
	射嘴行程	mm	200		250		280	
	溫度控制段數	-	3		3		4	
	料斗容量	l	20		20		30	
鎖模系統 Clamping Unit	鎖模力	tons	40		70		100	
	模柱間距	mm	360x360		420x420		480x480	
	模具厚度	mm	170~270		230~350		250~400	
	開模行程	mm	210		250		270	
	頂出力量	tons	1.3		2.1		2.6	
	頂出行程	mm	60		60		60	
其他 Others	電熱容量	KW	2.7		3.5		4.5	
	總用電量	KW	14.6(30Ax380V)		18(50Ax380V)		20(75Ax380V)	
	機械重量	tons	3		4		7.5	
	機械外型尺寸	m	-		-		-	

容模尺寸圖
Mold Demension

KET40



Moveable Platen



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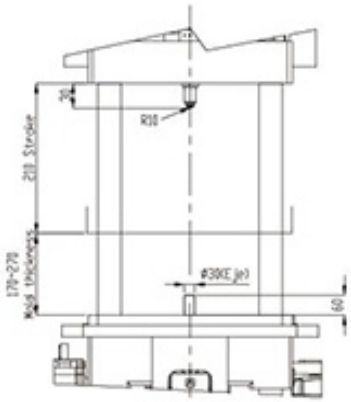
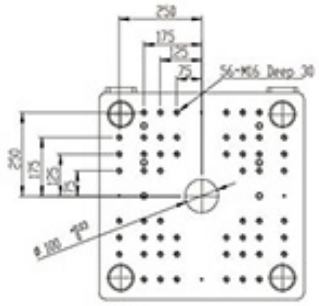


KET70



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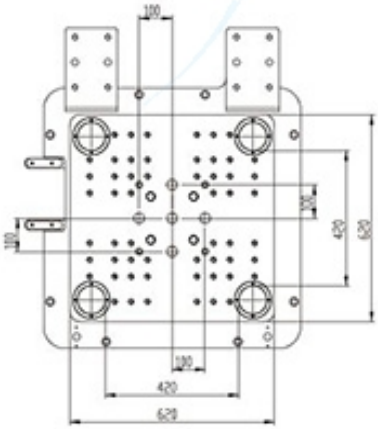

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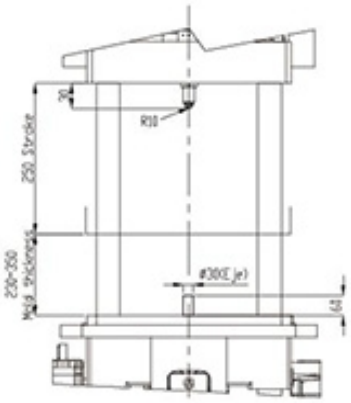

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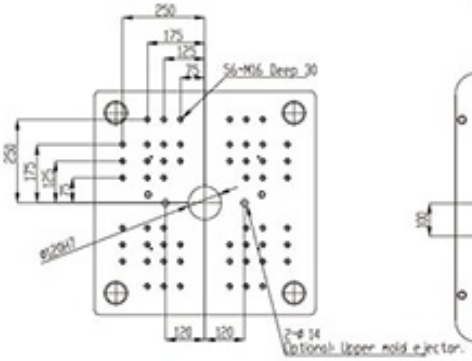

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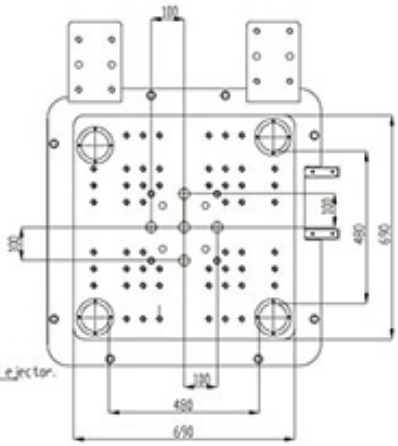

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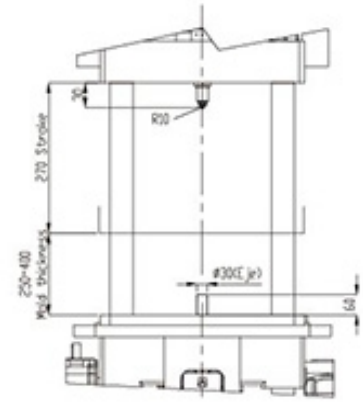


KET series

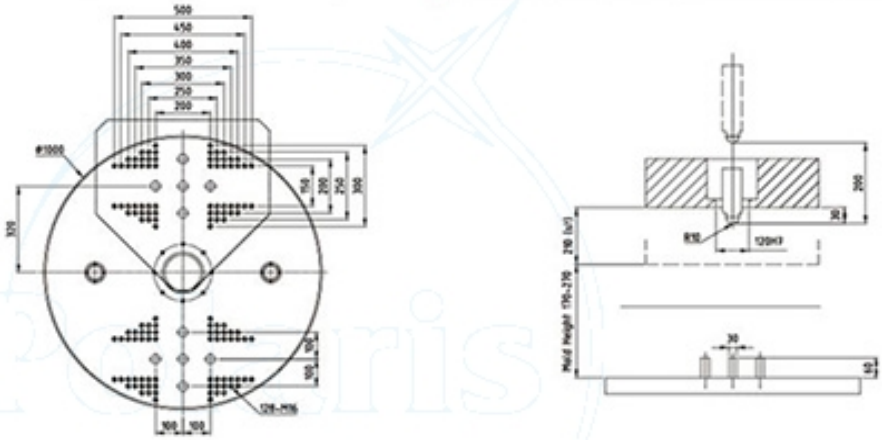
ROUND

全電系列
圓盤型

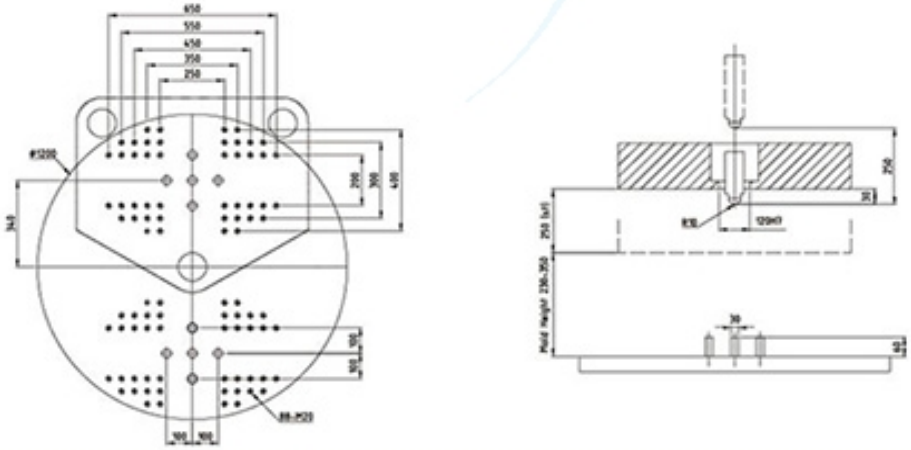
Item		Unit	KET-40R		KET-70R		KET-100R	
射出系統 Injection Unit	螺桿直徑	mm	20	25	25	30	30	35
	射出壓力	kg/cm²	2500	1836	2500	1736	2500	1600
	理論射出容量	cm³	31	49	59	85	99	135
	射出量(PS)	g	29	45	54	77	90	123
	射出速度(高負荷)	mm/sec	200		200		200	
	射出速度(高速)	mm/sec	270		270		270	
	螺桿行程	mm	100		120		140	
	螺桿轉速	rpm	350		350		350	
	射嘴接觸力	tons	2		2.4		2.6	
	射嘴行程	mm	200		250		280	
	溫度控制段數	-	3		3		4	
	料斗容量	l	20		20		30	
鎖模系統 Clamping Unit	鎖模力	tons	40		70		100	
	圓盤尺寸	mm	1000		1200		1400	
	模具厚度	mm	170~270		230~350		250~400	
	開模行程	mm	210		250		270	
	頂出力量	tons	1.3		2.1		2.6	
	頂出行程	mm	60		60		60	
其他 Others	電熱容量	KW	2.7		3.5		4.5	
	總用電量	KW	14.6(30Ax380V)		18(50Ax380V)		20(75Ax380V)	
	機械重量	tons	3		4		7.5	
	機械外型尺寸	m	-		-		-	

容模尺寸圖
Mold Demension

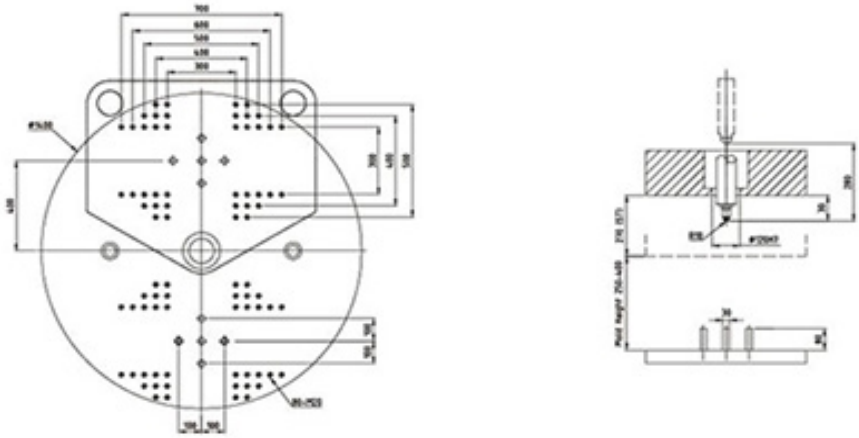
KET40R



KET70R



KET100R



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