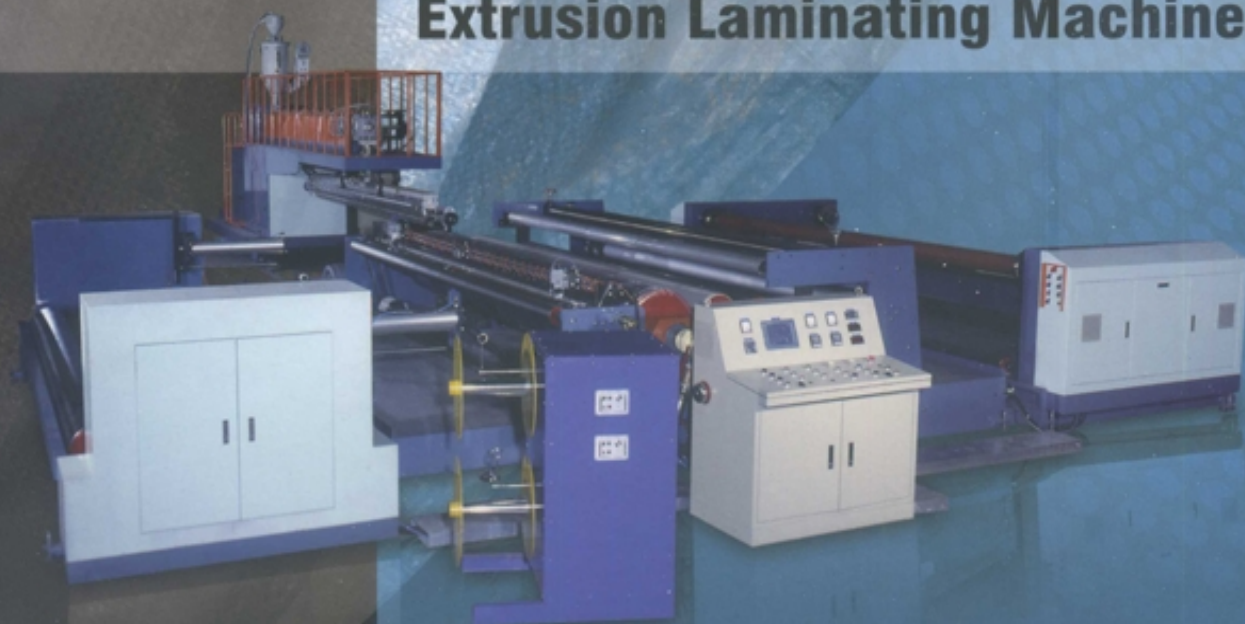


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擠壓複合淋膜機

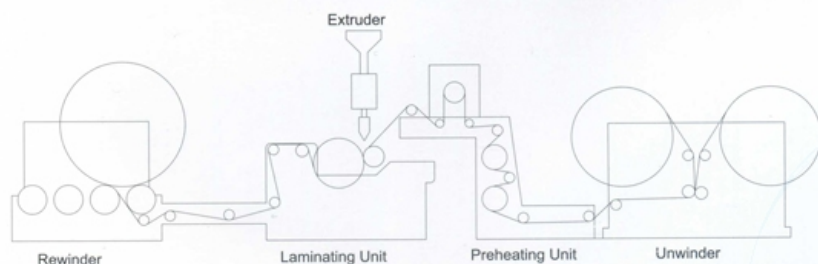
**Single/Tandem/Sandwich
Extrusion Laminating Machine**



鑫進機械有限公司
HSIN CHIN MACHINERY CO., LTD.

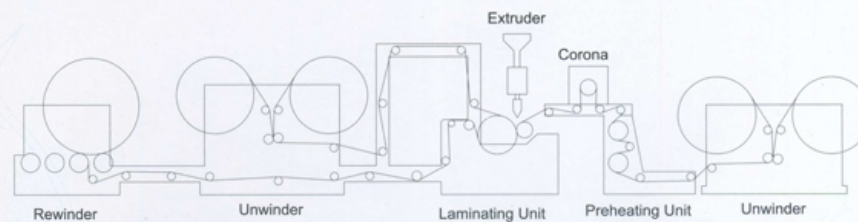
Single-Side Extrusion Laminating Machine

單面淋膜機
HC150-LM4.2



Single-Side/Sandwich Extrusion Laminating Machine

單面/三合一淋膜機
HC100-LMS2.6



HC-LM/HC-LMS/HC-2LMS SERIES

- Lamination Type : Single/Tandem/Sandwich
- Extrusion Material : PP, PE
- Laminating Width : 600~4000mm
- Laminate Substance : PP/PE Woven Fabric, Kraft
- Application : Woven Bag



▲ 放料架
Unwinder



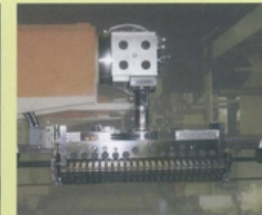
▲ 預備加熱
Preheating Unit



▲ 表面處理機
Corona Treater



▲ 自動接料自動卸料
Auto Splicing / Auto Unloading



▲ 模頭
T-DIE

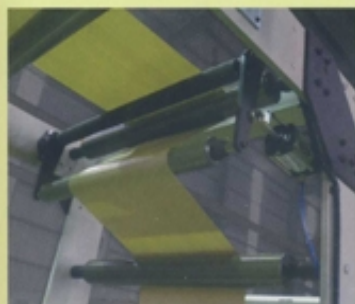
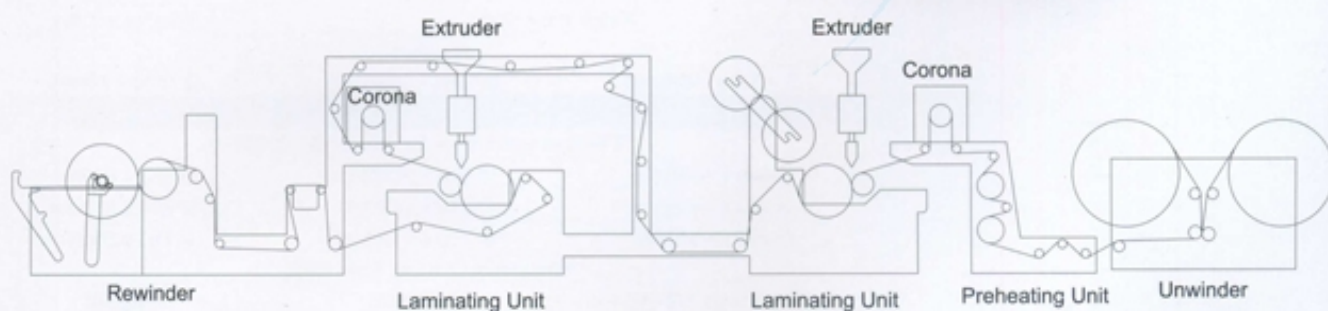


▲ 修邊自動校正
Edge Position Controller

Tandem/Sandwich Extrusion Laminating Machine

雙面/三合一淋膜機

HC-80-2LMS0.7



▲ 自動張力裝置
Auto Tension Device



▲ 貼合單元
Lamination Unit



▲ 緊急停止線
Emergency Stop Line



▲ 4.2米寬擠料組，自動換網裝置
4200mm Width Extruder/
Auto Screen Change Filter

擠壓複合淋膜機

Single/Tandem/Sandwich Extrusion Laminating Machine

型號	Model No.	單面	單面/三合一	雙面/三合一	
		HC150-LM4.2	HC100-LMS2.6	HC70-2LMS0.7	
淋膜型式	Lamination type	Single Side	Single/Sandwich	Tandem/Sandwich	
性能 FEATURE					
壓出原料	Extrusion Resin	PP/PE(Laminating Grade)			
淋膜寬度	Laminating Width	600~4000 mm (Adjustable by Internal Deckle)			
淋膜厚度	Laminating Thickness	0.015 - 0.04 mm (Adjustable)			
壓出量	Extrusion Capacity	100-550 Kgs/Hour	40-350 Kgs/Hour	40-150 Kgs x 2 Sets	
線速	Line Speed	40-80 Meters/Minute	40-120 Meters/Minute	40-180 Meters/Minute	
壓出機	EXTRUDER	1 Set	1 Set	2 Sets	
螺桿直徑	Screw Diameter	150mm	100mm	80mm	
螺桿轉速	Screw Rotation	10 - 120 R.P.M.			
螺桿長徑比	Screw L/D Ratio	32 : 1			
驅動馬達	Driving Motor	125Hp AC	75 Hp AC	40Hp AC	
溫控區	Heating Zone	8 Heating Zones	5 Heating Zones	4 Heating Zones	
加熱方式	Heating Type (Heater)	Stainless steel or Ceramic Ring 不鏽鋼或陶瓷電熱環			
轉接頭 JOINT UNIT (ADAPTOR)					
加熱方式	Heating Type (Heater)	Aluminum Plate 鋁製電熱片			
溫控區	Heating Zone	2 Heating Zones	13 Heating Zones	1 Heating Zone	
電熱容量	Heating Capacity	9-Kw			
過濾網	Filter	Manual or Hydraulic Screen-Changing 手動或油壓換網			
T型模頭	T-DIE	2 Sets	1 Set	1 Set	
模頭寬度	Die Width	4450mm	2750mm	850mm	
T-型模頭	T - Die Type	Concentrated Extrusion Flat Film 集中式壓出平膠膜			
模頭開口	Die Lip Gap	0.7 - 1.0 mm			
加熱方式	Heating Type (Heater)	Cartridge Type 電熱管			
溫控區	Heating Zone	17 Heating Zones	13 Heating Zones	5 Heating Zones	
電熱容量	Heating Capacity	74-Kw	38-Kw	14-Kw	
基材放出機 UNWINDER					
型式	Type	Duplex Shaft Turret Running 雙輪砲塔式交替使用			
滾軸方式	Shaft Type	Air Shaft (3" or 6") 氣壓軸			
導輪	Guide Roller	Ø 150 x 4400mm	Ø 125 x 2750mm	Ø 100 x 850mm	
磁粉煞車	Tension Powder Brake	20Kgf-m x 4 Sets		10kgf-m x 2 Sets	
對邊機	Edge Positon Controller	1Set			
基材直徑寬	Substance D. x W.	Ø 1200 x 4400mm	Ø 1200 x 2600mm	Ø 1500 x 700mm	
淋膜部	LAMINATING UNIT	1 Set	1 Set	2 Sets	
方式	Laminating Type	3 Rollers Lamination System 三輥式淋膜系統			
冷卻輥輪	Chilling Roller	Ø 600 x 4400mm	Ø 600 x 2750mm	Ø 600 x 850mm	
矽膠輥輪	Silicon Roller	Ø 250 x 4400mm	Ø 250 x 2750mm	Ø 250 x 850mm	
壓力輥輪	Pressure Roller	Ø 250 x 4400mm	Ø 250 x 2750mm	Ø 150 x 850mm	
壓力系統	Pressure System	Pneumatic Cylinder Type (氣壓式)			
驅動馬達	Driving Motor	20-Hp AC	15-Hp AC	5-Hp AC	
切邊裝置	Edge Cutting Unit	Round Knife(HCP)/Upper Lower Unit 鍍硬鉻圓刀 / 上下刀			
廢邊處理	Trimming Treater	3-Hp Blower	2-Hp Blower	2-Hp Blower	
導輪	Guide Roller	Ø 150 x 4400mm	Ø 125 x 2750mm	Ø 100 x 850mm	
積層放出機 SANDWICH UNWINDER (OPTIONAL)					
捲取機 REWINDER					
型式	Type	Auto Surface Friction Rewinding 自動表面摩擦式			
捲軸方式	Shaft Type	Air Shaft 氣壓軸			
驅動馬達	Driving Motor	20-Hp AC	15-Hp AC	7.5-Hp AC	
導輪	Guide Roller	Ø 150 x 4400mm	Ø 125 x 2750mm	Ø 125 x 850mm	
計數器	Counting Meter	1 Set			
捲取直徑寬	Product D. x W.	Ø 1200 x 4200mm	Ø 1200 x 2600mm	Ø 1500 x 700mm	
裁切系統	Cutting Unit	Auto Pneumatic Cutting System			
下料裝置	Unloading Device	Via Hydraulic Unit 油壓下料			
選購配備 OPTIONAL ACCESSORIES					
● 冷凍機	Cooling Chiller	● 水塔	Water Tank	● 攪拌乾燥機	Mixing Dryer
● 表面處理機	Corona Treater	● 泵浦	Water Pump	● 廢邊捲取機	Trimming Rewinder
● 空壓機	Air Compressor				

公司簡介 / Company Profile

鑫進機械有限公司專業製造塑膠淋膜生產設備，創立以來我們致力於提供高品質，時時以新進人員心態保持精進，來滿足客戶的需求。我們擁信客戶的成功是公司成長的推手，鑫進不斷創新突破，強化技術基礎，保證機械生產之品質穩定並提升在產業界的競爭能力。

鑫進擁有理論與實際並重的機械設計，製造高品質的淋膜設備，不但能有效提高製程產量，更能使用最少原料生產足夠強度之產品，有效降低生產成本。最佳化設計除能有效節省成本外，另一方面降低產品生產不良率，減少塑膠廢棄物量，符合現今環保需求。

我們本著「以客為尊，服務至上」的理念，提供給您產能、效率及品質並具的壓出設備及完整的售後服務。

HSIN-CHIN MACHINERY - specialized in the manufacturing of Plastic Extrusion & Lamination machines in Taiwan. Ever since established were devoted in providing high quality machinery, to satisfy client's specified requirements; we believes that customer's success, is the sure pushing force of our own growth. With constant breakthrough and/or launching new fabricating technique, we further assure the upgrading of our machine's steady quality production and, thereby, improves its competitiveness among the related industries.

Our machine's fundamental design possessing, equally important, corresponding theory and actual operation, with high quality equipment, not only effectively improves its productivity, but also enable to produce high strength product(s) with minimal raw material(s) to cut down production cost. With such practical design, apart from the production cost down factor, it could also greatly reduce production wastes, to cope with today's environmental-friendly requirement.

In accordance with the concept of "Client First and Service First", enable **HSIN CHIN MACHINERY** to provide Extrusion/Lamination Equipments with Most Efficient, High Productivity, High Quality Product and Easy Maintenance capabilities; came with it also, is our prompt-reacting and thorough After-Service. Therefore, if you're looking for high-tech Extrusion/Lamination Device, **HSIN-CHIN** is your best choice!



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鑫進機械有限公司 HSIN CHIN MACHINERY CO., LTD.

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