

SINCE 1983



► **RUBBER**
INJECTION MOLDING MACHINE
橡膠自動射出成型機 JD-RL series

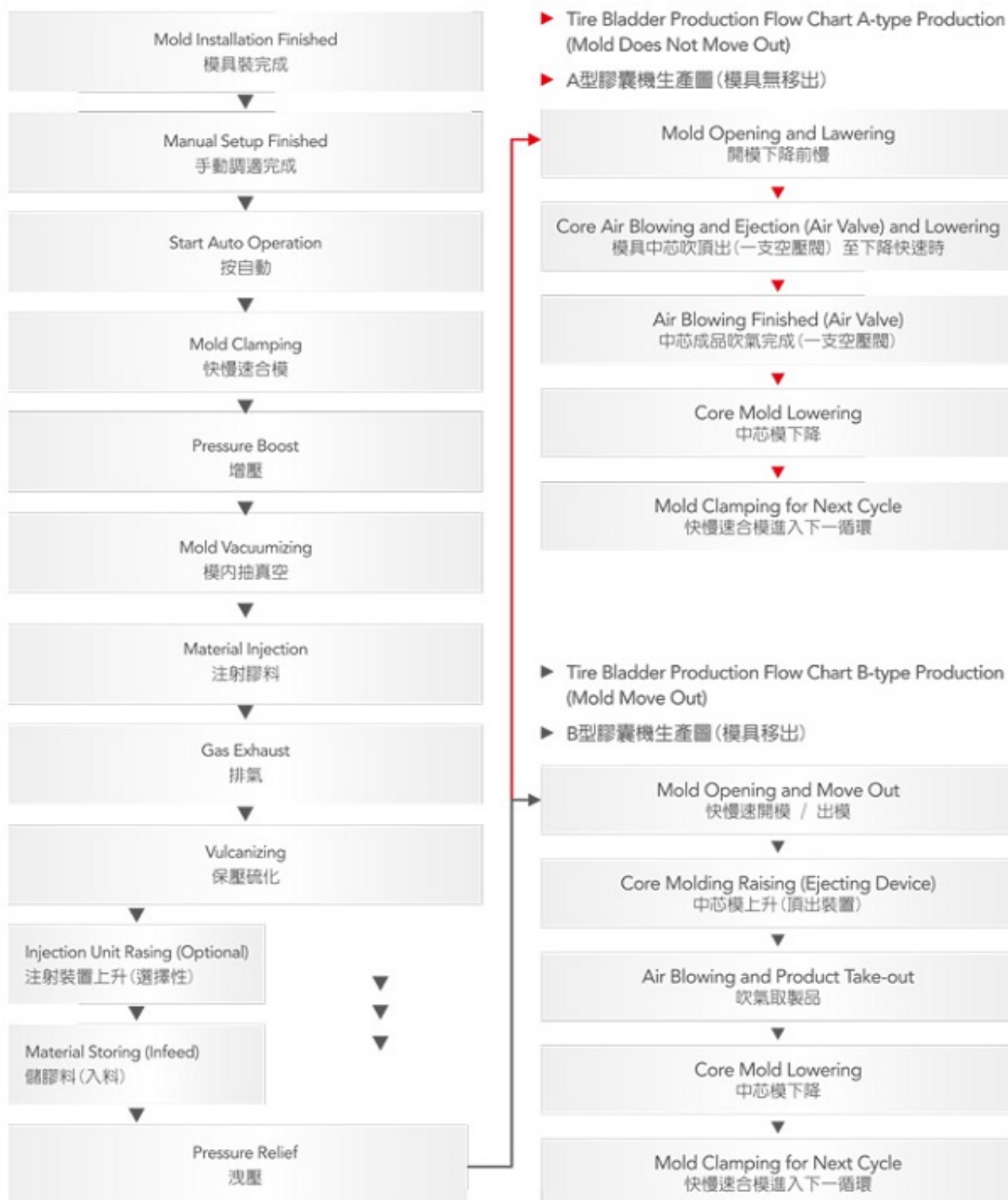


▶ JD-RL series

Rubber Injection Molding Machine
橡膠自動射出成型機 JD-RL 800T



Production 流程



Features 特色

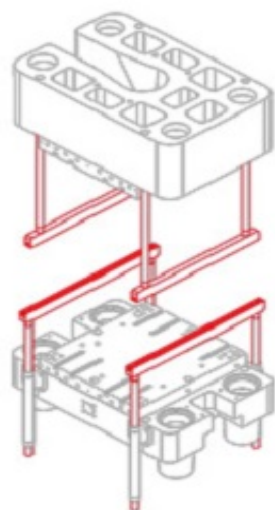
- ▶ Ideal for the production of natural & synthetic rubber, oil & heat resistant rubber, and reclaimed rubber.
- ▶ Low bed structure.
- ▶ Equipped with standard PLC controller.
- ▶ Patented anti-spill device.
- ▶ Patented material feeding device.
- ▶ Custom specifications are available.
- ▶ 本系列機種適用於天然橡膠，合成橡膠、耐油、耐熱橡膠及再生橡膠等製品
- ▶ 低床型結構
- ▶ PLC可程式控制器為標準配備
- ▶ 專利防溢射出頭裝置
- ▶ 專利送料裝置
- ▶ 特殊機器規格可訂製

Products 成品

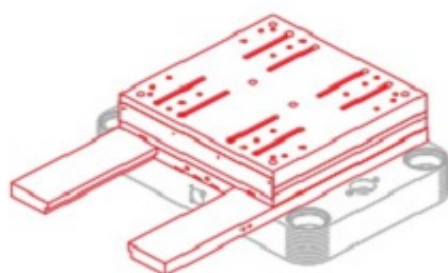


Model	型號	JD-RL 400T	JD-RL 700T	JD-RL 800T
Shot Volum	射膠量	4000	5000 - 7000	7000 - 10000
Injection Pressure	射出壓力	1600	1500 - 1700	1300 - 1500
Injection Hydraulic Pressure(Max.)	射出油壓壓力(最大值)	150	150 - 160	150 - 160
Screw Diameter	螺桿直徑	45	50	65
Screw Speed	螺桿轉速	0 - 120	0 - 120	0 - 120
Material Size(TxW)	原料尺寸(厚x寬)	10 x 60	10 x 60	10 x 60
Clamping Force	鎖模力	400	700	800
Opening Stroke	開模行程	650	800	1000
Plate Size	鋁盤尺寸	900 x 900	750 x 900	1000 x 1000
Piston Diameter	活塞直徑	500	660	700
Motor	馬達	40	40	40
Heating Source	熱源	蒸氣Steam / 電氣Electric	蒸氣Steam / 電氣Electric	蒸氣Steam / 電氣Electric
Heating Conduction Motor	傳熱馬達	0.5 x 2	0.5 x 2	0.5 x 2
System Pressure	系統壓力	210	210	210
Oil Tank Capacity	油箱容量	600	660	950
Machine Dimensions	機械尺寸	3200 x 2800 x 5600	3200 x 2800 x 5700	3500 x 2800 x 6800
Machine Weight(Approx)	機重	14500	16000	23500

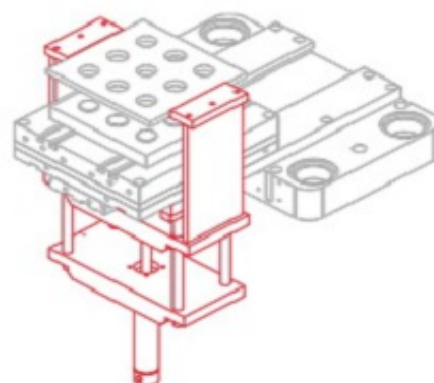
Optional 選配



- ▶ Oil Hydraulic Drive for Upper & Lower lifters
- ▶ 上下油壓吊模



- ▶ Slide Platen Device
- ▶ 出入模裝置



- ▶ Outside Ejector Device
- ▶ 托模裝置

JD-RL 1K2T	JD-RL 1K5TA	JD-RL 1K5TB	
10000 - 15000	15000 - 18000	15000 - 25000	c.c.
1300 - 1500	1200 - 1300	900 - 1200	kgf / cm ²
150 - 160	150 - 160	150 - 160	kg / cm ²
65	65	65	mm
0 - 120	0 - 120	0 - 120	R.P.M.
10 x 100	10 x 100	10 x 100	mm
1200	1500	1500	tons
1000	1000	1000	mm
1200 x 1200	1200 x 1200	1500 x 1500	mm
900	950	960	mm
50	50	50	HP
蒸氣Steam / 電氣Electric	蒸氣Steam / 電氣Electric	蒸氣Steam / 電氣Electric	
0.5 x 2	0.5 x 2	0.5 x 2	lk.w.
210	210	210	Kg / cm ²
1140	1140	1140	Liter
3900 x 3350 x 7200	3900 x 3350 x 7300	4300 x 4200 x 8000	mm
33000	37000	42000	kg

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Hydraulic Molding Machine

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