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HIGH SPEED BAG ON ROLL CONVERTING MACHINE



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HM-1000TRC2K+S2

T-shirt, Vegetable Bag on Roll Machines

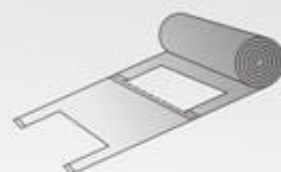
Super High Speed Fully Auto Bag On Roll Making Machine with Core Bag

FEATURE

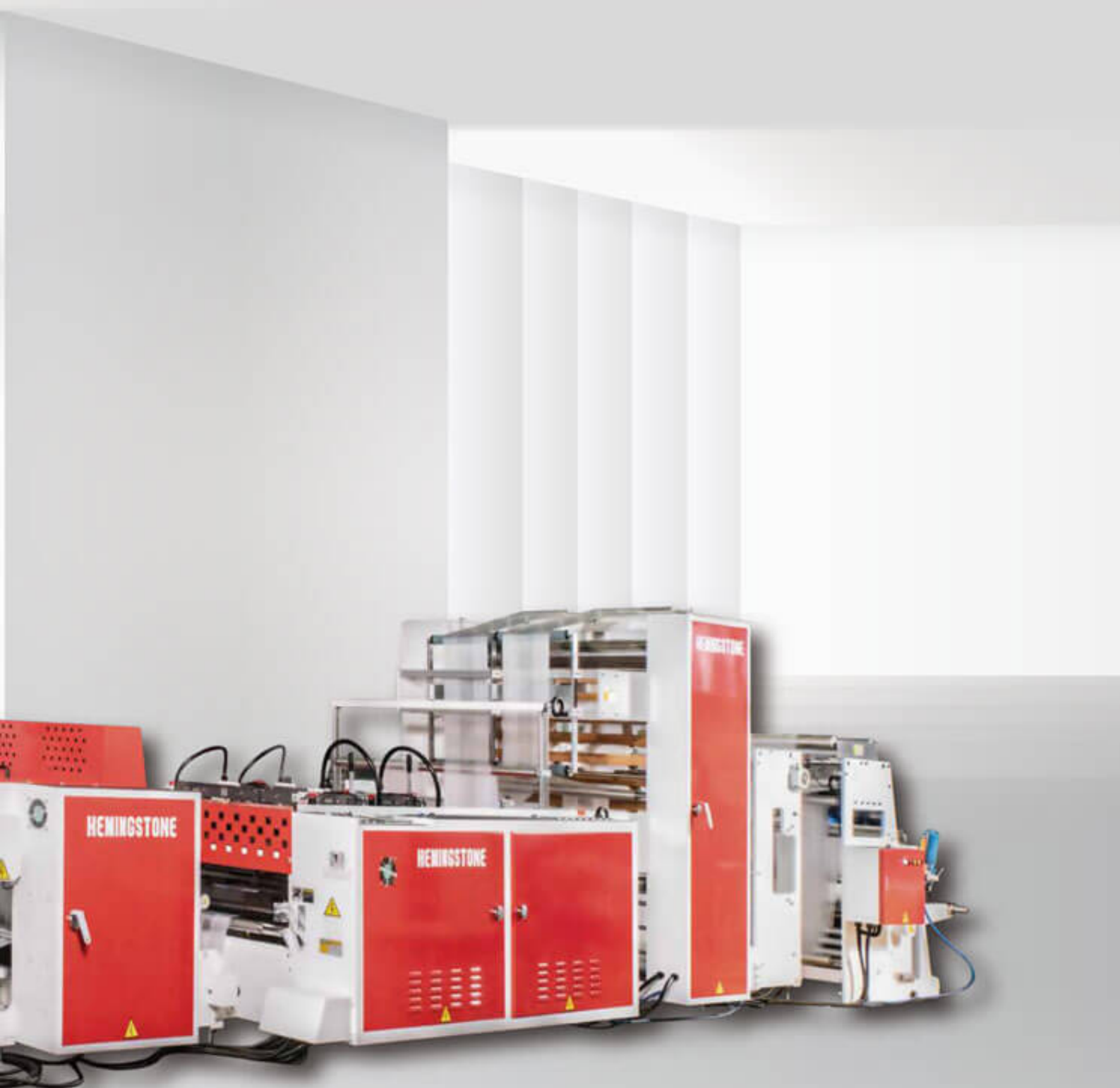
- ✓ Automatic Winder With Core
- ✓ Two sets of EPC to ensure quality rewind.
- ✓ Adapt perforation detector to ensure precise breaking position for roll changing.
- ✓ User-friendly touch screen with troubleshooting system.
- ✓ Equipped with multi auto safety devices including alarms and automatic shutdown settings
- ✓ Independent temperature control
- ✓ Equipped with automatic tension control to ensure the stability of film feeding.
- ✓ High efficiency production.
- ✓ Bio compatible.



Vegetable Bag On Roll



T-shirt Bag On Roll



Model	Technical Data										
	Bag Size		Film Thickness (Total mm)	Max. Product Speed (pcs/min)	Max. Film Line Speed (M/min)	Max. Roll Changing Speed	With Core				Power Required
	Width (mm)	Length (mm)					Finished Roll Width (mm)	Finished Roll dia. (mm)	Core OD/ Wall Thickness	Core Length	
HM-1000TRC2K +S2	150-300x2	300-700	0.02-0.16	360	160	4	110-300x2	170	35.5 / 2.5	250 / 300	25

*This machine is all made in Taiwan.

*Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.

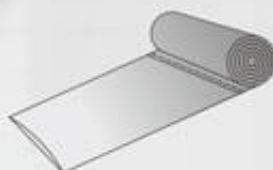
HM-990TR2C

T-shirt, Vegetable Bag on Roll Machines

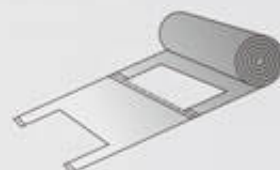
High speed fully automatic bag on roll making machine with core bag. For Vegetable, T-shirt bag. With two lines independent unwind for two lines printed films.

FEATURE

- Computerized controls for production of 2 lines T-shirt and vegetable bag on rolls. Specialized servo driven magnetic rotary mechanism ensures extreme precision in cutouts at minimal waste produced. Cutting plates are tightly fixed on the magnetic rollers but at the same time can be rapidly replaced by the operator. CE certified design to ensure maximum production output and maximum safety.
- Bio compatible.



Vegetable Bag On Roll



T-shirt Bag On Roll

Model	Technical Data										
	Bag Size		Film Thickness (Total mm)	Max. Product Speed (pcs/min)	Max. Film Line Speed (M/min)	Max. Roll Changing Speed	With Core				Power Required
	Width (mm)	Length (mm)					Finished Roll Width (mm)	Finished Roll dia. (mm)	Core OD/ Wall Thickness	Core Length	
HM-990TR2C	150-300x2	300-700	0.02-0.16	220	110	4	150-300x2	170	35.5/2.5	250/300	15
HM-990TRC+S2	150-300x2	300-700	0.02-0.16	220	110	4	150-300x2	170	35.5/2.5	250/300	15

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*Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.



HM-990TRC+S2

T-shirt, Vegetable Bag on Roll Machines

High speed fully automatic bag on roll making machine with core bag. For Vegetable, T-shirt bag.
With Jumble roll unwind with hot slitting and gusset system for printed film.

FEATURE

- High speed fully automatic T-shirt and vegetable bag on roll making machine in two lines.
- Bio compatible.



SPECIAL SPECIFICATION

Model	Technical Data										
	Bag Size		Film Thickness (Total mm)	Max. Product Speed (pcs/min)	Max. Film Line Speed (M/min)	Max. Roll Changing Speed	With and Without Core				Power Required
	Width (mm)	Length (mm)					Finished Roll Width (mm)	Finished Roll dia. (mm)	Core OD/ Wall Thickness	Core Length	
HM-1000TR+C2	150-300x2	300-700	0.02-0.16	200	100	4 times with core 6 times w/o core	150-300x2	170	35.5/2.5	250/300	15KW
HM-1000TR+S2+C2	150-300x2	300-700	0.02-0.16	200	100	4 times with core 6 times w/o core	150-300x2	170	35.5/2.5	250/300	15KW
HM-1000TR+S2+C2+F	150-300x2	300-700	0.02-0.16	200	100	4 times with core 6 times w/o core	150-300x2	170	35.5/2.5	250/300	15KW
HM-1000TR+F	150-300x2	300-700	0.02-0.16	200	100	6 times	150-300x2	170	-	-	15KW
HM-1000TR+C2+F	150-300x2	300-700	0.02-0.16	200	100	6 times	150-300x2	170	35.5/2.5	250/300	15KW
HM-1000TR2+C2	150-300x2	300-700	0.02-0.16	200	100	4 times with core 6 times w/o core	150-300x2	170	35.5/2.5	250/300	15KW
HM-990TR	150-300x2	300-700	0.02-0.16	220	110	6 times	150-300x2	170	-	-	15KW
HM-990TR2	150-300x2	300-700	0.02-0.16	220	110	6 times	150-300x2	170	-	-	15KW

*The above specifications are based on T-shirt bag on roll. For detailed specification for all product type please send us an inquiry.



HM-1000MR

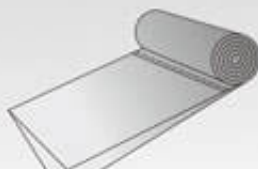
High Speed Fully Automatic Bottom Sealing
Machine for coreless Bags on Rolls with
Photo Cell

FEATURE

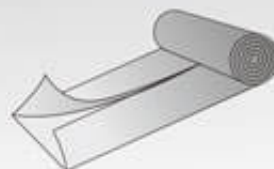
- ✓ High speed, perforated & printed bag on roll making machine employs a synchronic transmission using a 4 servo motor control system to provide stable production speeds.
- ✓ Fully automatic electrical control system.
- ✓ Newly designed curved type sealing knife system work with bottom sealed or double sealed bags thanks to independent temperature control-no need to change sealing knife.
- ✓ Sealing and perforation knives move simultaneously.
- ✓ Produces star seal bags, garbage bags, vegetable bags, table cloths, and laundry bags.
- ✓ Suitable materials include HDPE, LDPE, LLDPE and recycled material.
- ✓ There is one photo cell on this machine for the manufacture of one line printed bags.



Vegetable Bag On Roll



Star Seal Bag On Roll



Garbage Bag

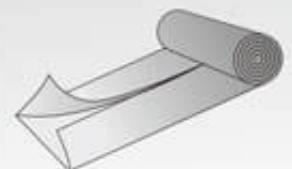


Table Cloth

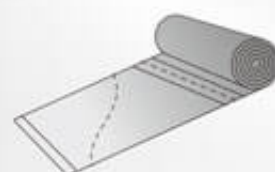


HM-1000MR+S

High Speed Bottom Sealing and Double Sealing Bag Machine for Coreless Bag on Roll with S-Perforation Unit & Photo Cell

FEATURE

- For Vegetable Bag, Garbage Bag, Table Cloth and S Type Perforation Bag.
- Two line folding unit with E.P.C. for star sealing bag. (optional)



S-perforation

Model	Technical Data										
	Bag Size		Film Thickness (Total mm)	Max. Production Speed (pcs/min)	Max. Film Line Speed (M/min)	Max. Roll Changing Speed	With Core				Power Required
	Width (mm)	Length (mm)					Finished Roll Width (mm)	Finished Roll dia. (mm)	Core OD/ Wall Thickness	Core Length	
HM-1000MR	900 x 1, 1,400 x 2	150-2000	0.02-0.2	200	120	7	580 x 1, 1,260 x 2	170	-	-	7.0
HM-1000MR+S	900 x 1, 1,400 x 2	150-2000	0.02-0.2	200	120	7	680 x 1, 300 x 2, 200 x 2 (S-PERFORATION)	170	-	-	12

*This machine is all made in Taiwan.

*Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.

HM-1250MR+BP5 / HM-1250MR2K+BP5

High Speed 5 Line Bottom Sealing Bag on Roll
Making Machine with Hot Slitting Unit &
Photo Cell

FEATURE

- ✓ This multi-line bag making machine is especially designed for mass production of bottom sealed bags on a roll. Bottom sealed bags are normally used as vegetable and fruit bags.
- ✓ **Function:** Jumbo film is side sealed or bottom sealed then perforated. The perforated film goes through the multi-line hot slitting system to be slit and hot sealed into bags. Perforated bags are wound automatically. The most distinguishing feature is the non-stop bottom sealing device. Bottom sealing is performed using the principle of vibration so sealing and perforating are carried out simultaneously.
- ✓ Therefore simultaneous perforating and sealing allow the machine to run without stopping.
- ✓ **Benefits:** The automatic winding system allows for mass production while greatly reducing labor requirements. Very easy to operate the machine with an exceptional servo drive system. This machine is a great choice for high speed mass production of printed and non-printed bags.





HM-1250MR+BP5A / HM-1250MR2K+BP5A

High Speed 5 Line Bottom Sealing Bag on Roll
Making Machine With Hot Slitting Unit,
Photo Cell & Auto Rewinding Unit for Auto
Paper Core Changing



5-Lines Bottom Sealing
Bag by Hot-Slitting

Model	Technical Data										
	Bag Size		Film Thickness (Total mm)	Max. Production Speed (pcs/min)	Max. Film Line Speed (M/min)	Max. Roll Changing Speed	With Core				Power Required
	Width (mm)	Length (mm)					Finished Roll Width (mm)	Finished Roll dia. (mm)	Core OD/ Wall Thickness	Core Length	
HM-1250MR+BP5	100-1200	250-700	0.02-0.2	200 x 5 line	120	4	1200x1, 600x2, 400x3, 300x4, 240x5	300	40.5/2.5	Product Size Dependent	17
HM-1250MR2K+BP5	100-1200	250-700	0.02-0.2	300 x 5 line	120	4		300	40.5/2.5		19
HM-1250MR+BP5A	100-1200	250-700	0.02-0.2	200 x 5 line	120	3		200	37.5/2.5		18
HM-1250MR2K+BP5A	100-1200	250-700	0.02-0.2	300 x 5 line	120	3		200	37.5/2.5		20

*This machine is all made in Taiwan.

*Maximum operating speed depends on bag size, material and operating conditions. Specification is subject to change without notice.

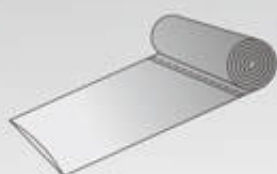


HM-800HCB

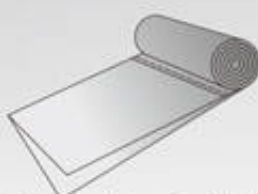
2 Lines Bottom Sealing Machine for Bags On Rolls with Core for Star Sealing Bag, Vegetable Bag and bottom Sealing with Side Gusset Bag

FEATURE

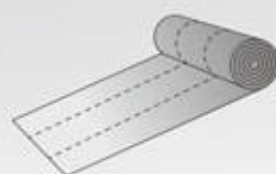
- ✓ High speed bottom sealing machine with perforation and paper core rewind. Maximum speed up to 135 m/min.
- ✓ Fixed distance between sealing and perforation, no adjustments required.
- ✓ Fully automatic paper core changing system.
- ✓ A, B lines are separately controlled to minimize wastage.
- ✓ Tension control by air; no tension at the sealing point therefore enhances sealing strength and quality.
- ✓ HD, LD, LLD and recycled materials applicable.
- ✓ Can produce vegetable bag, star sealing bag and gusseted bottom sealing bag.
- ✓ Optional: star-sealing device.
Optional: EPC for rewind.



Vegetable Bag On Roll



Star Seal Bag On Roll



Star-Sealed Bag On Roll



Model	Technical Data										
	Bag Size		Film Thickness (Total mm)	Max. Production Speed (pcs/min)	Max. Film Line Speed (M/min)	Max. Roll Changing Speed	With Core				Power Required
	Width (mm)	Length (mm)					Finished Roll Width (mm)	Finished Roll dia. (mm)	Core OD/ Wall Thickness	Core Length	
HM-800HCB	110~350 x 2 lines	150~1000	0.02~0.12	300	135	4	110-350x2	200	35.5 / 2.5	250 / 300	7

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PROFESSIONAL BAG MAKING MACHINERY EXPERT

We Always Deliver



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VIDEO



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