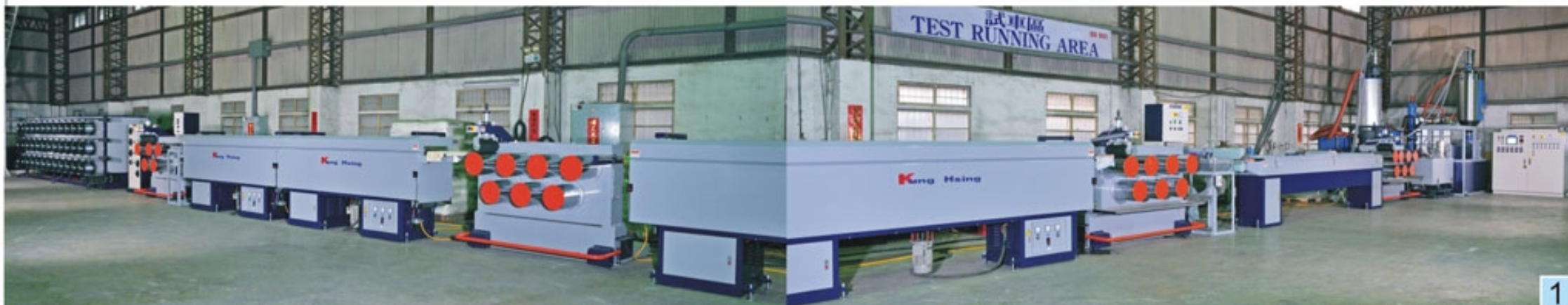


POLYESTER ZIPPER MONOFILAMENT MAKING MACHINE



1. KS-MN65P PET MONOFILAMENT MAKING MACHINE
2. EQUIPPED WITH DEHUMIDIFIER AND HMI CONTROL SYSTEM, AND GEAR PUMP (GERMANY MADE)
3. FLANGE TYPE WINDING UNIT: 36 BOBBIN
4. SAMPLE OF PRODUCED ZIPPER



Kung Hsing
PLASTIC MACHINERY CO., LTD.

ISO 9001 
TAIWAN

SPECIFICATIONS:

	MODEL	KS-MN65P	KS-MN80P
FEATURE	MATERIAL TO BE USED	POLYESTER	
	DIA. OF FILAMENT	0.3 ~ 1.1 mm ϕ	
	EXTRUSION OUT PUT	75 kg/hr	135 kg/hr
EXTRUDER	SCREW DIA.	65 mm ϕ	80 mm ϕ
	SCREW L/D	28:1	28:1
	CYLINDER COOLING	1/2HP BLOWER $\times$ 3	1/2HP BLOWER $\times$ 4
	DRIVING MOTOR	30HP D.C. MOTOR	50HP D.C. MOTOR
	HEATER CAPACITY	23 kw	35 kw
DIE	NOZZLE PLATE	6 pcs.	6 pcs.
	GEAR PUMP	20cc $\times$ 1	40cc $\times$ 1
	GEAR PUMP DRIVING DEVICE	3 HP	5 HP
	PRESSURE GAUGE	500 kg/cm ² 2 SETS	
CONTROL PANEL	TYPE	INDEPENDCE TYPE SWITCH BOARD (BOX)	
	AUTO-THERMO CONTROLLER	6 POINTS	7 POINTS
COOLING DEVICE	TYPE	HOT WATER	
	AUTO-THERMO CONTROLLER	1 SET	1 SET
	HEATER CAPACITY	9 kw	11 kw
TAKE-OFF UNIT A	DRIVING MOTOR	7 1/2 HP	15 HP
	TAKE-OFF SPEED (m/min)	10 ~ 40	10 ~ 40
	TAKE OFF ROLLER	270m/m ϕ $\times$ 400m/mL $\times$ 7	270m/m ϕ $\times$ 600m/mL $\times$ 7
	PRESS ROLLER	1 PC	1 PC
PRIMARY STRETCHING	TYPE	HOT WATER TYPE	
	HEATER CAPACITY	25 kw	30 kw
TAKE-OFF UNIT B	DRIVING MOTOR	10 HP	20 HP
	TAKE-OFF SPEED (m/min)	35 ~ 140	35 ~ 140
	TAKE OFF ROLLER	270m/m ϕ $\times$ 400m/mL $\times$ 7	270m/m ϕ $\times$ 600m/mL $\times$ 7
	PRESS ROLLER	1 PC	1 PC

	MODEL	KS-MN65P	KS-MN80P
SECONDARY STRETCHING DEVICE	TYPE	HOT AIR TYPE	
	LENGTH	350m/mW $\times$ 4500m/mL	600m/mW $\times$ 4500m/mL
	AIR BLOWER	2 HP	2 HP
	HEATER CAPACITY	23 kw	25 kw
	AUTO-THERMO CONTROLLER	2 SET	2 SET
TAKE-OFF UNIT C	DRIVING MOTOR	10 HP	20 HP
	TAKE-OFF SPEED (m/min)	35 ~ 140	35 ~ 140
	TAKE OFF ROLLER	270m/m ϕ $\times$ 400m/mL $\times$ 7	270m/m ϕ $\times$ 600m/mL $\times$ 7
	PRESS ROLLER	1 PC	1 PC
ANNEALLING DEVICE 2 SETS	TYPE	HOT AIR TYPE	
	LENGTH	350m/mW $\times$ 3000m/mL $\times$ 2	600m/mW $\times$ 3000m/mL $\times$ 2
	HEATER CAPACITY	23 kw $\times$ 2	23 kw $\times$ 2
	AUTO-THERMO CONTROLLER	2 SETS	2 SETS
TAKE-OFF UNIT D	DRIVING MOTOR	7 1/2 HP	15HP
	TAKE-OFF SPEED (m/min)	35 ~ 140	35 ~ 140
	TAKE OFF ROLLER	270m/m ϕ $\times$ 400m/mL $\times$ 7	270m/m ϕ $\times$ 600m/mL $\times$ 7
	PRESS ROLLER	1 PC	1 PC
WINDING MACHINE	TYPE	SINGEL SIDE TYPE	
	NO. OF SPINDLES	36	54
	WIEDING MOTOR	10 kg/cm $\times$ 36	10 kg/cm $\times$ 54
	TRAVERSE MOTOR	2 HP HYDRALIC POWER UNIT	3 HP HYDRALIC POWER UNIT
OPTIONAL DEVICE	AUOT-HOPPER LOADER, DEHUMIFIER		

● SPECIFICATIONS ARE SUBJECTED TO CHANGE WITHOUT NOTICE FOR IMPROVEMENT.



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