



HEMINGSTONE

SINCE 1979

THE FIRST CHOICE

HM-810SFP-SV HM-1250R-SV

JP-32P-SV JP-32RP-SV

Fully Automatic Plastic Bag Making Machine



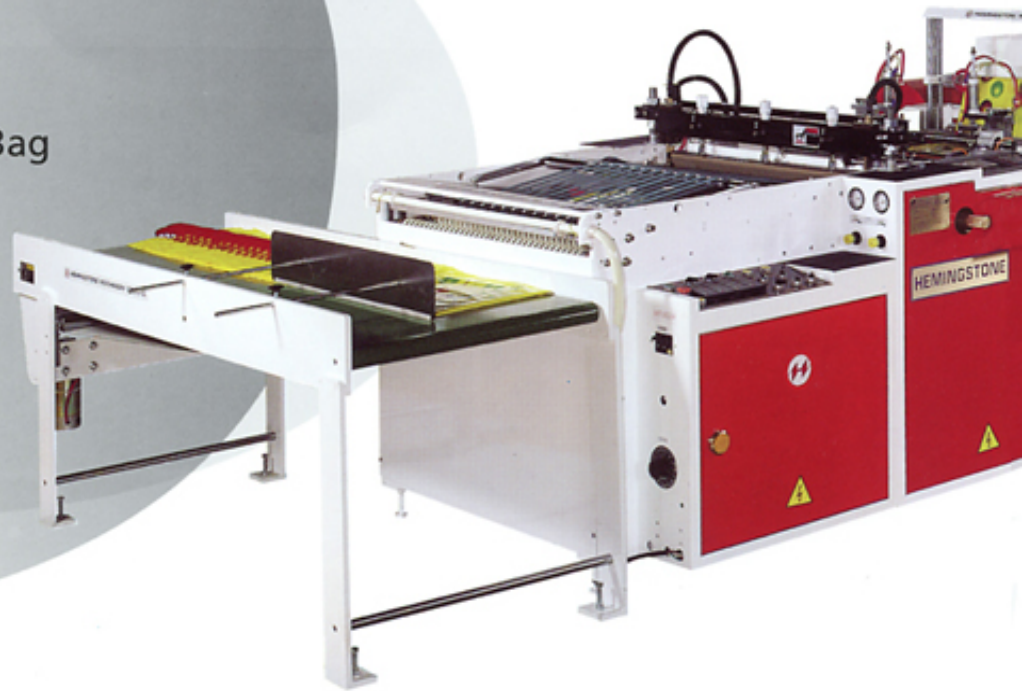
Please visit website www.machinesources.com and key in video serial number **EB61603** to watch the product running in actual production environment.

Bag Making Machine

HM-810SFP-SV
HM-1000SFP-SV
HM-1250SFP-SV

Fully Automatic Plastic Bag Making Machine

- with soft loop handle bag
- with patch handle bag
- with poly draw handle bag
- with die cut handle bag



SPECIFICATIONS :

Model	Bag Size				Max. Production Speed cycles/min	Thickness of Film (mm)	Heaters
	Width	Length	Top Folding	Bottom Gusseting			
HM-810SFP-SV	250-650mm	250-650mm	70-75mm	up to 70mm	Patch 65 Soft Handle 55 Poly Draw 65 Die Cut 75	0.045-0.09	1.8KW x 1 0.8KW x 2 0.4KW x 6
HM-1000SFP-SV	250-650mm	250-850mm	70-75mm	up to 70mm	Patch 65 Soft Handle 55 Poly Draw 65 Die Cut 75	0.045-0.09	2.8KW x 1 0.8KW x 2 0.4KW x 6
HM-1250SFP-SV	250-650mm	250-1050mm	70-75mm	up to 70mm	Patch 65 Soft Handle 55 Poly Draw 65 Die Cut 75	0.045-0.09	2.2KW x 1 0.8KW x 2 0.4KW x 6
HM-1000R-SV	Max. 700mm	Max. 950mm	70-75mm	up to 70mm	Max. 75	0.015-0.05	6.0KW
HM-1250R-SV	Max. 900mm	Max. 1200mm	70-75mm	up to 70mm	Max. 70	0.015-0.05	7.2KW
JP-32RP-SV	200-635mm	200-700mm	70-75mm	up to 70mm	Patch 65 Poly Draw 65 Die Cut 75	L.D. 0.045-0.07 H.D. 0.025-0.035 L.L.D. 0.025-0.7	1.8KW x 2 0.5KW x 2 0.4KW x 4
JP-40RP-SV	200-635mm	200-900mm	70-75mm	up to 70mm	Patch 65 Poly Draw 65 Die Cut 75	L.D. 0.045-0.07 H.D. 0.025-0.035 L.L.D. 0.025-0.7	2.2KW x 1 0.5KW x 2 0.4KW x 4
JP-50RP-SV	200-635mm	200-1100mm	70-75mm	up to 70mm	Patch 65 Poly Draw 65 Die Cut 75	L.D. 0.045-0.07 H.D. 0.025-0.035 L.L.D. 0.025-0.7	2.8KW x 1 0.5KW x 2 0.4KW x 4
JP-32P-SV	200-635mm	200-760mm	70-75mm	up to 70mm	65	L.D. 0.045-0.07 H.D. 0.025-0.035 L.L.D. 0.025-0.7	1.8KW x 1 0.4KW x 4
JP-40P-SV	200-635mm	200-960mm	70-75mm	up to 70mm	65	L.D. 0.045-0.07 H.D. 0.025-0.035 L.L.D. 0.025-0.7	2.2KW x 1 0.4KW x 4
JP-50P-SV	200-635mm	200-1160mm	70-75mm	up to 70mm	65	L.D. 0.045-0.07 H.D. 0.025-0.035 L.L.D. 0.025-0.7	2.8KW x 1 0.4KW x 4



Soft Loop Handle Bag

Soft loop handle bag is a carrier bag with flexible plastic strip handles with top folding to the inside, without or with bottom gusset.



HM-1000R-SV

HM-1250R-SV

Heavy Duty High-Speed Automatic Special Draw Tape Welding Machine

This is a special machine for manufacturing Draw Tape Garbage Bags from the reel to finished article in one fully automatic process with pre-sealing equipment. It is a multi-function automatically controlled machine for top folded gusseted bags. Two types of transmission are available - mechanical or servo-drive, each has its own advantages.

Power Required	Machine Dimensions			Machine Weight	Air Compressor (not included)
	L (m)	W (m)	H (m)		
8.5KW	7.6	3.0	1.85	3,500kg	5HP
10KW	7.6	3.2	1.85	4,200kg	5HP
12KW	7.6	3.45	1.85	5,000kg	5HP
9KW	7.0	1.75	1.85	1000kg	5HP
10KW	7.0	2.00	1.85	2000kg	5HP
8KW	7.0	2.00	1.85	3,000kg	5HP
10KW	7.0	2.2	1.85	3,500kg	5HP
12KW	7.0	2.45	1.85	4,200kg	5HP
5.5KW	7.0	2.00	1.85	2,700kg	5HP
7.0KW	7.0	2.2	1.85	3,000kg	5HP
9.0KW	7.0	2.45	1.85	3,400kg	5HP

JP-32P-SV JP-32RP-SV

JP-40P-SV JP-40RP-SV

JP-50P-SV JP-50RP-SV

Fully Automatic Multifunction Shopping Bag Making Machine

Patch Handle Bag

Patch handle bag is a carrier bag with patch film inside the top of the PE bags by heat-welding.



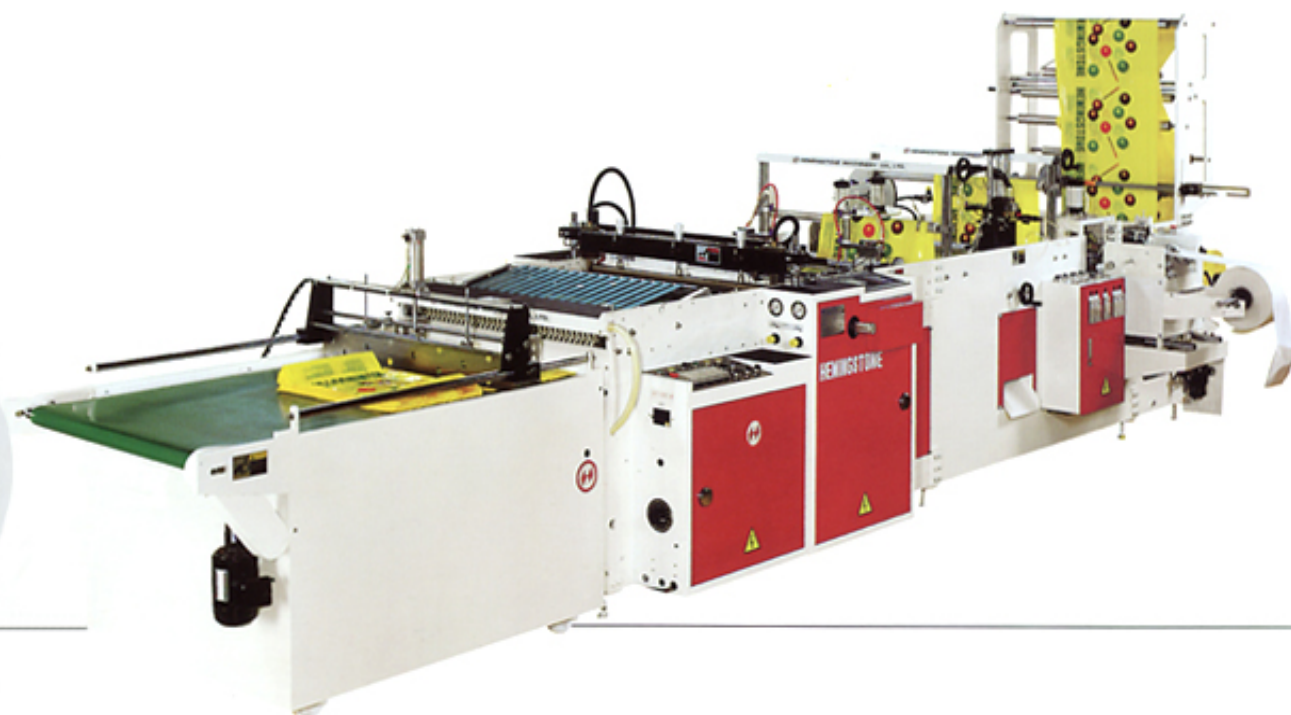
Die Cut Handle Bag

Die cut handle bag is carrier bag with punched handgrip and top folding to the inside. With or without bottom gusset.



Poly Draw Handle Bag

Poly draw handle bag is a carrier bag with a roll of narrow strip plastic film entered automatically inside the top folding with or without bottom gusset.



THE MANUFACTURE OF THE PATCH CARRIER BAGS

The patch handle film feeding system is driven pneumatically. The reel of patch film is fed, cut and welded automatically to the top central position of the PE Carrier Bag.



HANDLE PUNCH

The pneumatically controlled handle punch is equipped with knife type cutter designed for long service life and easy exchange operation.



UNWIND SYSTEMS AND TOP FOLD

The unwind unit is equipped with a pneumatic hydraulic web guide control system. The maximum reel diameter is 90m and maximum film width 85cm, maximum reel weight 150 kgs.

For converting sheet film, a folding unit can be purchased to run in-line with the machine. A low friction top folding device for a single side or two sides fold through a system of folding rollers with guide plates is fitted. The whole unit is well designed for ease of operation and low maintenance.



PHOTOCELL CONTROL AND PRE-SEALING STATION

This series of machine uses Erwin Sick Photocells for precise control of print image to the side weld. Additional stability of the side weld in the area of the bottom gusset and top gusset by the pre-sealing station for the four layers of film.



MANUFACTURE OF SOFT LOOP CARRIER BAGS AND POLY DRAW CARRIER BAGS

At the rear, one unwind station for the polyethylene handle film. The film width is identical to the loop length. The film is cut into narrow strips, and fed into the top fold. The flexible handle film feeding system is driven by pneumatic control. The roll of the film is fed, cut and welded automatically and is precisely positioned to the center of the carrier bag.

The film for the Poly Draw Handle should be pre-slit to width and automatically fed into the top folds of the carrier bag by special forming tool.



Please visit website www.machinesources.com and key in
the Video Serial Number  **EB61601** to watch
HEMINGSTONE company profile.



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